

## **2012** CATALOG

## THE WORLD'S LEADING SUPPLIER OF TIRE MANAGEMENT & INFLATION SOLUTIONS







HALTEC CORPORATION USES NUMEROUS STATE-OF-THE-ART AUTOMATIC CNC TURNING MACHINES DURING OUR MANUFACTURING PROCESS.

#### ☐ TIRE VALVE SYSTEMS & TECHNOLOGY FOR THE WORLD

For over 40 years, Haltec Corporation has been the leader in the tire valve industry. When underground mines were transitioning from rail wheels to rubber tires, Haltec was there to design and manufacture the tire valve systems required to meet their technical needs.

Haltec maintains its leadership position as a major manufacturer of specialized tire valve systems. Many new product innovations were introduced by Haltec, including the Full-Flo and Super Large Bore valve designs. These designs provided the tire industry the unique products required to achieve faster flow rates, decreased downtime, and more efficient tire management. The

ever-increasing size of mining and construction tires further challenged Haltec engineering to design and manufacture our wide variety of valve systems to meet these demands. This includes the Mega Bore Tire Valve System, which has a flow rate twenty-five times faster than large bore valves.

Today, Haltec Corporation is recognized worldwide as the leading manufacturer of specialty tire valve systems and pressure inflation hardware. Haltec's 45,000 square foot facility in Salem, Ohio maintains its corporate headquarters, manufacturing, design, engineering and distribution services. As an ISO 9001/2008, with design certified company, Haltec Corporation's HALTEC STOCKS VALVES FOR ALL APPLICATIONS: AUTOMOTIVE, TRUCK, BUS, AGRICULTURAL, AND OFF-ROAD



Quality Policy is to lead the tire valve industry by meeting or exceeding industry standards and customer requirements at a competitive price. Our on-site engineering and custom design department is complemented with a state-of-the-art machine sha and soldering, fabrication, custom-bending and product assemb services, all prepared to produce products to meet your inflation and pressure maintenance needs. Haltec has refined a global network of distribution channels and continues to grow sales to target markets.

We hope you will find this catalog easy to use and informativ We have included "Tech Tips" throughout the text, providing information on proper inflation and our products. You will als find many product innovations, like our ES-300 series airchud you can't find what you need while reviewing our catalog, pla





HALTEC HAS BEEN REGISTERED AS AN ISO CERTIFIED COMPANY SINCE 1998. OUR MANU-FACTURING, QUALITY AND INSPECTION PROCESSES ARE ASSESSED BY AN INDEPENDENT CER-TIFICATION BOARD EVERY SIX MONTHS

|        | contact our Customer Service and Sales Team so we can begin           |
|--------|---|
|        | engineering the solution to your tire management program.             |
| р      | Haltec Corporation's products and services are designed to            |
| oly    | provide safe, efficient, and accurate tire inflation. Our goal is to  |
| ı      | provide the tire industry with the equipment and training             |
|        | required to enhance any organization's "Tire Management               |
| its    | Program." Whether using air or nitrogen, the tire's PSI and tread     |
|        | depth need to be accurate, and the method of inflation must be        |
|        | safe, simple, and fast.   |
| /e.    |   |
|        | For us, "PSI" translates to more than just one part of your inflation |
| so     | needs; it means "Proactive Solutions & Innovation." When it comes     |
| ck. If | to quality, we don't limit ourselves at Haltec, and neither should    |
| ease   | you - that's our "Haltec Complete Solution - Haltec's PSI Promise."   |
|        |   |

#### PLEASE VISIT US ONLINE AT WWW.HALTEC.COM FOR THE LATEST ADDITIONS TO OUR PRODUCT OFFERING VISIT HALTEC.COM FOR MORE INFORMATION I 3

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### TIRE VALVE SYSTEMS

#### □ BACKGROUND

The Super Large Bore System was introduced in 1972 and was designed to allow significantly greater air flow than the Large Bore Valve which was introduced much earlier. Today, vehicle and tire sizes are increasing again. In response to the increases in tire size, Haltec has introduced two new tire valve systems to make inflation and deflation of large tires easier and quicker than ever before: Z-Bore and Mega Bore.

#### □ SYSTEM COMPARISONS

The chart below demonstrates the general characteristics of the four valve systems:

| VALVE SYSTEM     | FLOW<br>RATE<br>(CFM) | FITS<br>VALVE<br>HOLE | HOLE SIZE<br>THREADED | SPECIAL<br>INFLATOR<br>NEEDED | RECOMMENDED<br>FOR TIRE SIZES |
|------------------|-----------------------|-----------------------|-----------------------|-------------------------------|-------------------------------|
| LARGE BORE       | 22*                   | 13/16"                | 1/2" NPT              | -                             | 11.25" - 29"                  |
| SUPER LARGE BORE | 240                   | 13/16"                | 1/2" NPT              | IN-80A/IN-95                  | 20" up to 57"                 |
| Z-BORE           | 370                   | 13/16"                | 1/2" NPT              | Z-12/IN-95                    | 33" up to 57"                 |
| MEGA BORE        | 550                   | 15/16"                | 3/4" NPT              | MB-8/IN-95                    | 45" up to 63"                 |

\* Flow Rate is without valve core installed. With core, flow rate is 12 CFM. Flow rates on the Super Large Bore, Z-Bore, and Mega Bore Valves were tested with a 750 CFM diesel-powered air compressor with the pressure held constant at 100 PSI.

#### □ FLOW DIAMETERS:

Shown below is a cross-section of the different flow diameters on the four valve systems. How these increased air flows are accomplished, often using the same rim hole size, will be explained in further detail in this catalog:



INCREASED FLOW RATE SAVES INFLATION TIME. SUPER LARGE BORE INFLATION RATE IS MORE THAN THREE TIMES FASTER THAN LARGE BORE.





#### AUTOMATIC TIRE INFLATORS

89XTC-Temperature Compensating Tire inflator, designed to work with an in-line temperature sensor and is engineered specially for inflating larger industrial and mining tires which are often constantly in service and always running hot.

89XTC - TEMPERATURE COMPENSATING INFLATOR PAGE 67



#### TIRE VALVES

R-520 is designated at Tire and Rim as the CH-8. It is an integral part of the system as the CH-8 is removed from the valve assembly with the Haltec IN-80A adapter to utilize the larger opening and the fullest air flow. R-520 - SUPER LARGE BORE CORE HOUSING PAGE 24

#### **Mining Solutions:**

As a manufacturer of specialized tire valve systems and pressure inflation solutions, Haltec Corporation has been the unchallenged leader in off-highway, mining, and construction tire management solutions and components for nearly 40 years. Unique innovations designed to minimize downtime have led to the development of superior quality, precisely engineered valve systems that fill every heavy equipment need.

Haltec offers a full range of products beginning with Large Bore flow diameters, and increasing to removable core Super Large Bore, Z-Bore, and Mega Bore valves that top the inflation and deflation charts at an unbelievable 550 CFM. That's 25 times the flow rate of a large bore valve, and these valve systems are installed in most cases without increasing the original rim hole size. Also, when paired with one of our extensive line of rugged and reliable inflators, such as our 89XTC temperature compensating model, it is clear that Haltec does not stop at manufacturing just the highest quality individual components, but also offers completely designed and engineered solutions to real world challenges.

#### INFLATOR

I-495-15 is the IN-95 inflator with 15' hose. Safely removes operator away from the blast zone by using the 15' hose. Equipped with shut off ball valve which enables operator to stop inflation for proper tire inspection. I-495-15 - IN-95 INFLATOR WITH 15' HOSE PAGE 81

Haltec manufactures

automatic tire inflators

over 30 different

for purposes of general inflation.

## **MINING SOLUTIONS**











## HALTEC COMMERCIAL FLEET SOLUTIONS

## **COMMERCIAL FLEET SOLUTIONS**





SOLUTIONS

#### **Commercial Fleet Solutions:**

The need to manage a tire and rim as an asset rather than an expense is the concern of every commercial fleet manager. The trick is to find a company that can provide the combination of quality tire valve hardware and inflation equipment that can competitively and consistently provide that service.

Haltec Corporation provides a complete tire valve and inflation program designed specifically for the unique needs of each fleet. Combining the TV-550 series valve with a DS-1 flow-through valve cap provides a better grommet seal for the valve and an efficient way to check and correct the PSI.

When an 89XHB or 89MTIS is used in the mounting and speed lane to inflate and top-off pressure, the accuracy and efficiency of your tire management program grows. Haltec can further enhance the "fleet check" process with our web-based and Bluetooth enabled Tire Management System. Haltec can create a "Tire Inflation Solution" for any size fleet, as the Haltec Tire Management program combines custom software with Bluetooth enabled tire inflation and tread depth tools.

#### AUTOMATIC TIRE INFLATORS

Haltec automatic inflators provide a precision tool to maintain properly inflated tires with high speed and accuracy. The custom manufactured 89/MTIS Series inflates 1-5 wheels simultaneously with 0.3PSI accuracy. Accurate PSI needs to be the primary objective of every tire inflation/service program. The PSI in the tire needs to be accurate and the method of inflation must be simple and fast. 89MTIS-3 - MOBILE MULTIPLE TIRE INFLATION SYSTEM PAGE 69

#### TIRE VALVES AND FLOW-THROUGH CAP

Straight clamp-in valves used on both demountable and non-demountable rims. For .625" diameter valve hole. Bent valve stems also available TV-500 - STRAIGHT CLAMP-IN VALVE PAGE 41

The DS-1 flow-through valve cap is designed for high pressure truck tire service. Seals like a high pressure valve cap, yet offers the convenience of an inflate through extension. DS-1 - DOUBLE SEAL CAP PAGE 46

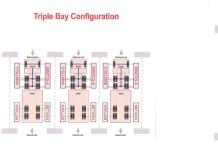
#### **GAUGES AND AIR CHUCKS**

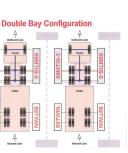
Haltec's "Easy lock" air chucks provide an easy on/off application with an automatic locking-designed chuck. The 89MTIS-3CHKIT offers a variety of angled chucks to service your fleets need. ES-300 SERIES CHUCKS PAGE 74

#### MANAGEMENT SOFTWARE

TYRECHECK combines tire inspection hardware with web-based software to provide small and large commercial fleets the most efficient way to collect and manage tire inspection data. **TYRECHECK** PAGE 64

#### SHOP DESIGN/PRODUCT INTEGRATION SERVICES







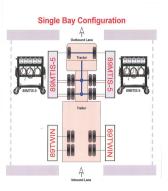




#### 89MTIS-3CHKIT



**TYRECHECK** 





## PASSENGER AND LIGHT TRUCK SOLUTIONS



#### Passenger & Light Truck Solutions:

Haltec Supplies distributors and dealer networks with the products needed to service all makes and models of passenger and light trucks. Our diverse product offering includes the premier solution for management of TPMS systems: Alligator's sens.it. Our automatic tire inflators provide accurate inflation ensuring the safety and comfort of the tire professional's customers.

#### AUTOMATIC TIRE INFLATORS

Haltec's most popular single tire inflation system. The perfect inflation solution for any quick lube, auto dealer or tire service center. Quick, efficient, and accurate PSI.

89MXA / 89XDA - AUTOMATIC INFLATORS PAGE 67



This chuck features the popular European-style clip with a brass 1/4" female fitting. Compact, durable and easy to use, this chuck is available either closed (CH-360) or open (CH-360-OP). Uses replacement washer 10140. CH-360OP-1 - CLIP-ON AIR CHUCK PAGE 59

#### INFLATION HOSE

24' hose used with the 89MXA and 89XDA equipped with CH-360OP brass lock-on chuck. 89HKC-24 - 24' STRAIGHT HOSE W/COUPLER & CH-360OP AIR CHUCK PAGE 76

#### MANAGEMENT SOFTWARE

Haltec has incorporated Alligator sens.it. TPMS valves into its tire technology management system to provide reliable and accurate tire pressure data.

- Best vehicle coverage in the industry, with both the 315 mhz and 434 mhz sensor.
  Alligator sensors offer a significant reduction in inventory complexity and cost as well as
- reduced service cycle time and cost
- Features web-based programming and connection capability (via USB port) and a self-updating system for new protocols

590900 - TPMS ALLIGATOR SENS.IT PAGE 74

## PASSENGER AND LIGHT TRUCK SOLUTIONS





## WH-45-6 Large Bore Swivel Valve 2 P. 13



COMPONENTS OF THE HALTEC LARGE BORE SYSTEM

The Large Bore Valve System is the oldest of the four off-road tire valve systems. Below are the basic components of a Large Bore Valve System.

There are two basic spud designs: a. The standard clamp-in spud (H-41) b. The screw-in spud (C-10)

2 Into one of these spuds you screw a Large Bore Swivel Valve. While all Large Bore Valves vary in bend, length, and appearance, they all have a swivel feature. An O-ring seals into the valve spud and is tightened down with a swivel nut.

3 To service the inside dual there are three types of extensions offered: a. A rigid extension (867 Series)

- b. A hand-bendable extension (753S Series)
- c. A flexible extension (810F Series)

All Large Bore Valves can be serviced with any of the Large Bore air chucks, gauges, and tools found in the Haltec Catalog. As with all off-road valve systems, there are many customized products available. You will also find many customized bent extensions in use.



1



H-41 TUBELESS SPUD TR-SP-2 Fits 13/16" rim hole. Used with all Large Bore Swivel valves.



C-10 LARGE BORE SCREW-IN-SPUD TR-SP-3 Screws into a 1/2" NPT tapped hole in the rim. Can be replaced without dismounting tire.



#### LARGE BORE SWIVEL VALVES SINGLE BEND SWIVEL VALVES

2

| HALTEC NO.             | TR NO.        | BEND       | "L" HORIZ  | LENGTH         |
|------------------------|---------------|------------|------------|----------------|
| TIALLECTIO.            |               | ANGLE      | INCHES     | MM             |
| N-1418                 | -             | 74°        | 1 3/4      | 44.5           |
| WH-300-J-650           | J-650         | 80°        | 3 1/8      | 79.4           |
| WH-300-J-653           | J-653         | 80°        | 2 1/2      | 63.5           |
| WH-300-J-657           | J-657         | 80°        | 4          | 101.6          |
| WH-300-4 1/2           | -             | 80°        | 4 1/2      | 114.3          |
| WH-300-J-658           | J-658         | 80°        | 5 1/2      | 139.7          |
| WH-300-9               | -             | 80°        | 9          | 228.6          |
| WH-44-6                | -             | strt.      | 6          | 152.4          |
| WH-45-2 1/2            | J-4000-2 1/2  | 90°        | 2 1/2      | 63.5           |
| WH-45-4                | J-4000-4      | 90°        | 4          | 101.6          |
| WH-45-4 1/2            | J-4000-4 1/2  | 90°        | 4 1/2      | 114.3          |
| WH-45-5                | J-4000-5      | 90°        | 5          | 127            |
| WH-45-6                | J-4000-6      | 90°        | 6          | 152.4          |
| WH-45-7 1/2            | J-4000-7 1/2  | 90°        | 7 1/2      | 190.5          |
| WH-45-8                | J-4000-8      | 90°        | 8          | 203.2          |
| WH-45-9                | J-4000-9      | 90°        | 9          | 228.6          |
| WH-45-10               | J-4000-10     | 90°        | 10         | 254            |
| WH-45-10 1/2           | J-4000-10 1/2 | 90°        | 10 1/2     | 266.7          |
| WH-45-12               | J-4000-12     | 90°        | 12         | 304.8          |
| WH-45-13               | J-4000-13     | 90°        | 13         | 330.2          |
| WH-45-24               | J-4000-24     | 90°        | 24         | 609.6          |
| WH-45-28               | J-4000-28     | 90°        | 28         | 711.2          |
| WH-45-29 1/2           | J-4000-29 1/2 | 90°        | 29 1/2     | 749.3          |
| WH-45-30               | J-4000-30     | 90°        | 30         | 762            |
| WH-45-32               | J-4000-32     | 90°        | 32         | 812.8          |
| WH-45-36               | J-4000-36     | 90°        | 36         | 914.4          |
| WH-46-J-651            | J-651         | 90°        | 4 11/16    | 119            |
| WH-46-4 1/2            | -             | 90°        | 4 1/2      | 114.3          |
| WH-46-9                | -             | 90°        | 9          | 228.6          |
| WH-47-J-652            | J-652         | 86°<br>86° | 5 1/2      | 139.7          |
| WH-47-4 1/2<br>WH-47-9 | -             | 80<br>86°  | 4 1/2<br>9 | 114.3<br>228.6 |
| WH-47-9                | -<br>J-655    | 80<br>74°  | 9<br>3 1/8 | 79.4           |
| WH-49-J-654            | J-654         | 74<br>60°  | 3 1/8      | 79.4           |
| WH-50-J-659            | J-659         | 90°        | 3 1/2      | 88.9           |
| WH-50-J-660            | J-660         | 90°        | 8 3/4      | 222.3          |
| WH-50-6                | -             | 90°        | 6          | 152.4          |
| WH-50-7 1/2            | -             | 90°        | 7 1/2      | 190.5          |
| WH-51-J-668            | J-668         | 90°        | 4 11/16    | 119            |
| WH-52-2                | -             | 25°        | 2          | 50.8           |
| WH-53-5 1/2            | -             | 80°        | 5 1/2      | 139.7          |
| WH-54-6                | -             | 90°        | 6          | 152.4          |
| WH-55-2 1/2            | -             | 90°        | 2 1/2      | 63.5           |
| WH-55-8 1/2            | -             | 90°        | 8 1/2      | 216.2          |
| WH-56-3                | -             | 65°        | 3          | 76.2           |
| WH-57-3                | -             | 80°        | 3          | 76.2           |
| WH-58-2 1/2            | -             | 60°        | 2 1/2      | 63.5           |
| WH-59-J-656            | J-656         | 90°        | 3 11/16    | 93.7           |





1 5/6/

2 1/8 2 5/8

27 /

66.7

**SWIVEL VALVES** 

| "H" VERTIG | CAL HEIGHT |
|------------|------------|
| INCHES     | MM         |
| 1 5/64     | 27.4       |
| 1 5/64     | 27.4       |
| 1 5/64     | 27.4       |
| 1 5/64     | 27.4       |
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| 1 5/64     | 27.4       |
| 1 5/64     | 27.4       |
| 1 5/64     | 27.4       |
| 1 5/64     | 27.4       |
| 1 17/64    | 32.1       |
| 1 17/64    | 32.1       |
| 1 17/64    | 32.1       |
| 1 5/64     | 27.4       |
| 1 5/64     | 27.4       |
| 1 5/64     | 27.4       |
| 1 5/64     | 27.4       |
| 1 5/64     | 27.4       |
| 1 57/64    | 50.4       |
| 1 57/64    | 50.4       |
| 1 57/64    | 50.4       |
| 1 57/64    | 50.4       |
| 5 1/8      | 130.2      |
| 1 5/64     | 27.4       |
| 1 21/64    | 33.8       |
| 2 25/64    | 60.8       |
| 2 25/64    | 60.8       |
| 2 25/64    | 60.8       |
| 1 5/64     | 27.4       |
|            |            |

#### **TECH TIP**

ALL LARGE BORE SWIVEL VALVES CAN BE USED WITH EITHER OF THE RIM SPUDS FEATURED ON PAGE 12.



Any other lengths can be ordered. All valves equipped with core and hex cap On lengths over 6", 2 lock nuts are furnished

## LARGE BORE VALVE SYSTEMS

SWIVEL VALVES

#### **TECH TIP**

THREAD SEALANT SHOULD ALWAYS BE USED ON PIPE THREADS. NINETY-FIVE PERCENT OF LARGE BORE VALVES USE 13/16" THREAD



#### **DOUBLE BEND SWIVEL VALVES**

| HALTEC NO.          | TR NO. | BEND<br>ANGLE | HORIZONTAL INCHES | LENGTH<br>MM | VERTICAL<br>INCHES | HEIGHT<br>MM |
|---------------------|--------|---------------|-------------------|--------------|--------------------|--------------|
| WH-70-J-661         | J-661  | 82°-8°        | 4 1/2             | 114.3        | 1 5/64             | 27.4         |
| WH-70-J-661-10 1/2  | -      | 82°-8°        | 10 1/2            | 266.7        | 1 5/64             | 27.4         |
| WH-70-J-661-25 1/2  | -      | 82°-8°        | 25 1/2            | 647.7        | 1 5/64             | 27.4         |
| WH-70-J-661-28      | -      | 82°-8°        | 28                | 711.2        | 1 5/64             | 27.4         |
| WH-70-J-664         | J-664  | 90°-13°       | 8 3/4*            | 222.3        | 1 5/64             | 27.4         |
| WH-70-J-664-12 1/2  | -      | 90°-13°       | 12 1/2*           | 317.5        | 1 5/64             | 27.4         |
| WH-70-J-667         | J-667  | 90°-11°       | 7 1/2*            | 190.5        | 1 5/64             | 27.4         |
| WH-71-J-9           | -      | 55°-35°       | 9                 | 228.6        | 1 33/64            | 38.5         |
| WH-72-J-21 1/4      | -      | 70°-20°       | 21 1/4            | 539.8        | 1 5/64             | 27.4         |
| WH-72-J-28          | -      | 70°-20°       | 28                | 711.2        | 1 5/64             | 27.4         |
| WH-73-J-21 1/4      | -      | 60°-30°       | 21 1/4            | 539.8        | 1 3/8              | 34.9         |
| *BENT AWAY FROM RIM |        |               |                   |              |                    |              |

Any other lengths can be ordered.

All valves equipped with core and hex cap.

On lengths over 6", 2 lock nuts are furnished.



WH-75-J-662

#### **TRIPLE BEND SWIVEL VALVES**

| HALTEC NO.         | TR NO. | BEND ANGLE     | HORIZONTAL INCHES | LENGTH<br>MM | VERTICAL<br>INCHES | HEIGHT<br>MM |
|--------------------|--------|----------------|-------------------|--------------|--------------------|--------------|
| WH-75-J-662        | J-662  | 90°-20°-20°    | 14                | 355.6        | 1 5/64             | 27.4         |
| WH-75-J-662-10 1/2 | -      | 90°-20°-20°    | 10 1/2            | 266.7        | 1 5/64             | 27.4         |
| WH-75-J-663        | J-663  | 90°-8°-8°      | 25                | 635          | 1 5/64             | 27.4         |
| WH-75-J-665        | J-665  | 90°-13°-13°    | 32                | 812.8        | 1 5/64             | 27.4         |
| WH-75-J-666        | J-666  | 84°-6°-31°-31° | 20 1/8            | 511.2        | 1 5/64             | 27.4         |

#### SPECIAL HYDROFLATING VALVES

Designed for faster filling of tires with liquid. Does not contain valve core. Straight-through 5/16" opening is sealed with special O-ring cap No. A-151. Used on loader tire in conjunction with similar Large Bore Air Valve.

#### AIR WATER VALVE

Used in conjunction with WH-330-J-694 Large Bore valve.

| HALTEC NO. | iaitec no 🗉 trino 🔰 🗖 | bend<br>Angle | "L" HORIZ. LENGTH |      |  |
|------------|-----------------------|---------------|-------------------|------|--|
|            |                       |               | INCHES            | MM   |  |
| WH-JF-994  | JF-994                | 28°           | 3 1/2             | 88.9 |  |

#### LARGE RADIUS, HIGH BEND AIR VALVE USED WITH 977S

All valves fit 13/16" valve hole. Uses A-145 valve core and A-149 cap.

| HALTEC NO.       | BEND        | "L" LEM | NGTH  | "H" HE | HE |  |
|------------------|-------------|---------|-------|--------|----|--|
| HALLECTIO.       | ANGLE       | INCHES  | MM    | INCHES |    |  |
| 114S-5 1/2       | 90°         | 5 1/2   | 139.7 | 2      |    |  |
| 114S-11          | 90°         | 11      | 279.4 | 2      |    |  |
| Can be ordered i | n any lengt | h.      |       |        |    |  |

#### LARGE RADIUS, HIGH BEND AIR LIQUID VALVE Uses Super Large Bore T-81 spud (TR-SP-8). Uses A-151 cap

| Uses A-TOT cap. |                |        |            |        |   |  |  |
|-----------------|----------------|--------|------------|--------|---|--|--|
| HALTEC          |                |        | "L" LENGTH |        |   |  |  |
| NO.             | ANGLE          | INCHES | MM         | INCHES |   |  |  |
| 977S-5 1/2      | 90°            | 5 1/2  | 139.7      | 2      | 5 |  |  |
| 977S-11         | 90°            | 11     | 279.4      | 2      | 5 |  |  |
| Can be order    | ed in any leng | gth.   |            |        |   |  |  |

#### TUBELESS TIRE REPAIR KIT

RK-800 - Off-Road Tubeless Tire Kit Consists of: RK-810 - Tire insertion tool (1) RK-820 - Tire material (1Box-50, 12" strips) RK-830 - Tire repair compound (8 oz.) RK-840 - Tire concentrated leak finder material (1) RK-850 - Tire concentrated leak finder applicator (1) Items can be ordered separately

#### HD-100 TIRE REPAIR KIT

Kit Includes: Injector Tool (HD-100-1), 2 PSP Material (HD-100-2),Bonding Compound (HD-100-3), Leak Seeker Concentrate (HD-100-4), Leak Seeker Applicator(HD-100-5), Skiving Knife(HD-100-9), Reamer Tool(HD-100-10), and Metal Box.





### LARGE BORE VALVE SYSTEMS LARGE BORE AIR-LIQUID VALVE



















## LARGE BORE VALVE SYSTEMS

VALVES

#### All Valves Complete With Core, Cap, Spud Nut, and Grommet.

#### TURRET VALVE FOR PLANETARY GEAR WHEELS



| HALTEC NO.                   | TR    | ANGLE<br>BEND 1 | -     |      | HORIZONTAL<br>LENGTH |       | ANGLE<br>BEND 2 |
|------------------------------|-------|-----------------|-------|------|----------------------|-------|-----------------|
|                              | NO.   |                 | IN    | MM   | IN                   | MM    | BEIND Z         |
| WH-330-J-690                 | J-690 | 28°             | 9/16  | 14.3 | 4 11/16              | 119.1 | 28°             |
| *WH-330-J-691                | J-691 | 18°             | -     | -    | 3 5/16               | 84.1  | -               |
| *WH-330-J-691B               | J-691 | 18°             | -     | -    | 8 1/2                | 203.2 | -               |
| WH-330-J-692                 | J-692 | 28°             | 9/16  | 14.3 | 4 11/16              | 119.1 | 18°             |
| WH-330-J-693                 | J-693 | 60°             | 1     | 25.4 | 5                    | 127   | 60°             |
| *WH-330-J-694                | J-694 | 28°             | -     | -    | 3 1/2                | 88.9  | -               |
| WH-330-J-695                 | J-695 | 50°             | 1     | 25.4 | 4 1/8                | 104.8 | 50°             |
| WH-330-J-696<br>*Single bend | J-696 | 42°             | 29/32 | 23   | 4 1/4                | 108   | 42°             |



### **DOUBLE SPUD VALVES**

#### DS-400-LENGTH

This Large Bore double spud valve eliminates most of the plugging of Large Bore valves, which occurs at the bend of the swivel-type Large Bore valve.

#### WH-44-L

#### WH-44 LENGTHS RIGID EXTENSION FOR

DOUBLE SPUD Can be ordered in any length.

#### LOADER TIRE VALVE T-670

Loader tire valve complete with core, hex cap, and O-ring seal. Thread size is 1 1/16"-12.

#### LOADER TIRE VALVE

| HALTEC NO. |         | HEIGHT |       |  |  |
|------------|---------|--------|-------|--|--|
| HALIEC NO. | INCHES  | MM     | CAP   |  |  |
| T-670      | 1 25/32 | 45.4   | A-149 |  |  |

#### TANK VALVE H-47

Screw-in type valve with 1/4" male pipe thread. Complete with core and cap.

#### TANK VALVE

| HALTEC NO. | TR NO.  | HEIGHT  |      |
|------------|---------|---------|------|
| HALLEC NO. | TR INO. | INCHES  | MM   |
| H-47       | J-671   | 1 19/32 | 40.5 |
| H-47L      |         | 2.1     | 53.3 |



H-47

T-670

DS-390





DS-390 For rims with 1/2" tapered pipe thread rim hole.

H-43 Double Spud plug

DS-385





#### **STRAIGHT VALVES**

#### H-41

Tubeless spud, used with all Large Bore swivel valves. Fits 13/16" rim hole.

#### H-42

Straight valve, equipped with core and hex cap.

H-45 Spud and valve complete. Consists of H-41 & H-42.

#### **STRAIGHT VALVES**

| HALTEC NO. | TR NO.    | HEIGHT |      |  |
|------------|-----------|--------|------|--|
| HALLEC NO. | IKINO.    | INCHES | MM   |  |
| H-41       | SP-2      | 11/16  | 15.8 |  |
| H-42       | TRJ-670-2 | 1 1/2  | 38.1 |  |
| H-45       | TRJ-670-3 | 1 5/8  | 41.3 |  |

#### HAND-BENDABLE EXTENSIONS

| HALTEC NO.  |        | EFFECTIV | /e length |
|-------------|--------|----------|-----------|
| HALIEC NO.  |        | INCHES   | MM        |
| 753S-3 1/2  | 3 1/2  |          | 89.6      |
| 753S-4      | 4      |          | 101.6     |
| 753S-4 1/2  | 4 1/2  |          | 114.3     |
| 753S-8      | 8      |          | 203.2     |
| 753S-9      | 9      |          | 228.6     |
| 753S-10     | 10     |          | 254       |
| 753S-11 1/2 | 11 1/2 |          | 292.1     |
| 753S-12     | 12     |          | 304.8     |
| 753S-13 1/2 | 13 1/2 |          | 342.9     |
| 753S-16     | 16     |          | 406.4     |
| 753S-17     | 17     |          | 431.8     |
| 753S-17 1/2 | 17 1/2 |          | 444.5     |
| 753S-18     | 18     |          | 457.2     |
| 753S-18 1/2 | 18 1/2 |          | 469.9     |
| 753S-19     | 19     |          | 482.6     |
| 753S-20 1/2 | 20 1/2 |          | 520.7     |
| 753S-21     | 21     |          | 533.4     |
| 753S-21 1/2 | 21 1/2 |          | 546.1     |
| 753S-22 1/2 | 22 1/2 |          | 571.5     |
| 753S-23     | 23     |          | 584.2     |
| 753S-23 1/2 | 23 1/2 |          | 596.9     |
| 753S-24 1/2 | 24 1/2 |          | 622.3     |
| 753S-25     | 25     |          | 635.3     |
| 753S-29 1/2 | 29 1/2 |          | 749.3     |
| 753S-32     | 32     |          | 812.8     |
|             |        |          |           |



### LARGE BORE VALVE SYSTEMS **STRAIGHT VALVES AND EXTENSIONS**

#### **TECH TIP**

THE ULTIMATE FLOW RESTRICTION IN ANY INFLATION/DEFLATION SERVICE IS THE DIAMETER OF THE VALVE AND/OR VALVE CORE.



-- / <sup>·</sup>

H-47



#### **TECH TIP**

THE 3/4" HEX SEALING NUT, 463, IS INCLUDED WITH EACH EXTENSION. THE NUT COMES WITH A WASHER THAT FORMS A TIGHT SEAL BETWEEN THE EXTENSION AND THE VALVE. IT ALSO ACTS AS A LOCK, TO KEEP THE EXTENSION FROM COMING LOOSE. FOR SHIPPING PURPOSES, THE 463 SEALING NUT IS SCREWED ONTO THE EXTENSION, BUT WHEN IN USE MUST BE MOVED TO THE VALVE BEFORE INSTALLING THE EXTENSION.

### **EXTENSIONS**

#### HAND-BENDABLE

Equipped with 2 lock nuts and 3/4" hex sealing nut. A teflon gasket seals on end of valve, the lead seal in the sealing nut is forced into the threads for a second seal, positively locking extension to valve. Cap and core not included. They should be removed from valve and transferred to extension. Should be anchored to rim.

Other lengths can be ordered.

753S- LENGTH



## LARGE BORE VALVE SYSTEMS

**EXTENSIONS** 

### LARGE BORE VALVE SYSTEMS EXTENSIONS

#### **RIGID BRASS EXTENSION**

All-brass extension used where mounted in straight line with valve. Full-length deflector pin opens core in valve when servicing. Equipped with hex cap and 2 lock nuts on extensions over 5" in length. Replacement seal is available (part #F-454). Other lengths can be ordered.



#### 867-L

#### FLEXIBLE EXTENSION

Made with tough rubber hose and reusable hydraulic-type fittings. Equipped with 2 lock nuts and 3/4" hex sealing nut. A teflon gasket seals on end of valve. The lead seal in the sealing nut is forced into the threads for a second seal, positively locking extension to valve. Cap and core are not included. They should be removed from valve and transferred to extension. Other lengths can be ordered.



810F-L

| HAITECNO   | EFFE   | EFFECTIVE LENGTH |  |  |
|------------|--------|------------------|--|--|
| HALTEC NO. | INCHES | MM               |  |  |
| 867-1 1/4  | 1 1/4  | 31.8             |  |  |
| 867-1 1/2  | 1 1/2  | 38.1             |  |  |
| 867-2      | 2      | 50.8             |  |  |
| 867-2 1/2  | 2 1/2  | 63.5             |  |  |
| 867-3      | 3      | 76.2             |  |  |
| 867-3 3/8  | 3 3/8  | 85.7             |  |  |
| 867-4      | 4      | 101.6            |  |  |
| 867-4 1/2  | 4 1/2  | 114.3            |  |  |
| 867-5      | 5      | 127              |  |  |
| 867-5 9/16 | 5 9/16 | 141.3            |  |  |
| 867-6      | 6      | 152.5            |  |  |
| 867-6 7/8  | 6 7/8  | 174.6            |  |  |
| 867-7 1/4  | 7 1/4  | 184.2            |  |  |
| 867-7 3/4  | 7 3/4  | 196.8            |  |  |
| 867-8      | 8      | 203.2            |  |  |
| 867-8 1/2  | 8 1/2  | 216.2            |  |  |
| 867-9      | 9      | 228.6            |  |  |
| 867-10     | 10     | 254              |  |  |
| 867-10 3/4 | 10 3/4 | 273              |  |  |
| 867-12     | 12     | 304.8            |  |  |
| 867-12 1/2 | 12 1/2 | 317.5            |  |  |
| 867-16     | 16     | 406.4            |  |  |
| 867-18 7/8 | 18 7/8 | 479.4            |  |  |
| 867-22 1/2 | 22 1/2 | 571.5            |  |  |
| 867-24 1/2 | 24 1/2 | 622.3            |  |  |
|            |        |                  |  |  |

#### **FLEXIBLE EXTENSIONS**

|             | EFFECTIVE LENGTH |       |  |
|-------------|------------------|-------|--|
| HALTEC NO.  | INCHES           | MM    |  |
| 810F-8      | 8                | 203.2 |  |
| 810F-9      | 9                | 228.6 |  |
| 810F-10     | 10               | 254   |  |
| 810F-11 1/2 | 11 1/2           | 292.1 |  |
| 810F-12     | 12               | 304.8 |  |
| 810F-13 1/2 | 13 1/2           | 342.9 |  |
| 810F-16     | 16               | 406.4 |  |
| 810F-17     | 17               | 431.8 |  |
| 810F-17 1/2 | 17 1/2           | 444.5 |  |
| 810F-18     | 18               | 457.2 |  |
| 810F-18 1/2 | 18 1/2           | 469.9 |  |
| 810F-19     | 19               | 482.6 |  |
| 810F-20 1/2 | 20 1/2           | 520.7 |  |
| 810F-21 1/2 | 21 1/2           | 546.1 |  |
| 810F-22 1/2 | 22 1/2           | 571.5 |  |
| 810F-23     | 23               | 584.2 |  |
| 810F-23 1/2 | 23 1/2           | 596.9 |  |
| 810F-24 1/2 | 24 1/2           | 622.3 |  |
| 810F-25     | 25               | 635   |  |
| 810F-29 1/2 | 29 1/2           | 749.3 |  |
| 810F-32     | 32               | 812.8 |  |
| 810F-40     | 40               | 1016  |  |
|             |                  |       |  |

#### **CUSTOM-BENT SWIVEL VALVES AND EXTENSIONS FOR CATERPILLAR (OE VALVES)**

|            |                       | - (                |       |
|------------|-----------------------|--------------------|-------|
| HALTEC NO. | overall<br>Length (") | NUMBER OF<br>BENDS | TYPE  |
| WHG-0570VC | 19 31/32              | 5                  | Valve |
| WHG-1450VC | 32 7/8                | 5                  | Valve |
| WHG-4985VC | 19 3/4                | 4                  | Valve |
| WHG-5200VC | 27                    | 5                  | Valve |
| WHG-5410VC | 31 9/16               | 5                  | Valve |
| WHG-5420VC | 33                    | 5                  | Valve |
| WHG-8018VC | 26 3/4                | 4                  | Valve |
| WHG-8019VC | 8                     | 1                  | Valve |
| WHG-9440VC | 27                    | 5                  | Valve |
| WHG-9470VC | 31 1/2                | 5                  | Valve |
| WHG-5112VC | 28 3/8                | 4                  | Valve |
| WHG-8852VC | 18 9/16               | 4                  | Valve |
| WHD-5922EC | 15 1/4                | 5                  | Exten |
| WHD-7940EC | 19                    | 5                  | Exten |
| WHD-7949EC | 28 7/8                | 4                  | Exten |
| WHD-7948EC | 20 5/8                | 4                  | Exten |
| WHD-0585EC | 17 15/16              | 4                  | Exten |
| WHD-5008EC | 17 13/16              | 4                  | Exten |
| WHD-7103EC | 16 1/4                | 4                  | Exten |
| WHD-9903EC | 16 7/8                | 4                  | Exten |
| WHD-7601EC | 16 3/4                | 4                  | Exten |
| WHD-7602EC | 14 1/4                | 4                  | Exten |

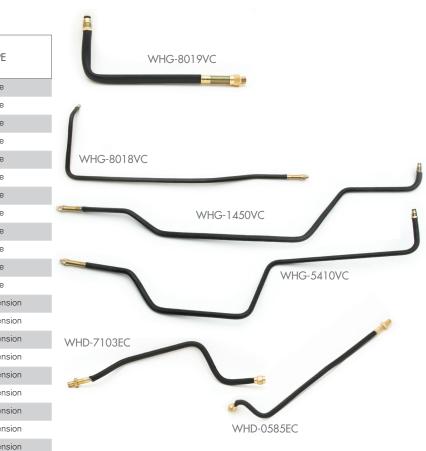
#### LARGE BORE SCREW-ON VALVES FOR INNER TUBES

| HAITEC  |         | (A)           | (B) VERT. | HEIGHT | (C) HORIZ |
|---------|---------|---------------|-----------|--------|-----------|
| NO.     | tr no.  | ANGLE<br>BEND | INCHES    | MM     | INCHES    |
| LB-216* | J-1014  | Strt.         | 1 29/32   | 48.4   | -         |
| LB-217* | J-1076A | Strt.         | 4 5/32    | 105.6  | -         |
| LB-218* | J-1076B | 86°           | 1 1/8     | 28.6   | 3 1/4     |
| LB-219* | J-1076C | 90°           | 1 1/2     | 38.1   | 2 7/8     |
| LB-220* | J-1076D | 90°           | 2 1/16    | 52.4   | 2 5/16    |
| LB-221* | J-1076E | 88°           | 1 3/8     | 34.9   | 3         |
| LB-223* | J-1175A | Strt.         | 5 9/32    | 134.1  | -         |
| LB-224* | J-1175B | 82°           | 1 1/4     | 31.8   | 4 1/4     |
| LB-225* | J-1175C | 88°           | 1 3/8     | 34.9   | 4 1/8     |
| LB-226* | J-1078A | Strt.         | 5 25/32   | 146.8  | -         |
| LB-227* | J-1078B | 82°           | 1 3/8     | 34.9   | 4 5/8     |
| LB-228* | J-1078C | 90°           | 1 1/8     | 28.6   | 4 7/8     |
| LB-229* | J-1179A | Strt.         | 6 13/32   | 162.7  | -         |
| LB-230* | J-1179B | 88°           | 1 3/8     | 34.9   | 5 1/4     |
| LB-231* | J-1179C | 86°           | 1 3/8     | 28.6   | 5 1/2     |
|         |         |               |           |        |           |

These valves are supplied in straight or bent form ready for installa-tion on tubes. Equipped with A-145 valve core and A-149 hex cap. RIZ. LENGTH Used with SP-1000 tube spud. MM 82.6 73 58.7 76.2 LB-227\* 108 104.8 -117.5 123.8 -133.4 139.7 H-4000 ADAPTER H-4000 adapter converts tubes having SP-1000 type spud to accept Large Bore swivel valves. Equipped with BW-18 washer and used with rim slots. H-4000-1 Adapter Same as H-4000 except without bridge washer and hex nut. H-4000-1 H-4000







nsion

### PT VALVE SYSTEMS

**PT VALVE SYSTEMS** 

#### **TECH TIP**

A SPECIALLY DESIGNED TIRE VALVE ALLOWS FOR CONSTANT VISUAL PRESSURE CHECKS. IN ORDER TO USE PT GAUGE YOU MUST USE A SPECIAL PT TIRE VALVE.



#### PT GAUGE

The PT Valve System is a design that allows tire pressure to be monitored with an easy-to-read, liquid filled, dial gauge attached to the valve. PT gauge is ordered separately. Comes with gauge and nut. Calibrated 0-160 PSI.

The PT valve and gauge can be used on most Large Bore, Super Large and Z-Bore applications. Patent Pending

This gauge mounts on specially designed PT-style valves which allow visual tire pressure checks yet also allows for inflation, deflation, and manual pressure checks without removing the gauge.

The PT gauge has an all-anodized aluminum body and is completely sealed to prevent moisture from fogging the glow-in-the-dark dial.

The PT Gauge is liquid filled to prevent damage from vibration.

#### When ordering valves for steering rim assemblies, check the rear length measurement (RL) so the device will clear the valve lug. This is important

#### PTC BLOCK-OFF COLLAR

When the gauge is not being used, a PTC block-off collar can be installed to prevent air leakage. 5/8" hex.

#### PT-R-520

All PT valves have trouble-free, urethane O-rings on the valve barrel. For Super Large Bore applications, order the PT-R-520 core housing. Compatible for use with the IN-80A.

#### PT-EX

Large Bore extension with 1 5/8" effective length to allow PT Gauge installation on existing valves.

#### PT-EX-DP

Same as above, but comes equipped with internal deflector pin , therefore the core does not need to be moved from the valve.

#### PT VALVE SYSTEM

| HALTEC NO.   | DESCRIPTION  |
|--------------|--|
| PT Gauge     | Gauge with nut for use on PT valves, 0-160 PSI                 |
| PTC          | Block-off collar for PT valves when gauge is not at-<br>tached |
| PT-300-J-650 | WH-300-J-650 with PT grooves and O-rings                       |
| PT-45-6      | WH-45-6 with PT grooves and O-rings                            |
| PT-330-J-690 | WH-330-J690 with PT grooves and O-rings                        |
| PT-H-42      | H-42 with PT grooves and O-rings                               |
| PT-753S-6    | 753S-6 with PT grooves and O-rings                             |
| PT-R-520     | R-520 with PT grooves and O-rings for Super Large Bore         |
| PT-330-3 1/2 | Turret-style valve with 3 1/2" effective length                |
|              |  |

• Other Valves and Sizes Available

• To order other valves add the prefix "PT" to the Haltec valve number

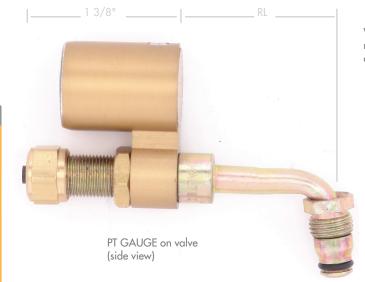
• Assemble the value to the tire and wheel assembly before installing the PT gauge to the PT valve.

#### TL-634

Tightens nut to hold PT gauge on valve assembly. Also tightens A-150 cap and PTC collar.

#### PT-Z10 Z-BORE CORE HOUSING

All PT valves have trouble-free, urethane O-rings on the valve barrel. For Z-Bore applications, order the PT-Z10 core housing. Compatible for use with the IN-95A.



on some front truck rims and rear forklift or container mover tires.

#### **TECH TIP**

AFTER FUEL, TIRES ARE OFTEN A FLEET'S LARGEST EXPENSE. THE BEST WAY TO ENSURE MAXIMUM TIRE LIFE IS THROUGH PROPER TIRE INFLATION. USING A PT VALVE AND GAUGE ASSEMBLY, TIRE PRESSURE MONITORING HAS NEVER BEEN EASIER. USE THE PT GAUGE FOR DAILY CHECKS AND A SEPARATE MASTER GAUGE FOR WEEKLY CHECKS AND YOU WILL CATCH AIR LOSS BEFORE IT CAN CAUSE PERMANENT TIRE DAMAGE.

BY SELECTING THE RIGHT PT VALVE FOR THE APPLICATION, A GAUGE CAN BE INSTALLED ON VIRTUALLY ANY MACHINE WITHOUT THE GAUGE ASSEMBLY BEING VULNERABLE TO DAMAGE. ON SOME JOB SITES AIR PRESSURE ALMOST NEVER GETS CHECKED UNTIL IT IS VISUALLY NOTICED AND BY THIS TIME PERMANENT TIRE DAMAGE HAS OCCURRED. THE PT VALVE AND GAUGE ASSEMBLY WILL RAISE THE AWARENESS LEVEL OF MACHINE OPERATORS, MAKING IT EASIER FOR THEM TO RECOGNIZE A LOW TIRE BEFORE DAMAGE HAS BEEN DONE.





### PT VALVE SYSTEMS VALVES











## Swivel Angle Connector 3 2 P. 24 A-126



R-520

Core

Housing

P. 25



#### COMPONENTS OF THE HALTEC SUPER LARGE BORE SYSTEM M-1950 complete swivel valve, including R-520 core housing and T-81 spud. M-1900: Same as M-1950 but without T-81 spud.

The Super Large Bore Valve System was developed in 1972. There are four parts to the valve and a unique inflator is also needed to maximize the air flow.

- There are three spud designs:
  - a. The standard clamp-in spud (T-81/T-82)
  - b. The screw-in spud (C-100/C-155/C-134)
  - c. The angle screw-in spud (S-85)
- The next component is the swivel angle connector which threads onto the spud. There are different angles and lengths to accommodate the requirements of the customer. (R-525 Series)
- 3 The next component is a flexible extension which can be made in any length. (MT-3000 Series)
- 4 The core housing makes up the final component. It contains a Large Bore Valve Core for servicing the tire assembly for routine pressure checks and allows the complete core housing removal for the Super Large Bore application. It can also be installed in any of the previous components for a shorter valve. (R-520)
- To maximize air flow, an IN-80A or an IN-95 inflator is used to remove the core housing during inflation and deflation.

A kit to allow extension assembly in the field is available. Rigid extensions are also available. The Super Large Bore Valve System is more than three times faster than a Large Bore Valve.



### **CLAMP IN SPUDS**

1

#### T-81 CLAMP-IN SPUD

Fits the 13/16" diameter valve hole. The T-81 spud (TR-SP8) can attach any Super Large Bore valve to the rim through a standard valve hole (13/16" diameter). Tire must be dismounted to change spud.

#### T-82 CLAMP-IN SPUD

Similar to the T-81 spud but with an effective length 1/4" longer.

### SCREW-IN SPUDS 1/2" & 3/4"NPT TAPPED HOLE

S-85 ANGLE SCREW-IN SPUD S-85 angle screw-in spud. Fits 1/2" NPT-tapped rim hole. 85° bend angle. Other angles available.

#### S-85-D ANGLE SCREW-IN SPUD

Furnished with a locking nut with a teflon seal so direction can be reversed. 85° bend angle.

#### SLB-85 3/4" NPT SUPER LARGE BORE **ANGLE SPUD**

Screw-in spud, fits 3/4" NPT-tapped rim hole 85° bend.

#### C-100/C-155 SCREW-IN SPUD

The screw-in spud is used to attach any of the Super Large Bore valves to the rim and is designed to screw into a 1/2" NPT-tapped rim hole. The spud can be changed without dismounting the tire. C-100 has internal threads for core housing. C-155 has no internal thread.

C-134 3/4" NPT SCREW-IN SPUD 3/4" NPT Screw-in spud







SWIVEL ANGLE CONNECTOR, FLEXIBLE EXTENSIONS

3



MT-3000

Extension Length

#### 2 SWIVEL ANGLE CONNECTOR

Component two of the Super Large Bore System is generally a swivel connector that screws on the spud.

Connectors of various angles and lengths are available.

The other end of the connector accommodates a MT-3000 flexible extension which attaches to the R-520 core housing or the 6185 check valve

| HALTEC NO.   | bend<br>Angle |
|--------------|---------------|
| R-525        | 90°           |
| R-685        | 85°           |
| R-625        | 80°           |
| R-675        | 75°           |
| R-660        | 60°           |
| R-529 5 1/4" | 90°           |

### **MT-3000 FLEXIBLE EXTENSION SERIES**

Flexible extensions are made up in any length to allow the extension to fit the wheel configuration. The specially designed fittings and thermoplastic hose will not fatigue or crush during service. Corrosion problems are eliminated. Another important benefit of the Haltec Super Large Bore System is the ability to customize your extension in the field. The R-969-K and R-969K-1 kits are available to field assemble your own flexible extensions with the T-620 assembly tool.





T-620

(Uses T-667 bolt and T-668 nut.)

#### **SLBHAT**

This tool is used to assemble Super Large Bore flexible valves. The tool uses hydraulic power supplied by one of the air hydraulic pumps and does the work of pulling the mandrel through the hose fittings. It is fully portable and can be used anywhere an air hydraulic pump is available.

#### ASSEMBLY KIT FOR SUPER LARGE BORE VALVES FIELD SERVICE

#### R-969K-1

Consists of R-762S swivel connector, R-763 straight tubing connector, R-764R (2) tubing connector sleeves, and B-222 nuts (2).

R-969-K

Consists of the above plus the R-520 core housing complete with core and cap.

#### R-760

Extension Tubing - available in 50' and 100' lengths. For proper field assembly, cut R-760 hose 2 1/4" shorter than required length and complete with swivel angle connectors and core housing.

#### HT-R760 HIGH TEMP SLEEVE

High temp hose is used to protect R-760 in applications where temperatures are high enough to damage the R-760. The HT-760 is cut to length and slid over the R-760, then held in place with hose clamps.

### CORE HOUSING OR CHECK VALVE

#### R-520 (TR-CH-8) CORE HOUSING COMPLETE WITH CORE AND CAP

The R-520 is designated at Tire and Rim as the CH-8. It is an integral part of the system as the CH-8 is removed from the valve assembly with the Haltec IN-80A adapter to utilize the larger opening and the fullest flow.

#### 6185 (TR-L-860) CHECK VALVE COMPLETE WITH CAP

The 6185 design permits rapid inflation and deflation. Eliminates need for core housing and inflation adapter. Used with 6190 air chuck.

#### 6190 QUICK CONNECTION INFLATION CHUCK

Designed specifically for use with 6185 check valve. Sliding sleeve locks air chuck onto check valve and permits unrestricted air flow. Gauging can be done through valve on chuck. Positive air line shut off valve must be installed in back of air chuck.

#### R-520B CORE HOUSING COMPLETE WITH CORE AND CAP

The R-520B is designated at Tire and Rim as the CH-8. It is an integral part of the system as the CH-8 is removed from the valve assembly with the Haltec IN-80A adapter to utilize the larger opening and the fullest flow.

#### A-449 SUPER LARGE BORE PROTECTIVE CAP

Locks the R-520 in place and cannot be removed until the A-449 is removed. Adds extra security by keeping the R-520 core housing in place deterring the tire from going flat. Protects the 11/16-24 thread on the valve.

A-150 CAP Low profile, Large Bore hex cap. 5/8" hex.

#### A-155 PLASTIC LARGE BORE CAP Plastic Large Bore Sealing Cap

#### TL-800 CORE HOUSING REPLACEMENT TOOL

Safely removes and replaces the R-520 core housing without losing pressure in the tire. Brass ball valve made of corrosion-resistant brass.



HT-R760

R-760











#### INFLATOR ADAPTER



IN-80A



### 5 INFLATOR ADAPTER

IN-80A PARTS LIST:

• E-3100-4A Adapter Body

• 8807N-4 Cap Adapter

• G-206 Gasket for E-3100-1

G-201 Ejector Union

#### IN-80A SUPER LARGE BORE INFLATOR ADAPTER

- The Haltec design of the Super Large Bore inflator adapter offers many advantages.
- 1/2" pipe thread for easy air hose connection. During inflation, air pressure in the tire can be checked through the stem knob with a tire pressure gauge.
- Reduces inflation time 60%, deflation time 80%.
- The core housing is held in a stainless steel extractor by a snap ring.
  Extractor is rugged enough so that the core housing can be loosened or tightened without being damaged. The IN-80A inflator adapter saves time by fast inflation or deflation on a tire. After removing the valve cap, the inflator is screwed onto the valve stem. The inflator stem is pushed in to engage the flats on the core housing. By rotating the stem counter clockwise, the core housing can be removed without any danger to the person removing it. The core housing is pulled up into the inflator body and held there during inflation or deflation. Can also be used for liquid-filling tires equipped with Super Large Bore valves.

• E-3100-1 Complete Stem and Collet

• G-202 Gasket for G-201

• G-204 Snap Ring for Collet

• 57TT Standard Bore Cap

• A-145 Large Bore Valve Core

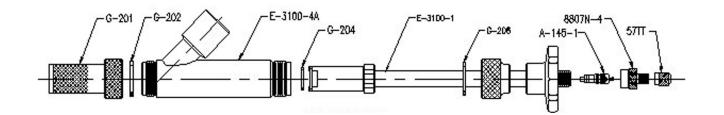
#### **RIGID METAL SWIVEL VALVES**

MR-800 SWIVEL VALVE MR-800-Length. Rigid metal swivel valve with R-520 core housing and (2) B-222 lock nuts. **Can be ordered in different lengths.** 

MR-850 SWIVEL VALVE MR-850-Length. Same as MR-800 except with a T-81 rim spud.

MR-890 TURRET VALVE

MR-890-Length. Rigid metal turret-type valve with R-520 core housing, B-222 lock nuts (3).



M-2000 SWIVEL VALVE ASSEMBLY A 90° swivel valve having 3 1/8" horizontal length.

HITUMUT FLER

B050121005

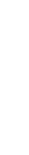
#### B050121005 MUFFLER FOR IN-80A

Muffles sound which protects the hearing of operator while deflating the tire.  $1/2^{\prime\prime}$  fitting attaches to the IN-80A inflator. Decibel rating between 17-25 DBA.

CUSTOM VALVES Custom valves can be formed with any bends and lengths to fit specific applications.

#### 26 **TO PLACE AN ORDER, CALL 800.321.6471**





USA DESIGNED, ENGINEERED & MANUFACTURED





1

**CUSTOM SUPER LARGE BORE VALVES** 

### SUPER LARGE BORE VALVE SYSTEMS **AIR-LIQUID VALVES**

### SUPER LARGE BORE AIR-LIQUID VALVE FOR TRACTOR & GRADER



DOUBLE SPUD ASSEMBLY



#### VALVE ASSEMBLY (WITH FLEXIBLE EXTENSION) Designed for wheels where space is critical. Valve height above rim is

only 7/8". Consists of DS-210 double spud, DS-215 plug and MT-4000length flexible extension.

MT-4000

#### MT-4000 LENGTH FLEXIBLE EXTENSION

Used with DS-296 and PB-210. Any length can be ordered. Consisting of: DS-226 connector, R-763 connector, R-764R sleeves (2), R-760 tubing.

A-152 Cap 🕨 M-5000 VALVE ASSEMBLY R-521 Screw-in type spud with O-ring seal. R-521 core housings not inter-Core changeable in other Super Large Bore spuds. Thread size is 3/4" - 16. Housing C-533 Spud M-5000 M-1870 VALVE ASSEMBLY Super Large Bore straight valve assembly consists of R-520 core housing and T-81 spud. N-1050 VALVE ASSEMBLY M-1870 H-50 (TR-F-910) Straight Valve Assembly Components T-81 spud and R-372 core housing. H-50 R-372 (CH-16) R-372

Same as M-1870 but with T-82 spud.

N-1538B

N-1538B 7 7/8" long Super Large Bore turret valve with 15° bend, used on Caterpillar applications.



N -1543A 6 1/8" long Super Large Bore turret valve with 15° bend, used on Caterpillar applications.

N-1066 SUPER LARGE BORE LOADER VALVE Accepts R-520 core housing or other Super Large Bore swivel fittings.

Thread size is 1 1/16"-12. Super Large Bore version of T-670.

N-1543A

Fits T-81, C-100 & SP816 tube spud.

**TECH TIP** 

THE FLOW OF THE LARGE BORE VALVE IS THREE TIMES MORE AIR THAN THE STANDARD BORE VALVE. THE SUPER LARGE BORE VALVE IS FOUR TIMES MORE AIR THAN A LARGE BORE VALVE.

MEASURED IN COST OF DOWNTIME AND THE COST TO SERVICE LARGE OFF-THE-ROAD TIRES, SUPER LARGE BORE IS A BARGAIN. AS THE TREND CONTINUES TOWARD LARGER VEHICLES WITH LARGER TIRES, THE NEED IS FOR FASTER, MORE EFFICIENT TIRE SERVICING. SUPER LARGE BORE FILLS THAT NEED. FOR EVEN FASTER AIR FLOW, SEE THE MEGA BORE VALVE SYSTEM ON PAGE 34 OR THE Z-BORE ON PAGE 30.

N-1066

S-7910









#### Z-BORE VALVE SYSTEMS HALTEC CORPORATION







The Z-Bore Valve System is very similar to the Super Large Bore System. By using an O-ring seal to clamp the spud to the rim, a greater flow diameter is created without sacrificing strength or performance.

- There are three basic spud designs:
  - a. The standard clamp-in spud (Z2)
  - b. The screw-in spud (Z1)
  - c. The angle screw-in spud (Z4)
- The second component is the swivel angle connector which threads onto the spud. As with Super Large Bore Valves, you can install a core housing into the spuds to make a valve.
- 3 The Z-Bore Flexible Extension can be made up in various lengths.
- The core housing is the final component. It contains a Large Bore Valve Core 4 for servicing the tire assembly for routine pressure checks and allows the complete core housing removal for the Z-Bore application.
- 5 To maximize air flow, a Z12-B or IN-95 inflator is used to remove the core housing during inflation and deflation. This inflator operates like the Super Large Bore Inflator.

Like Super Large Bore Extensions, you can use a kit to allow extension assembly in the field. Rigid extensions are also be available. Z-Bore flows 370 CFM compared to 240 CFM on the Super Large Bore Valve System.



#### **RIM SPUDS**

1

There are three spud types available: the standard clamp-in spud, a screw-in spud, and an angle screw-in spud.

The Z-Bore Valve System is very similar to the Super Large Bore System. By using an O-ring to seal the clamp-in spud to the rim, a greater flow diameter is created without sacrificing strength or performance.

#### Z2 CLAMP-IN SPUD

Fits the 13/16" diameter valve hole. The Z-2 spud can attach any Z-Bore valve to the rim through a standard valve hole (13/16"). Tire must be dismounted to change spud.

Z1 SCREW-IN SPUD

The screw-in spud is used to attach any of the "tapped" Valves to the rim and is designed to screw into a 1/2" NPT-tapped hole. The spud can be changed without demounting the tire.

**Z13 SCREW-IN SPUD** The Z-13 screw-in spud screws into the 3/4" NPT-tapped rim hole and

converts Mega Bore to Z-Bore.

Z4 ANGLE SCREW-IN SPUD Fits 1/2" NPT-tapped rim hole. 85° bend angle.

**4**Z2

P. 31

Rim Spud





**RIM SPUDS** 

#### **TECH TIP**

Z-BORE FLOWS 370 CFM COMPARED TO 240 CFM ON THE SUPER LARGE BORE VALVE SYSTEM.





## **Z-BORE VALVE SYSTEMS**

ZBF-0581

**ANGLE CONNECTOR AND EXTENSIONS** 



ZBF-0663

ZBR-0664



The second component is the swivel angle connector which threads onto the spud. As with Super Large Bore valves, you can install a core housing into the spuds to make a valve.

#### ANGLE CONNECTOR

Connectors of various angles and lengths are available. The connector accommodates a flexible extension which attaches to the Z-10 core housing.

#### ANGLE CONNECTORS

| HALTEC NO. | ANGLE |
|------------|-------|
| Z3-60      | 60°   |
| Z3-75      | 75°   |
| Z3-80      | 80°   |
| Z3-90      | 90°   |

#### **KOMATSU**

#### KOMATSU EXTENSIONS

| KOMATSU NO. | HALTEC NO. |
|-------------|------------|
| PC0664      | ZBR-0664   |
| PC0581      | ZBF-0581   |
| PC0663      | ZBF-0663   |

ZBFE-LENGTH



#### THE Z-BORE FLEXIBLE EXTENSION CAN BE MADE IN VARIOUS LENGTHS

Flexible extensions are made in any length to allow the extension to fit the wheel configuration. The specially designed fittings and thermoplastic hose will not fatigue or crush during service. Corrosion problems are eliminated. Another important benefit of the Haltec Z-Bore System is the ability to customize your extension in the field. The ZFAK field assembly kit is available to field assemble your own flexible extension with the Z5 assembly tool.

ZFAK - ASSEMBLY KIT FOR Z-BORE VALVES ZFAK consists of Z8 Swivel connector, Z17 straight tubing connector, two Z2-2 nuts, two Z9 tubing connector sleeves and Z10 core housing. Z-100 tubing is ordered separately.



core housing.

#### **Z10 CORE HOUSING**

4

Inflator to utilize the larger opening and the fullest flow.

#### 5

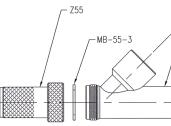
IN-80A Super Large Bore inflator as seen on page 26.





HT-Z-100

#### HT-Z-100 HIGH TEMP SLEEVE Used to protect Z-100 tubing.









• Z55 Ejector Union • G-202 Gasket for Z11 • MB-60P Gasket for Z55



### **Z-BORE VALVE SYSTEMS Z-BORE COMPONENTS AND INFLATOR ADAPTER**

#### HALTEC MEGA BORE VALVE SYSTEMS CORPORATION

## MEGA BORE VALVE SYSTEMS



P. 35



COMPONENTS OF THE HALTEC MEGA BORE SYSTEM



#### **RIM SPUDS**

1

P. 36

MB-20 CLAMP-IN SPUD

Fits a 15/16" diameter valve hole. Tire must be dismounted to change spud. Attach any Mega Bore angle connector to the MB-20 spud.

The Mega Bore Valve System is unique because it uses a different hole size than other valve systems. There are several other features which make this system unique.

- There are three types of rim spuds:
  - a. The clamp-in spud for the 15/16" rim hole.
  - b. The angled screw-in spud for the 3/4" NPT rim hole.
  - c. Screw-in spud for the 3/4" NPT rim hole.
- 2 The second component is an angle connector which screws onto the clamp-in or the screw-in spud. The rigid Mega Bore Valve can be screwed into the angle adapters and angle screw-in spuds.
- 3 The next component is either the rigid Mega Bore Valve or the Mega Bore Flexible Valve which has the Retractable Core Housing permanently assembled to the extension. The original Mega Bore Valves have a retractable, but not removable, core housing. The new style mega bore valves use a removable core housing similar to Super Large Bore and Z-Bore.
- 4 There is also a unique cap to the Mega Bore System to protect the side vent air holes and threads of the valve.
- 5 To maximize air flow, an MB-8 inflator is used to retract the core housing during inflation and deflation. For routine pressure checks you can still use any Large Bore pressure gauge or air chuck. The new style mega bore valve utilizes the IN-95 for inflation and deflation.
- Like the Super Large Bore and the Z-Bore Valve Systems, the Mega Bore Flexible Extensions can be field assembled. Mega Bore flows 550 CFM compared to 240 CFM on the Super Large Bore System.

#### MB-26 SCREW-IN SPUD

Fits a 3/4" NPT threaded valve hole, screw-in spud. Attach any Mega Bore angle connector to the MB-26 spud. Spud can be changed without demounting tire.

#### MB-12-85 & MB-12-75 SCREW-IN ANGLE SPUD

The screw-in spud is used on a 3/4" tapped rim hole. Attaches to a MB-14 rigid or a FMB flexible Mega Bore valve. The spud can be changed without demounting the tire.

### **ANGLE CONNECTORS**

MB-19-85 & MB-19-75 ANGLE CONNECTORS An angle connector screws onto the MB-20 spud. The other end of the connector accommodates a MB-14 rigid valve or a FMB flexible Mega Bore valve.

#### MB-29-85 ANGLE CONNECTORS

An angle connector screws onto the MB-20 spud. The other end of the connector accommodates a MB-27 rigid valve or Caterpillar O-ring face seal hydraulic hose.





**RIM SPUDS, ANGLE CONNECTORS** 

| MB-20    |
|----------|
| MD-20    |
| MB-26    |
| MB-12-85 |
| MB-19-85 |
| MB-29-8: |

## MEGA BORE VALVE SYSTEMS

VALVES, CAPS, INFLATOR

### **3** VALVES





#### FMB-8

## connector or screw-in spud.

Rigid Mega Bore valve can be screwed into any Mega Bore angle

MB-14 RIGID MEGA BORE VALVE

#### MB-27 FACE SEAL MEGA BORE VALVE

Rigid Mega Bore valve can be screwed onto MB-29 angle connector or Caterpillar O-ring face seal hydraulic fittings.

#### FMB LENGTH MEGA BORE FLEXIBLE VALVE

Screws into the Mega Bore angle connectors or screw-in angle spud. Can be made in any length (minimum 8"). The specially designed fittings and thermoplastic hose will not crush or fatigue during service. Large Bore threads on the core housing allow use of Large Bore pressure gauges.

to length in the field using the MBAT assembly tool. MB-14 screws into the

#### MBV-L Screws into the Mega Bore angle connectors or screw-in angle spud. Made







#### MB-25 HEX CAP

end to complete the valve.

Cap for the Mega Bore core housing. Protects core housing from damage. Has an O-ring seal. Has modified Hex that can be installed or removed using the TL-700.



#### MB-13 VALVE CAP

Cap for the Mega Bore core housing. Protects core housing from damage. Has an O-ring seal.





#### **MB-8 INFLATOR**

The MB-8 Mega Bore inflator attaches to the valve body by turning the knurled nut on the inflator in a clockwise direction. The 3/4" ball value is used to open and close the air flow after the core housing is retracted with the TL-700.

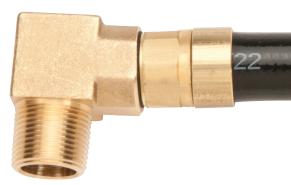
#### HT-R-761 HIGH TEMP SLEEVE Used to protect R-761 tubing.

#### TL-700 TOOL

The TL-700 fits the Mega Bore core housing to retract the housing for inflation and deflation. The TL-700 should be used only in conjunction with the MB-8 Mega Bore inflator. The MB-8 inflator should be engaged on the core housing before using the TL-700.

#### MBRC-8 MEGA BORE VALVE REMOVABLE CORE **NEW** HOUSING 8"

Mega Bore flexible valve with removable core housing. Can be made in any length (minimum 8"). Can be assembled in field.





**NEW** connector or screw-in spud. With removable core housing.















MB-56

## MEGA BORE VALVE SYSTEMS

INFLATOR

#### COMPONENTS FOR MEGA BORE FLEXIBLE VALVE FIELD ASSEMBLY



For proper field assembly, cut R-761 hose 2 3/4" shorter than required length and complete with angle connectors and core housing.





Haltec Model IN-95 Inflator Adapter for Air or Liquid Filling of Large Earthmover Tires when Equipped with Super Large Bore, Z-Bore, and Mega Bore Valves.

The IN-95 will insert or extract an R-372, R-520, Z10, or an MB-50 core housing and positively hold it up in the adapter body out of the air or liquid flow when filling or evacuating a tire. The inflator adapter can be attached to any liquid filling tire pump since it has 3/4" pipe thread. With the adapter attached to the valve, the pressure in the tire can be checked without disconnecting it from the valve, with a large bore gauge, through the end of the adapter stem. All IN-95 parts are brass except the collet, which is stainless steel and the hand knob, which is aluminum.





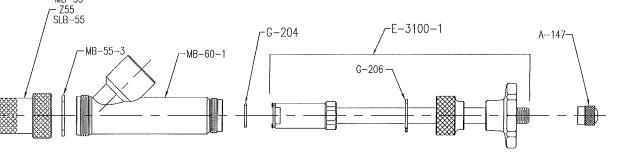


MB-55



Z55 Z- bore ejector union MB-55 mega bore ejector union MB-55-3 gasket ejector unions MB-60-1 Adapter body E-3100-1 Stem and collet G-204 Snap ring G-206 Gasket for stem nut A-147 Dome cap





#### **STANDARD AND ARCTIC O-RINGS** FOR TUBELESS RIMS

| HALTEC NO. | TIRE TYPE           | RIM SIZE | ROD DIAMETER |  |
|------------|---------------------|----------|--------------|--|
| OR-21-T    | Highway             | 21"      |              | STANDARD AND ARCTIC  |
| OR-25-T    | Earthmover          | 25"      |              | O-RINGS FOR  |
| OR-20-JM   | Highway (JM<br>Rim) | 20"      | (.26)        | TUBELESS RIMS  |
| OR-22-JM   | Highway (JM<br>Rim) | 22"      |              | Packaged 2 per poly bag     24 O-rings per case  |
| OR-24-JM   | Highway (JM<br>Rim) | 24"      |              | <ul> <li>Sold in case lots</li> <li>Consistent product quality</li> </ul>  |
| OR-215-H   | Grader              | 15"      |              | Manufactured of high-quality material  |
| OR-217-L   | Grader              | 17"      | (.28)        | <ul> <li>O-rings individually marked in an easy-to-read color</li> <li>Manufactured to major OEM specifications</li> </ul>                       |
| OR-220-TG  | Grader              | 20"      |              | <ul> <li>Spliced O-ring with sonic weld technology</li> </ul>  |
| OR-224-TG  | Grader              | 24"      | .26)         | <ul> <li>Extruded product allows diameter variation to meet the wide variety of</li> </ul>   |
| OR-225-T   | Grader              | 25"      |              | rim O-ring grooves, both domestic and foreign  |
| OR-321-T   | Earthmover          | 21"      |              | <ul> <li>Two compounds for all service conditions: Standard -40°F to 180°F<br/>Arctic -65°F to 180°F</li> </ul>                                  |
| OR-325-T   | Earthmover          | 25"      |              | Customized product available for special applications. For Arctic  |
| OR-329-T   | Earthmover          | 29"      |              | O-rings add the letter "A" to the end of the part number.  |
| OR-333-T   | Earthmover          | 33"      |              |  |
| OR-335-T   | Earthmover          | 35"      | (.385)       | HALTER HALTER  |
| OR-339-T   | Earthmover          | 39"      |              | O-rings available upon request   |
| OR-343-T   | Earthmover          | 43"      |              | STT MADE IN THE USA  |
| OR-345-T   | Earthmover          | 45"      |              |  |
| OR-349-T   | Earthmover          | 49"      |              |  |
| OR-449-T   | Earthmover          | 49"      |              |  |
| OR-451-T   | Earthmover          | 51"      |              |  |
| OR-451-OVM | Earthmover          | 51"      | $\frown$     |  |
| OR-457-T   | Earthmover          | 57"      | (.50)        |  |
| OR-457-OVM | Earthmover          | 57"      | $\smile$     | LR-25  |
| OR-463-T   | Earthmover          | 63"      |              |  |
| OR-463-OVM | Earthmover          | 63"      |              |  |
| OR-469-T   | Earthmover          | 69"      |              | Sings  |
| -RING SEA  | ls for eart         | HMOVER I | RIMS         | L-RING SEALS FOR EARTHMOVER RIMS<br>PROPER USE OF HALTEC L-RING SEALS  |
| HALTEC NO. | DESCR               | IPTON    |              | The primary purpose of the L-ring seal is to create an air seal where the tire bead and rim bead seat are not completely compatible. Some of the |
| LR-10      | 10" L-rin           | a seal   |              | examples where the L-seal will prove useful:   |

| HALTEC NO. | DESCRIPTON      |
|------------|-----------------|
| LR-10      | 10" L-ring seal |
| LR-12      | 12" L-ring seal |
| LR-15      | 15" L-ring seal |
| LR-16      | 16" L-ring seal |
| LR-20      | 20" L-ring seal |
| LR-24      | 24" L-ring seal |
| LR-25      | 25" L-ring seal |
| LR-29      | 29" L-ring seal |
| LR-33      | 33" L-ring seal |
| LR-35      | 35" L-ring seal |
| LR-39      | 39" L-ring seal |
| LR-45      | 45" L-ring seal |
| LR-49      | 49" L-ring seal |
| LR-51      | 51" L-ring seal |
| LR-57      | 57" L-ring seal |
| LR-63      | 63" L-ring seal |
| LR-69      | 69" L-ring seal |
|            |                 |

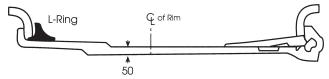


### **O-RINGS & L RINGS O-RINGS & L RINGS**

#### **TECH TIP**

HALTEC O-RINGS PASS ALL OE SPECS

- Where you have an irregular butt weld in the knurled bead seat area.Where, during initial inflation, the bead seating is very difficult.
- When an air passage between the bead and the rim is identified.
- Where overloads and severe operating conditions cause the rim deformation (deflection) which can result in air leakage.
- IMPORTANT INFORMATION
- L-Ring Seals are not a cure for damaged beads nor damaged wheels and rims. Caution should be used during all fitments. Do not install where broken bead is suspected.
- Always follow the respective manufacturers' recommendation for proper bead-lubrication and initial air pressure to properly seat beads.
- If you have any questions regarding the use of the L-Ring Seals, contact Haltec prior to attempting any installation.



## STANDARD BORE VALVES



#### TRUCK AND BUS VALVES

Straight clamp-in valves used on both demountable and non-demountable rims. For .625" diameter valve hole. Bent valve stems also available. Haltec custom bends the TV-570 series valves.

#### **TRUCK AND BUS VALVES**

| HALTEC NO. | TR NUMBER | EFFECTIVE LENGTH |
|------------|-----------|------------------|
| TV-500     | 500       | 2"               |
| TV-501     | 501       | 1 1/2"           |
| TV-570     | 570       | 3 1/8"           |
| TV-571     | 571       | 3 3/8"           |
| TV-572     | 572       | 3 3/4"           |
| TV-573     | 573       | 4 3/8"           |
| TV-574     | 574       | 5"               |
| TV-575     | 575       | 1 1/8"           |

#### CUSTOM BENT VALVES AVAILABLE UPON REQUEST

Haltec can custom bend and fabricate any tire valve hardware need at its manufacturing facility in Salem, Ohio. This allows us to provide prototype samples which ultimately lead to innovative solutions for our customers.



#### TV-572-HT WITH HIGH TEMP GROMMET Equipped with the G-170S high temperature grommet. Ideal for

houses, cement trucks, and garbage trucks.

## TV-573-HT





#### TR-572-ASC HIGH TEMP. ADVANCED SEAL

TRUCK VALVE

Recessed grommet for advanced seal. Torque 80-125 inch punds.13° Bend with an effective length of 3 3/4".









### O-ring seal for high temperature usage such as garbage trucks and buses.

#### **TECH TIP**

ALL GROMMETS ON 570 SERIES VALVES ARE U.S. MADE

#### **EINKY VALVES**

A high-performance "No Show" type chrome-plated valve that installs from the outside. A rubber washer and nut are on the inside.

#### **EINKY VALVES**

| HALTEC NO. | BEND ANGLE | EFFECTIVE LENGTH | VALV |
|------------|------------|------------------|------|
| TV-6010    | STR.       | 3/4"             | .453 |
| TV-6020    | 45°        | -                | .453 |
| TV-6030    | STR.       | 1 1/4"           | .453 |
| TV-6040    | STR.       | 1 3/4"           | .453 |
| TV-6050    | 90°        | 2 5/8"           | .453 |
|            |            |                  |      |

#### CLAMP-IN VALVE

Used on car and light truck applications. Maximum inflation pressure 130 PSI.

#### **CLAMP-IN VALVE**

|  | HALTEC NO. | TR NO. | EFFECTIVE<br>LENGTH | VALVE<br>HOLE          |
|--|------------|--------|---------------------|------------------------|
|  | TV-416     | 416    | 1 1/4"              | .453 or .62            |
|  | TV-416L    | -      | 2"                  | both grom<br>furnished |

#### DOUBLE BEND VALVES

For tubeless truck and bus tires. Extra-low vertical height clamp-in type Fits .625" valve hole.

#### **DOUBLE BEND VALVES**

| HALTEC NO. | TR NO. | EFFECTIVE LE |
|------------|--------|--------------|
| TV-513     | 513    | 2 5/8"       |
| TV-515     | 515    | 3 1/4"       |

#### **SNAP-IN TIRE VALVE & CHROME SLEEVE TIRE** VALVES

| HALTEC NO. | TR NO. | EFFECTIVE<br>LENGTH | VALV<br>HOL |
|------------|--------|---------------------|-------------|
| TV-412     | 412    | 7/8"                | .453        |
| TV-413     | 413    | 1 1/4"              | .453        |
| TV-414     | 414    | 1 1/2"              | .453        |
| TV-415     | 415    | 1 1/4"              | .625        |
| TV-418     | 418    | 2"                  | .453        |
| TV-423     | 423    | 2 1/2"              | .453        |
| TV-425     | 425    | 2"                  | .625        |
| TV-413-CH  | Chrome | 1 1/4"              | .453        |
| TV-418-CH  | Chrome | 2"                  | .453        |
|            |        |                     |             |

Maximum cold inflation pressure 65 PSI

## STANDARD BORE VALVES

**EINKY** 

#### **TECH TIP**

ALL HALTEC SNAP-IN VALVES PASS ALL SAE REQUIREMENTS

VE HOLE

nmets





TV-6040



TV-416L



TV-416

LE











TV-413CH TV-418CH

## STANDARD BORE VALVES

VALVES



TV-6008C TV-6008



H-523MS

TV-801-HP TV-802-HP TV-600-HP TV-602-HP







### **TV-430 TUBELESS**

MOTORCYCLE VALVE Has O-ring seal, fits .327" valve holes. Effective length is 1 3/16"

#### TV-575-HP

Low profile with 1" E.L. Has grommets to fit either .453" or .625" diameter valve hole.

#### TV-6008C

Tractor Front Wheel Valve Low profile valve offers minimum protrusion above the rim. 9/16" effective length with chrome finish. Fits .453" or .625" valve hole.

#### TV-6008

Same as above except brass finish.

#### H-523MS

#### ALLOY VALVE

A light alloy valve used on racing and light alloy wheels. Fits .453" valve hole and has O-ring seal.

#### HIGH-PRESSURE TUBELESS TIRE VALVE

TV-600-HP and TV-602-HP used to 80 PSI cold inflation pressure, and fits .453" diameter valve hole, maximum rim thickness .205" at valve hole. TV-801-HP and TV-802-HP used to 100 PSI cold inflation pressure, and fits .625" diameter valve hole, maximum thickness .205" at valve hole. Designed for use with transporting mobile homes

#### **HIGH-PRESSURE TUBELESS TIRE VALVE**

| HALTEC NO. | TR NO. | EFFECTIVE<br>LENGTH | VALVE<br>HOLE |
|------------|--------|---------------------|---------------|
| TV-600-HP  | 600HP  | 1 1/4"              | .453"         |
| TV-602-HP  | 602HP  | 2"                  | .453"         |
| TV-801-HP  | 801HP  | 1 1/4"              | .625"         |
| TV-802-HP  | 802HP  | 2"                  | .625"         |

#### N-1147 RADIAL COMMANDER

Valve N-1147 for 15" Disc Wheels 23° bend clamp-down valve for .625" valve hole. Bend allows clearance of brake drum for tire service.

#### CUSTOM BENT VALVES AVAILABLE UPON REQUEST

Haltec can custom bend and fabricate any tire valve hardware need at its manufacturing facility in Salem, Ohio. This allows us to provide prototype samples which ultimately lead to innovative solutions for our customers.

#### TV-417 CLAMP-IN VALVE (TR417)

This valve is designed for front-wheel drive Toronado ('66-'78) and El Dorado ('67-'78) cars. 453 valve hole.

#### SCREW-ON REPAIR VALVES

| HALTEC NO. | TR NO. | EFFECTIVE LENGTH |
|------------|--------|------------------|
| RV-1177A   | 1177A  | 3 1/4"           |
| RV-1077A   | 1077A  | 4 1/8"           |
| RV-1175A   | 1175A  | 4 1/2"           |
| RV-1078A   | 1078A  | 5"               |
| RV-1179A   | 1179A  | 5 5/8"           |

For trucks and bus, tube-type tires. A quick replacement for broken tube valves with body thread. Cut off valve and screw on repair valve without cutting out old valve base. (with bridge washer). Can be used with SP-1000 tube spud.

#### METRIC RIM HOLE VALVE (9.7MM VALVE HOLE)

Some imported trucks will have steel wheels that incorporate the 9.7mm valve hole (.390"). These are the most popular valves for this application

#### METRIC RIM HOLE VALVE (9.7MM VALVE HOLE)

| HALTEC NO.                        | ETRTO                   | BEND | A HEIGHT | B HE  |
|-----------------------------------|-------------------------|------|----------|-------|
| 60 MS-27                          | No ETRTO                | 27°  | 1 3/16"  | 1 3/1 |
| 70 MS-27                          | V3-20-5                 | 27°  | 1 3/16"  | 1 9/1 |
| 80 MS-27                          | V3-20-7                 | 27°  | 1 3/16"  | 2"    |
| 90 MS-27                          | V3-20-4                 | 27°  | 1 3/16"  | 2 3/8 |
| 115 MS-27                         | V3-20-6                 | 27°  | 1 3/16"  | 3 3/8 |
| 41 MS-00<br>Other sizes available | V3-20-1<br>upon request | STR  | 1 3/16"  | -     |

#### TRUCK VALVES FOR **ALUMINUM TRUCK WHEELS**

Tubeless valves used in drop-center aluminum disc wheels with .625 valve hole. Rubber Grommet available (part # G-172).

#### TRUCK VALVES FOR ALUMINUM TRUCK WHEELS

| HALTEC NO. | TR NO. | BEND ANGLE | E |
|------------|--------|------------|---|
| TV-509     | TR-509 | 90°        | 4 |
| TV-510     | TR-510 | 90°        | 5 |
| TV-511     | TR-511 | 90°        | 4 |

#### 70 MS-7

• Aluminum wheel valve with grommet seal.

• Fits 9.7 mm

#### TV-540 SERIES, O-RING SEAL VALVES FOR ALUMI-NUM TRUCK WHEELS (9.7MM VALVE HOLE)

|            |                 |          |               | - /      |       |
|------------|-----------------|----------|---------------|----------|-------|
| HALTEC NO. | VALVE<br>TR NO. | A HEIGHT | bend<br>Angle | B LENGTH | HEX N |
| TV-542     | 542             | 1.25     | -             | -        | HN-22 |
| TV-543     | 543             | 2.4      | -             | -        | HN-22 |
| H-543C     | 543C            | 0.93     | 45°           | 1.43     | HN-22 |
| TV-543D    | 543D            | 0.98     | 60°           | 1.38     | HN-22 |
| TV-543E    | 543E            | 0.98     | 75°           | 1.38     | HN-22 |
| TV-544     | 544             | 2.9      | -             | -        | HN-22 |
| TV-544C    | 544C            | 0.98     | 45°           | 1.94     | HN-22 |
| TV-544D    | 544D            | 0.98     | 60°           | 1.94     | HN-22 |
| TV-545     | 545             | 3.5      | -             | -        | HN-22 |
| TV-545D    | 545D            | 0.98     | 60°           | 2.6      | HN-22 |
| TV-545E    | 545E            | 0.98     | 75°           | 2.6      | HN-22 |
| TV-546     | 546             | 4.25     | -             | -        | HN-22 |
| TV-546D    | 546D            | 0.98     | 60°           | 3.35     | HN-22 |
| TV-546E    | 546E            | 0.98     | 75°           | 3.35     | HN-22 |
| TV-546G    | 546G            | 0.98     | 105°          | 3.35     | HN-22 |
| TV-546-36  | 546-36          | 0.98     | 36°           | 3.35     | HN-22 |
| TV-547D    | 547D            | 0.98     | 60°           | 3.78     | HN-22 |
|            |                 |          |               |          |       |

### STANDARD BORE VALVES VALVES









70 MS-7



### STANDARD BORE VALVES

VALVES

#### TECH TIP

THE SLOT ON THE BOTTOM OF THE 550 SERIES ALLOWS FOR EASY INSTALLATION



#### **TECH TIP**

KEEP ALL O-RING SURFACES AS CLEAN AS POSSIBLE WHILE ASSEMBLING VALVES



TV-575HP/DS-I



TV-416/DS-1

TV-416MC

TV-416LF

#### TV-550 SERIES

Features:

- Longer sealing lifeGreater corrosion resistance
- Larger sealing surface
- Slot and external hex for easier installation
- Viton<sup>™</sup> replacement grommet G-550
- Grommet has better temperature range and tear resistance
- Grommet must be used on TV-550 Series only, not for use on 540 valve series

| GROMMET SEAL VALVES FOR ALCOA TRUCK<br>WHEELS (9.7MM VALVE HOLE) |                 |             |               |             |            |
|--|-----------------|-------------|---------------|-------------|------------|
| HALTEC<br>NO.  | VALVE<br>TR NO. | a<br>Height | BEND<br>ANGLE | B<br>LENGTH | HEX<br>NUT |
| TV-552   | 552             | 1.26        | -             | -           | HN-22      |
| TV-553   | 553             | 2.4         | -             | -           | HN-22      |
| TV-553C  | 553C            | .93         | 45°           | 1.43        | HN-22      |
| TV-553D  | 553D            | .98         | 60°           | 1.38        | HN-22      |
| TV-553E  | 553E            | .98         | 75°           | 1.38        | HN-22      |
| TV-554D  | 554D            | .98         | 60°           | 1.94        | HN-22      |
| TV-555D  | 555D            | .98         | 60°           | 2.6         | HN-22      |
| TV-555E  | 555E            | .98         | 75°           | 2.6         | HN-22      |

#### TV-575HP/DS-1

- Ford .453 "Cut-Away" and Cargo Van Series with Single Rear Wheels
- Accuride Steel 16" x 7" Wheels
- Front & Rear Wheels
- Chrome Finish.453
- .....

#### N-1600

- Ford "F" Series Trucks with Dual Wheels
- Alcoa Aluminum 16"
- Front & Rear Wheels
- Chrome Finish
  .453

#### TV-416LF

- Ford "Cut-Away" Series with Dual Wheels
- Accuride Steel 16' x 16" Wheels
- Front & Rear Wheels
- Nickle Finish
- .453

#### TV-416/DS-1

- Ford "F" Series Trucks with Dual Wheels
- Accuride Steel 19.5"
- Front & Rear Wheels
- Nickle Finish.453
- TV-416MC
- Ford "F" Series Trucks with Dual Wheels
- Accuride Steel 16" x 16"
- Front & Rear Wheels
- Nickle Finish
- .453

#### TRUCK VALVE EXTENSIONS

| ΗA  | ALTEC NO.   | DESCRIPTION     | COLLAR TYPE | EFFECTIV<br>LENGTH |
|-----|-------------|-----------------|-------------|--------------------|
| HE- | -369        | Truck Extension | Short 3/8"  | 1 3/8"             |
| HE- | -370        | Truck Extension | Short 3/8"  | 2"                 |
| HE- | -371        | Truck Extension | Short 3/8"  | 2 15/16"           |
| HE- | -372        | Truck Extension | Short 3/8"  | 3 15/16"           |
| HE- | -373        | Truck Extension | Short 3/8"  | 5 1/8"             |
| HE- | -389        | Truck Extension | Long 1"     | 1 1/16"            |
| HE- | -390        | Truck Extension | Long 1"     | 2"                 |
| HE- | -390A       | Truck Extension | Long collar | 2"                 |
| HE- | -391        | Truck Extension | Long 1"     | 2 15/16"           |
| HE- | -391A       | Truck Extension | Long collar | 2 15/16"           |
| HE- | -392        | Truck Extension | Long 1"     | 5 1/8"             |
| HE- | -392A       | Truck Extension | Long collar | 5 1/8"             |
| HE- | -393        | Truck Extension | Long 1"     | 6"                 |
| HE- | -393A       | Truck Extension | Long collar | 6"                 |
| HE- | -394        | Truck Extension | Long 1"     | 8.0"               |
| HE- | -395        | Truck Extension | Long 1"     | 10.0"              |
| HE- | -396        | Truck Extension | Long 1"     | 12.0"              |
| HE- | -397        | Truck Extension | Long 1"     | 14.0"              |
| HE  | 4430        | Truck Extension | Long 1"     | 4"                 |
| Sta | ndard Style | -               | -           | -                  |
| HE- | -381        | Truck Extension | Long 1"     | 3 1/16"            |
| HE- | -382        | Truck Extension | Long 1"     | 5 1/16"            |
| HE- | -383        | Truck Extension | Long 1"     | 6 1/16"            |
|     |             |                 |             |                    |

#### **ALCOA STABILIZER**

| HALTEC NO. | FITS ALCOA<br>WHEEL SIZE | DIAMETER<br>HAND HOLE | HOLE POS   |  |  |
|------------|--------------------------|-----------------------|------------|--|--|
| FCSTBL     | Freightliner,            | Custom                | Center     |  |  |
| H-2125     | 19.5"                    | 1.50"                 | Center     |  |  |
| H-2126     | 19.5"                    | 1.50"                 | Off-Center |  |  |
| H-2127     | 22.5 × 9.0               | 1.50"                 | Center     |  |  |
| H-2225     | 22.5"                    | 2.00"                 | Center     |  |  |
| H-2245     | 24.5"                    | 2.19"                 | Off-Center |  |  |
| H-2246     | Peterbilt                | Oval                  | Center     |  |  |
| H-2227     | 22.5"                    | 2.50"                 | Center     |  |  |
| H-2247     | 24.5"                    | 2.375"                | Off-Center |  |  |
| H-2257     | Freightliner 19.5"       | Custom                | Center     |  |  |
| H-27245    | 24.5                     | Hand Hole2.69"        | Off-Center |  |  |
| H-8864     | 22.5" & 24.5             | 2.50"                 | Off-Center |  |  |
| H-8964     | Prevost                  | 2.00"                 | Off-Center |  |  |
| H-2248     | Freightliner             | 1.3125"               | Center     |  |  |
| MNCSTBL    | Monaco Coach             | Custom                | Off-Center |  |  |
|            |                          |                       |            |  |  |

#### **STABILIZER & EXTENSION KIT**

| HALTEC NO. | STABILIZER (2) | extensions |
|------------|----------------|------------|
| 125392     | H-2125         | HE-392     |
| 126392     | H-2126         | HE-392     |
| 127393     | H-2127         | HE-393     |
| 225392     | H-2225         | HE-392     |
| 227392     | H-2227         | HE-392     |
| 245392     | H-2245         | HE-392     |
| 246392     | H-2246         | HE-392     |
| 247392     | H-2247         | HE-392     |
| 257392     | H-2257         | HE-392     |
|            |                |            |



### VALVE EXTENSIONS EXTENSIONS AND STABILIZERS



### VALVE EXTENSIONS

**EXTENSIONS** 

#### **TECH TIP**

HALTEC'S DS-1 FLOW-THROUGH CAPS WILL INCREASE THE SPEED WITH WHICH YOUR FLEET DRIVERS AND MAINTENANCE TECHNICIANS COMPLETE THEIR TIRE MAINTENANCE. ALLOWS INFLATION AND DEFLATION THROUGH CAP.

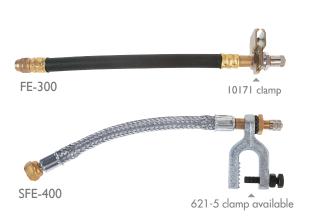


HE-200

DS-I



HE-204



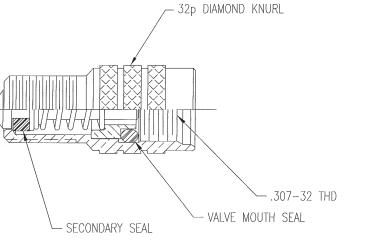
#### DOUBLE SEAL CAP DS-1

The DS-1 flow-through valve cap is designed for high pressure truck tire service. Seals like a high pressure valve cap, yet offers the convenience of an inflate through extension. It also performs like a check valve- the seal becomes tighter in the event of a core failure. The DS-1 reduces pressure check time by 65% offering a efficient money and labor savings alternative to the common valve cap. The heat resistant grommets provide additional protection for the extended high temperature running. The DS-1 consists of a tough, all metal housing, precision fit brass components and durable self-sealing O-ring

#### Benefits:

- Inflate directly through sealing cap
- Reduces time and labor
- No lost valve caps
- Technical Specifications: • Overall length 7/8"
- Temperature rated seal: -40°F to 250°F





#### BENT EXTENSIONS FOR STANDARD BORE VALVES

| HALTEC NO. | BEND | EFFECTIVE<br>LENGTH | VERTICAL<br>LENGTH |
|------------|------|---------------------|--------------------|
| HE-200     | 90°  | 1 3/8"              | 3/4"               |
| HE-201     | 45°  | 1 3/8"              | 3/4"               |
| HE-202     | 135° | 1 3/8"              | 15/16"             |
| HE-203     | 24°  | 5 7/16"             | N/A                |
| HE-204     | 180° | 1 7/16"             | 1/2"               |
|            |      |                     |                    |

#### DUAL WHEEL FLEXIBLE VALVE **EXTENSIONS FE-300 LENGTH**

This extension provides easy access to the inner dual tire found on campers, recreational vehicles, and light trucks. Fits standard valve cap threads. Comes with clamp to secure extension to wheel cut-out. 2 extensions per pack. Standard effective lengths are 7" and 9". Effective to 200 PSI Also available, clamp part number FE-300CL, which clamps directly to the lug nut. Other lengths available upon request.

#### SFE-400 LENGTH

Similar to the FE-300 series except has steel braid over rubber hose.

#### **HIGH-PRESSURE SHOCK** STRUT VALVES

Constructed of stainless steel bodies for use in high-pressure shock absorber units, hydraulic pressure accumulators, surge cylinders, and high-pressure pneumatic systems. Valves have 1/2" - 20 U.N.F. - 3A threads for connection to container.

#### H-7607 SHOCK STRUT VALVE

For operating pressure to 2,000 PSI. Conforms to AN-812-1.

H-4361 SHOCK STRUT VALVE For operating pressure to 3,000 PSI. Conforms to AN-6287-1.

#### H-798 SHOCK STRUT VALVE

For use on shock struts where operating pressure is rated for 5,000 PSI. Conforms to MS-28889-2

#### H-6116B

Fits .305-32 thread size with 1/8" NPT female connection with 70° bend Equipped with hard fiber sealing washer. Used up to 5000 PSI working pressure.

#### H-6116

Same as H-6116B except has straight extension

#### 5007

Fits .305-32 thread size with 7/16-20 thread for 1/4" flare tube fitting. Meets MS 33656E4. Maximum pressure rating is 15,000 PSI. Recommended torque 75 in/lb for steel valves. Has copper sealing washer.

#### H-556

#### **HIGH-PRESSURE**

#### INFLATING CONNECTION

Fits .305-32 thread size with 1/8" NPT male connection. Has core depressor pin, and copper sealing washer. Maximum working pressure 3000 PSI.

#### H-2755

#### HIGH-PRESSURE INFLATING CONNECTION

Fits .305-32 thread size with 3/8-24 thread for 3/16" flare tube fitting, meets MS336556E3. Has core depressor pin and copper sealing washer. Maximum working pressure 3000 PSI.

#### 2755L

#### LARGE BORE HIGH-PRESSURE INFLATING CONNECTION.

Fits .482-26 thread size with 3/8-24 thread for 3/16" flare fitting. Has core depressor pin and copper sealing washer. Maximum working pressure 3000 PSI.

### SPECIAL APPLICATIONS STRUT VALVES, HIGH-PRESSURE INFLATING CONNECTIONS









H-798



H-6116





## AIR/LIQUID VALVES

VALVES AND COMPONENTS

TV-5905



TV-218R

#### **AIR LIQUID VALVES FOR TRACTOR** AND ROAD GRADER SERVICE

|            | -          | -        |       |            |            |
|------------|------------|----------|-------|------------|------------|
| HALTEC NO. | TR NO.     | A        | В     | BEND ANGLE | VALVE HOLE |
| TV-618A    | TR-618A    | 1 7/8"   | -     | -          | 0.625"     |
| TV-618B    | TR-618B    | 1 1/2"   | -     | -          | 0.625"     |
| TV-618RB   | -          | 1 1/2"   | -     | -          | 0.625"     |
| TV-618A-SS | TR-618A-SS | 1 7/8"   | -     | -          | 0.625"     |
| TV-621A    | TR-621A    | 1 1/2"   | 3     | 65°        | 0.625"     |
| TV-622A    | TR-622A    | 1 3/4"   | 4 1/2 | 90°        | 0.625"     |
| TV-623A    | TR-623A    | 1 1/2"   | 2 1/4 | 65°        | 0.625"     |
| N-1000     | TR-619A    | 1 7/8"   | -     | -          | 0.812"     |
| H-50       | TR-F910B   | 1 13/16" | -     | -          | 0.812"     |
|            |            |          |       |            |            |

#### TV-5905 AIR/ LIQUID EXTENSION

Used with tractor or grader valve stems.

90 degree angle for more accessible valve.

#### TRACTOR AND GRADER TUBE

| HALTEC NO. | TR NO.  | base<br>Diameter | CORE<br>HOUSING | Vertical<br>Height | Valve<br>Hole |
|------------|---------|------------------|-----------------|--------------------|---------------|
| TV-218R    | TR-218A | 2 1/2"           | TV-CH-3         | 1 7/8"             | 0.625"        |
| TV-220R    | TR-220A | 2 1/2"           | TV-CH-3         | 2 15/16"           | 0.625"        |
| TV-916R    | TR-916A | 3 1/4"           | R-372           | 1 7/8"             | 0.812"        |

Valve assembles with removable core housing for liquid fill. Has Vulc-on back to allow field repair.

#### **B9A BUSHING ASSEMBLY**

Fits over TR-218A and TR-220A valves to allow use of valve in the 13/16" valve hole. Consists of B9-1 bushing and B9-2 nut.

#### LN-10 PLASTIC RIM NUT

Rim nut for tractor tube valves TR-218A and TR-220A. For brass rim nut, order LN-10B. See page 57 for TL-LN-10 installation tool.

#### B-6 BUSHING

Fits over TR-13 tube valve when used in 5/8" valve hole.

### **RIM HOLE PLUGS**

#### P-15 FOR TUBE-TYPE WHEELS

Used to plug 5/8" rim hole and avoid tube "pouching."

#### T-30 Used to seal 13/16" rim

hole when relocating valve.

N-1012S Used to seal 5/8" rim hole when relocating valve.

#### ALSP Air-liquid spud plug. Used to replace TV-CH-3 core housing.





N-1012S



ALSP

#### **310 VALVE ADAPTER GUN**

tire than with other adapter guns. Replaces Deming #1010.



-Fits old-style TR-218 and TR-220 TV-CH-I

LN-10

TV-CH-3 Fits all fast flow air-liquid valves except Super Large Bore.

CORE HOUSING

TV-CH-1

valves.

R-372/TR-CH-16 Fits SP816 tube spud and T-81 & C-100 spud.



48 TO PLACE AN ORDER, CALL 800.321.6471

### LIQUID FILL **LIQUID FILL**

## VALVE CORES, CAPS, ADAPTERS

VALVE CORES : STANDARD & LARGE BORE, ADAPTERS

### **PAPAPA** T A-100-VC-1 A-145 A-144







| VALVE | CORES |
|-------|-------|
|-------|-------|

| HALTEC NO. | TIRE & RIM NO. | DESCRIPTION   |
|------------|----------------|---|
| A-100-VC-1 | C-1            | Standard Bore Heat-Resistant Core for<br>Cars, Trucks and Busses. |
| A-144      | C-2            | Large Bore Core (long). Fits 305-32<br>Threads                    |
| A-145      | C-2            | Large Bore Core (short). Fits 305-32<br>Threads                   |

#### VALVE CAPS (STANDARD BORE)

| TIRE &<br>RIM NO. | DESCRIPTION   |
|-------------------|---|
| -                 | Short dome cap.   |
| -                 | Chrome-Plated Plastic Hex Cap for TPMS  |
| VC-2              | Metal Screwdriver Valve Cap for Removing Valve Cores                          |
| VC-3              | Metal Dome Valve Cap  |
| VC-8              | Plastic Dome Valve Cap  |
| VC-8              | Plastic Green Dome Valve Cap  |
| -                 | Heavy-Duty Dome Cap for Truck Service. Has Heat-<br>Resistant Sealing Washer. |
| -                 | Double Seal Valve Cap   |
| -                 | Chrome-Plated Hex Cap   |
|                   | RIM NO.<br>-<br>-<br>VC-2<br>VC-3<br>VC-8                                     |

#### VALVE CAPS (LARGE BORE)

|            | *                 | -   |
|------------|-------------------|---|
| HALTEC NO. | TIRE & RIM<br>NO. | DESCRIPTION   |
| A-148      | VC-6              | Screwdriver Valve Cap. Fits .482-26 Valve Threads.                                      |
| A-149      | VC-7              | Hex Valve Cap for Easy Tightening and Re-<br>moving with Wrench. Fits .482-26 Valve Cap |
| A-147      | A-10              | Dome Cap  |
| 8807N-3    | VC-4              | Screwdriver Cap for 8807N-4 and AD-1<br>Adapters  |
| A-150      | -                 | Large Bore Short Hex Cap  |
| A-151      | -                 | Used Only with Hydro Inflating Valves.  |
| A-152      | VC-10             | Large Bore Short Dome Cap   |
| A-155      | -                 | Plastic Large Bore Sealing Cap  |

#### **VALVE ADAPTERS**

#### AD-1

Adapts Large Bore valve down to Standard Bore. Fits in 305-32 valve core threads.

#### 8807N-4

Adapts Large Bore valve down to Standard Bore. Fits over .485-26 valve cap threads.

#### GROMMETS

| HALTEC<br>NO. | TIRE & RIM<br>NO. | FITS            | USED ON                            |  |  |  |  |  |
|---------------|-------------------|-----------------|------------------------------------|--|--|--|--|--|
| 5976-5        | RG-54             | .453 Valve Hole | TV-416, 416L, 6008                 |  |  |  |  |  |
| 5976-6        | RG-39             | .625 Valve Hole | TV-416, 416L                       |  |  |  |  |  |
| G-160         | RG-22             | .812 Valve Hole | H-41, T-81, T-30, DS-385, E        |  |  |  |  |  |
| G-162         | RG-16             | .812 Valve Hole | Turret Valves, PB-210, H-1         |  |  |  |  |  |
| G-165         | -                 | .812 Valve Hole | K-431, K-665                       |  |  |  |  |  |
| G-166         | RG-7              | .625 Valve Hole | TV-618, 621A, 622A, 623A           |  |  |  |  |  |
| G-170         | RG-15             | .625 Valve Hole | TV-500 Series, TV-570 Seri         |  |  |  |  |  |
| G-170S        | -                 | .625 Valve Hole | Heat-Resistant Grommet f<br>Series |  |  |  |  |  |
| G-172         | RG-46             | .625 Valve Hole | TV-509, 510, 511                   |  |  |  |  |  |
| G-174         | RG-48             | .625 Valve Hole | TV-513, 515                        |  |  |  |  |  |
| G-550         | RG-70             | .975 Valve Hole | Fits TV-550 Series                 |  |  |  |  |  |

#### **HEX NUTS**

|  | HALTEC<br>NO. | TIRE & RIM<br>NO. | FITS     | USED ON   |  |  |  |
|--|---------------|-------------------|----------|---|--|--|--|
|  | 451           | HN-15             | 11/16-16 | H-41, T-30  |  |  |  |
|  | 452           | -                 | .485-26  | K-431   |  |  |  |
|  | 463           | -                 | -        | 753S, 810F (Jam Nut)                                  |  |  |  |
|  | 464           | HN-1              | .485-26  | L.B. Valves, 753S, 810F, 867,TV-6<br>621A, 622A, 623A |  |  |  |
|  | 10071         | HN-13             | .406-26  | TV-500 Series, TV-570                                 |  |  |  |
|  | B-222         | HN-80             | 11/16-24 | M-1900, M-1950, H-4000, MR-80<br>850, T-81            |  |  |  |
|  | B9-2          | LN-13             | 11/16-24 | B9A Assembly  |  |  |  |
|  | HN-17         | HN-17             | .406-28  | TV-509, 510, 511                                      |  |  |  |
|  | HN-18         | HN-18             | .406-28  | TV-513, 515   |  |  |  |
|  | HN-21         | HN-21             |          | TV-540 Series   |  |  |  |
|  | HN-22         | HN-22             | .375-32  | H-543C, TV-540, TV-550 Series                         |  |  |  |
|  | LN-1          | HN-2              |          | FE-300 Series   |  |  |  |
|  | MSN-4         | HN-23             | .375-32  | 70MS-7  |  |  |  |
|  |               |                   |          |   |  |  |  |

#### **O-RINGS**

| HALTEC NO. | TIRE & RIM NO. | USED ON                         |
|------------|----------------|---------------------------------|
| 0-320      | -              | Swivel Valves, H-43, H-42       |
| 0-330L     | RG-60          | TR-540 Series Valves            |
| 10008      | -              | T-670                           |
| 10009      | -              | M-5000                          |
| A-126      | -              | R-762S, R-525 & SLB Angle Conne |
| A-127      | -              | R-520, R-372, R-521             |
| A-128      | -              | DS-215, DS-226                  |

#### WASHERS

| HALTEC NO. | TIRE & RIM NO. | FITS     | USED ON                 |
|------------|----------------|----------|-------------------------|
| 453        | -              | 11/16-24 | K-431, K-665            |
| 10058      | RW-8           | .406-28  | TV-500 Series, TV-570 S |
| 10058B     | RW-8           | .406-28  | TV-500 Series, TV-570 S |
| RW-13      | RW-13          | .410-28  | TV-416                  |
| W-1101-1   | RW-11          | .485-26  | TV-618A, TV-621A, 622   |
|            |                |          |                         |

### GROMMETS, HEXNUTS, WASHERS **GROMMETS, HEX NUTS, O-RINGS, WASHERS**



ries t for TV-570



G-170

HN-18

HN-22

G-170S

464

LN-I



618A,

800, MR-











2A, 623A





10058B BRASS



10058

NICKEL PLATED BRASS

## TANK VALVES AND BEAD SEATERS

VALVES, BEAD SEATERS



#### TANK VALVES

Utilized on pressure containers where gauging or servicing may be required. Tank valves are used with various gases, fluids and operating pressures. For specific application, please contact Haltec for technical assistance.

#### TANK VALVES

| HALTEC NO. | OAL      | BASE THREAD | CAP THREAD | HEX SIZE |
|------------|----------|-------------|------------|----------|
| TV-399     | 1 5/16"  | 1/8" NPT    | .305-32    | 7/16"    |
| TV-400     | 1 5/16"  | 1/4" NPT    | .305-32    | 9/16"    |
| TV-401     | 27/32"   | 1/8" NPT    | .305-32    | 7/16"    |
| TV-402     | 1 5/16"  | 1/8" NPT    | .305-32    | 7/16"    |
| H-47       | 1 19/32" | 1/4" NPT    | .482-26    | 9/16"    |
| TV-400S    | 1"       | 1/4" NPT    | .305-32    | 9/16"    |

#### RADIAL TIRE BEAD SEATERS

One-piece rubber tube for mounting hard-to-seat radial, bias belted or conventional truck tires. As tire is inflated, the lubricated bead seater forms a seal between the rim and tire allowing the air pressure to force the beads into the rim flange. As proper pressure is reached, the bead seater slides out and over the rim.

FOR TRUCK TIRES: TC-30 for 13" Rims TC-40 for 14-15" Rims TC-50 for 16.5" and 17.5" Rims TC-60 for 19.5" Rims TC-63 for 20" Rims TC-70 for 22.5" and 24.5" Rims

FOR PASSENGER TIRES: PC-1 for 13" Rims PC-2 for 14" and 15" Rims PC-3 for 15" Rims PC-4 for 17" Rims PC-5 for 18" Rims PC-6 for 20" Rims PC-7 for 12" Rims

Note: OSHA Regulations require that service personnel use a clip-on air chuck with an inline inflator at a recommended distance that keeps the employee out of the trajectory of the tire and rim. After beads are seated, put tire and rim into approved inflation cage and continue to inflate to prescribed air pressure.

#### **RIM GUARD HX-44**

Protection cover for aluminum and chrome bolt hole areas while using an impact wrench.

#### WHEEL SHIELD HX-24

Protection cover for aluminum and chrome wheels. Snaps into place. Shows proper torque sequence numbers for wheel nuts.

#### DUAL FOOT TRUCK SERVICE GAUGE

Haltec offers a wide variety of service gauges to accommodate the numerous tire and wheel configurations encountered by the service personnel. Choose the gauge that best fits your particular needs.

| DUAL FOO            | T TRUCK SER    | <b>VICE GAUG</b> | Έ     |                             |                    |            |          | -                |
|---------------------|----------------|------------------|-------|-----------------------------|--------------------|------------|----------|------------------|
| HALTEC #            | CALIBRATION    | INCREMENTS       | BAR   | CHUCK STYLE                 | FINISH             | 5          | ų        |                  |
| DT-150              | 0-150 PSI      | .5 PSI           | N/A   | Angled Chuck                | Chrome             |            | C        |                  |
| GA-135              | 10-150 PSI     | 2 PSI            | Nylon | Angled Chuck                | Chrome             |            |          |                  |
| GA-135S             | 10-150 PSI     | 2 PSI            | Metal | Angled Chuck                | Chrome             |            |          | Constant Service |
| GA-140              | 10-160 PSI     | 2 PSI            | Nylon | Angled Chuck                | Chrome/Poly        | 2212121    |          |                  |
| GA-155              | 10-150 PSI     | 2 PSI            | Nylon | Straight-on 30° Reverse     | Chrome             |            |          |                  |
| GA-155S             | 10-150 PSI     | 2 PSI            | Metal | Straight-on 30° Reverse     | Chrome             |            |          |                  |
| GA-155S-RCL**       | 10-150 PSI     | 2 PSI            | Metal | Straight-on 30° Reverse     | Chrome             | Thigh      |          |                  |
| GA-165*             | 10-150 PSI     | 2 PSI            | Nylon | Straight-on 30° Reverse     | Black Polyurethane |            |          |                  |
| GA-165S-RCL**       | 10-150 PSI     | 2 PSI            | Nylon | Straight-on 30° Reverse     | Chrome             |            |          |                  |
| GA-175*             | 10-150 PSI     | 2 PSI            | Nylon | Angled Chuck                | Black Polyurethane |            |          |                  |
| GA-185              | 10-150 PSI     | 2 PSI            | Nylon | Straight-on 180°<br>Reverse | Chrome             |            | <b>A</b> | 0                |
| GA-185S             | 10-150 PSI     | 2 PSI            | Metal | Straight-on 180°<br>Reverse | Chrome             |            |          |                  |
| GA-185SRCL**        | 10-150 PSa     | 2 PSI            | Metal | Straight-on 180°<br>Reverse | Chrome             | I.F. K. K. |          |                  |
| **Recalibratable, * | *Extended Head |                  |       |                             |                    |            |          |                  |

\*\*Recalibratable, \*Extended Head

#### DUAL FOOT TRUCK HIGH-PRESSURE GAUGE

| DUAL FOOT TRUCK HIGH-PRESSURE GAUGE   |             |            |       |                            |                    |  |        |
|---|-------------|------------|-------|----------------------------|--------------------|--|--------|
| HALTEC #  | CALIBRATION | INCREMENTS | BAR   | CHUCK STYLE                | FINISH             | and the second s | GA-130 |
| GA-130  | 20-120 PSI  | 2 PSI      | Nylon | Angled Chuck               | Chrome             |  |        |
| GA-150  | 20-120 PSI  | 2 PSI      | Nylon | Straight-on 30°<br>Reverse | Chrome             |  |        |
| GA-160*   | 20-120 PSI  | 2 PSI      | Nylon | Straight-on 30°<br>Reverse | Black Polyurethane |  | GA-150 |
| GA-170*<br>*Extended Head   | 20-120 PSI  | 2 PSI      | Nylon | Angled Chuck               | Black Polyurethane |  |        |
|   | -<br>-      |            |       |                            |                    |  | GA-160 |
| TIRE GAUGE GRIP<br>TGG-1 TIRE GAUGE GRIP<br>Allows a positive grip on your gauge during inclement weather conditions<br>and serves as a protective cushion should the gauge be inadvertently<br>dropped. Can be used on all dual foot truck service gauges. |             |            |       |                            |                    | TGG-I  |        |
| GA-189S-RCL<br>ALUMINUM DUAL FOOT METAL BAR<br>Aluminum body. Easy to read metal slide bar. Calibrated 10-150 PSI 2-lb.<br>increments. Straight on 30° reverse head for those hard-to-reach valves.<br>Haltec replacement seal (10140) available.           |             |            |       |                            |                    | PBI  |        |



USA DESIGNED, ENGINEERED & MAINUEACTURED

HX-44



HX-24

### SERVICE GAUGES **DUAL FOOT TRUCK GAUGES**

GA-189S-RCL

## SERVICE GAUGES

GAUGES



#### PENCIL TIRE GAUGES

Haltec Pencil-Type Tire Pressure Gauges have a highly polished finish with an easy-to-read, 4-sided nylon indicating bar and a handy pocket clip. NOTE: All pencil gauges have a chuck guide to assure gauge fits squarely on the tire valve. This prevents air error leakage and guarantees accurate pressure readings.

| 0, ( 120 |                        |            |       |                        |        |  |  |
|----------|------------------------|------------|-------|------------------------|--------|--|--|
| HALTEC # | CALIBRATION            | INCREMENTS | BAR   | SERVICE                | FINISH |  |  |
| GA-100   | 1-20 PSI               | 1/2 PSI    | Nylon | Garden Tractors, ATV's | Chrome |  |  |
| GA-105   | 10-50 PSI              | 1 PSI      | Nylon | Passenger Tire         | Chrome |  |  |
| GA-110M  | 10-50 PSI/73-325 kPa   | 1 PSI      | Nylon | Passenger Tire         | Chrome |  |  |
| GA-115   | 20-120 PSI             | 2 PSI      | Nylon | Truck High Pressure    | Chrome |  |  |
| GA-120M  | 20-120 PSI/150-800 kPa | 2 PSI      | Nylon | Truck High Pressure    | Chrome |  |  |
| GA-125   | 5-45 PSI               | 1 PSI      | Nylon | Air-Liquid Tires       | Chrome |  |  |
| GA-145   | 10-75 PSI/70-500 kPa   | 1 PSI      | Nylon | Radial & Spare Tire    | Chrome |  |  |
| GA-146   | 20-90 PSI              | 1 PSI      | Nylon | Radial & Light Truck   | Chrome |  |  |





GA-100DIS Colorful display of 10 gauges of our GA-100 model

GA-105DIS Colorful display of 10 gauges of our GA-105 model

GA-115DIS Colorful display of 10 gauges of our GA-115 model

Private Label Gauges Available. Call For Details. 1-800-321-6471



GCS-A

GA-125

#### GCS-A GAUGE CHECK STATION

Large 4" liquid filled gauge with 2lb. graduated increments. Pressure gauge provides clear pressure readings for greater test accuracy. Accuracy  $\pm$  1% full scale. Maximum operating pressure 160 PSI. Dimensions consists of 8 3/8" W x 7"H x 5" D.

#### **DIGITAL AIR GAUGES**

| HALTEC NO.  | OPERATING<br>RANGE | INCREMENTS<br>(PSI) | APPLICATION                                  |
|-------------|--------------------|---------------------|--|
| GA-850-330  | 0-160              | 0.5                 | Standard Bore a<br>w/CH-330 dual f<br>chuck  |
| GA-850-350  | 0-160              | 0.5                 | Standard Bore a<br>w/CH-350 dual f<br>chuck  |
| GA-850-370  | 0-160              | 0.5                 | Standard Bore a<br>w/CH-370 dual f<br>chuck  |
| DT-105      | 0-100              | 0.5                 | Standard Bore d<br>gauge                     |
| GA-850-377S | 0-160              | 0.5                 | Fits Large Bore<br>Air Gauge with 3<br>chuck |

#### **DIAL AIR GAUGES**

| HALTEC NO. | OPERATING<br>RANGE | INCREMENTS<br>(PSI) | APPLICATION   |
|------------|--------------------|---------------------|---|
| GA-274     | 0-160              | 5                   | 14" Standard & L<br>Bore Air Liquid (                                       |
| GA-276     | 0-160              | 5                   | 18" Standard & l<br>Bore Gauge w/E<br>Handle & bleede                       |
| GA-290     | 0-160              | 1                   | 12" Standard & I<br>Bore Air Master<br>equipped with re<br>tion feature     |
| N-1055     | 0-160              | 5                   | 12" Standard Bo<br>Gauge; equipped<br>an CH-335 dual<br>chuck               |
| GA-285     | 0-160              | 5                   | 10" Dial Gauge v<br>Extension   |
| GA-289     | 0-160              | 5                   | Replacement Di  |
| N-1510     | 0-160              | 5                   | Cap Gauge; scre<br>Large Bore & Su<br>LargeBore valve<br>inspection of tire |
| GA-300-377 | 0-160              | 2                   | 15" Large Bore a with built-in filte accessible reser                       |

easy cleaning





### **DIGITAL & DIAL GAUGES DIIGITAL & DIAL GAUGES**

#### N

air gauge foot air

air gauge l foot air

air gauge foot air

digital air

Digital 377S air





DT-105



Large

/Extension der valve

Large er Gauge recalibra-

Bore Air ed with l foot air

with Rigid

Dial Gauge rews onto

Super ves for ire pressure e air gauge

ter and ervoir for







N-1510





#### GAUGES GAUGES, TREAD DEPTH GAUGES





GA-240

|       | 1.20 LT    |
|-------|------------|
|       | Printing 2 |
| GA250 |            |



### GA-255

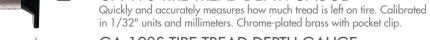
N-1410

5131



95

HALTEC CORP. 2555 STATE ROUTE & SALEM, OHIO 44460



• Pocket-size.

GA-190S TIRE TREAD DEPTH GAUGE With aluminum body, calibrated 1/32"

GA-190 TIRE TREAD DEPTH GAUGE

N-1420H TRUCK TREAD DEPTH GAUGE

Calibrated in millimeters and 1/32nds of an inch.

• Measures shoulder wear as well as tread depth.

• Durable metal construction, chrome-plated. Comes in a clear protective plastic pouch.Can be custom imprinted.

### LARGE BORE GAUGES

These gauges work with all Large Bore, Super Large Bore, Z-Bore, and Mega Bore products.

#### GA-240 STRAIGHT PENCIL GAUGE

Straight-on chuck fits Standard and Large Bore valves. Calibrated 20-120 PSI in 2-lb. increments. Furnished with pocket clip.

#### GA-250 HIGH PRESSURE GAUGE

10-150 lbs. in 3 lb. units. For Standard and Large Bore valves. Has nylon indicating bar and Haltec Posi-Seal washer.

#### GA-250S

Same as above with metal indicating bar.

#### GA-255 LARGE BORE SWIVEL FOOT GAUGE

- Quality Features:
- Nickel-plated brass
- Nylon slide bar. Easy to read. • Calibrated 10-150 in 2 lb. units
- Swivels 360° for those hard-to-reach valves. Haltec Posi-Seal replacement washer (10095) available.

#### GA-255S

Same as above with metal indicating bar.

#### GA-255S-RCL - LARGE BORE SWIVEL GAUGE-

RECALIBRATABLE Recalibratable. Same description as GA-255S, see above.

#### N-1410 OFF- HIGHWAY TIRE TREAD DEPTH GAUGE

Indicating bar is calibrated with 32nds on one side, other side is millimeters. Has magnified sight-glass for easy readability. Comes with a carrying holster. The finest instrument available.

#### 5131-LARGE BORE TREAD DEPTH GAUGE

Two piece gauge made up of slide tube and indicator. Calibrated 0-6" in 1/32" units and 7 to 152 mm metric. Tubing spans tread lugs on off-road tires.

### TL-680 THREE-WAY LARGE

BORE TOOL For removing large bore cores, hex caps and screw driver caps.

#### TL-690 FOUR-WAY LARGE BORE CORE TOOL

Thread repair for core and cap threads and core remover. For Large Bore and Super Large Bore.

#### TL-695

The TL-695 is a four-way tool that repairs the internal and external threads on air-liquid valve spuds. It also is a Large Bore valve core insertion tool, and it repairs internal and external threads.

#### ASP-10 DEFLATION ASPIRATOR

Tube deflation aspirator for Large Bore.

#### N-1610 LARGE BORE CORE TOOL

Large bore core tool, equipped with sliding sleeve which holds the core during removal.

#### N-1710 LARGE BORE CORE TOOL

Special valve core screwdriver tool. Sliding sleeve allows positive grip on valve core for those hard-to-reach valves.

### N-1810 LARGE BORE HEX CAP REMOVER

With plastic handle for positive grip - OAL 10".

#### N-1910 LARGE BORE CORE REMOVER Has plastic handle for positive grip - OAL 6".

#### TL-631 SUPER LARGE BORE **RETHREADING TOOL**

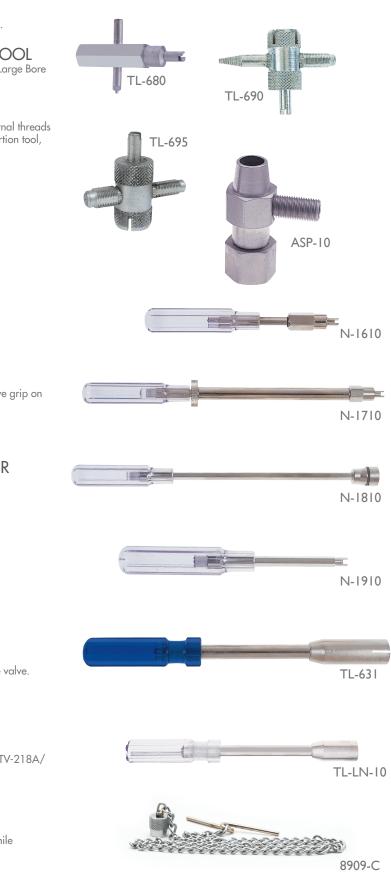
Used to rethread 11/16" - 24 thread on any Super Larger Bore valve.

#### **TL-LN-10** The TL-LN-10 is a nut driver that installs the LN-10 nut onto the TV-218A/ TV-220A tractor tire valve.

#### 8909-C Guides, aligns, and holds Large Bore valve through rim hole while mounting the tire.



### LARGE BORE TOOLS **SERVICE TOOLS**



## LARGE BORE AIR CHUCKS

SHORT & LONG: DUAL FOOT, SCREW-ON, LOCK-ON, CLIP-ON

## STANDARD BORE AIR CHUCKS

## 322





### LARGE BORE AIR CHUCKS

322 LARGE BORE DUAL

FOOT AIR CHUCK 45° angle chuck allows easy access to the tire valve. Has 1/4" NPT female thread

326 SCREW-ON AIR CHUCK Has .485-26 internal thread and 1/2" NPT external thread. Full flow for seating of tire beads.

#### 377 LOCK-ON AIR CHUCK (LONG)

Chuck locks on valve when cocked on threads. Has greater air flow and seat cannot be blown out if seal fails. Has 1/4" NPT female thread. Replacement washer 313.

#### 328 LOCK-ON AIR CHUCK (SHORT) Chuck locks on valve when cocked on threads. Has greater air flow and

seat cannot be blown out if seal fails. Has 1/4" NPT female thread.

#### H-4660A CLIP-ON AIR CHUCK

Securely locks onto valve when sleeve is pushed forward, releases when sleeve is pulled back. Has 1/4" NPT female thread.

#### 10013 LARGE BORE SCREW-ON CHUCK

Fits 3/8" ID air hose. Screws on to Large Bore valves. Open and close the valve core by turning the knob on top of the chuck.



LBTK-1 - LARGE BORE TOOL KIT Kit contains the 5131, TL-690, H-4660A, N-1910, GA-255S-RCL, 8909-C, N-1710, and N-1810

#### CH-315 BALL FOOT AIR CHUCK WITH CLIP

3/4" hex, with 1/4" NPT female thread. Heavy-duty spring firmly holds chuck onto valve while inflating tire. Available for use with tire changers. Order CH-315-OP. Uses replacement washer 5565-3.

#### CH-340 LOCK-ON AIR CHUCK

Securely locks onto valve when sleeve is pushed forward. Releases when sleeve is pulled back. 1/4" NPT female thread. Available for use with tire changers. Order CH-340-OP.

#### H-5265

The H-5265 is a specially designed air chuck that locks onto the cap threads of a Standard Bore valve stem when the sliding sleeve is pushed to the forward position. The chuck releases when the sleeve is pulled back. Available for use with tire changers and auto tire inflators. Order H-5265 OP.

#### CH-305

Ball Foot Air Chuck 3/4" hex, brass with 1/4" NPT female thread. Available for use with tire changers and auto tire inflators. Order CH-305-OP.

#### CH-318 CHUCK CLIP For CH-315 and CH-315-OP.

#### **EUROPEAN-STYLE CLIP-ON AIR CHUCKS**

#### CH-320

Very similar to our N-1200 European-style clip-on air chuck. This is a closed-type chuck and offers the best seal available. Has serrated shank for 1/4" I.D. hose.

#### CH-360

This chuck features the popular European-style clip with a brass 1/4" female fitting. Compact, durable and easy to use, this chuck is available either closed (CH-360) or open (CH-360-OP). Uses replacement washer 10140.

#### CH-360S

Includes all the features of our standard CH-360, with the added benefit of a spring loaded deflector pin. Designed specifically to ensure proper seal closure during multi-tire and nitrogen conversion applications.

N-1199 Fits 3/16" hose. Hose-open style



#### N-1200 Fits 1/4" I.D. hose-open style.





THESE PRODUCTS, AS WELL AS ALL TIRE TOOLS, SHOULD NEVER BE USED BY PERSONS UNLESS THEY HAVE BEEN TRAINED PROPERLY ACCORDING TO OSHA REGULATION #29CFR 1910.177 ENTITLED

"SERVICING SINGLE-PIECE & MULTI-PIECE RIM WHEELS."

**SAFETY!** 



CLIP-ON, LOCK-ON, EUROPEAN-STYLE













N-1200

CH-360

## STANDARD BORE AIR CHUCKS

DUAL FOOT, LOCK ON



#### CH-300

The Haltec CH-300 Lock-On Air Chuck with a small head design makes for easy access to hard-to-reach valves on inside dual wheels. The extended head design improves the lock-on feature. Has 1/4" NPT female threads.

#### CH-350-LO

A new design offers greater durability and is more user friendly on the straight-on and 30° reverse angle chuck. This 6" -long chuck finished with an attractive black polyurethane coating has 1/4" NPT female threads.

CH-330-LO

#### CH-330-LO DUAL FOOT AIR CHUCKS

Straight-on 30° reverse angle chuck. Available with the lock-on feature. Has 1/4" NPT female thread. 6" long.

CH-330 Dual Foot Air Chucks: Same as CH-330-LO (above) except without lock-on feature.



CH-333-LO Similar to CH-330-LO but with extra long length of 14".

CH-333-LO

# CH-335

#### CH-335 DUAL FOOT AIR CHUCK

Dual foot for hard-to-reach tractor, dual wheel trucks and bus tires. 1/4" NPT female threads. For standard air line service. 6" long.

#### CH-345 REVERSE ANGLE LOCK-ON CHUCK

Reverse angle lock-on chuck allows easy access to outer dual valve. Also available in open version.



#### CH-346 LONG REACH STRAIGHT LOCK-ON CHUCK Long reach straight lock-on chuck allows for easy access to inner dual

Long reach straight lock-on chuck allows for easy access to inner du valve. Also available in open version.

### CH-355-LO

Similar to CH-350-LO but with extra long length of 14".

#### CH-370-LO

A special air chuck with a straight-on connection and a 180° reverse angle chuck allows easier access to valves located in tight, hard-to-reach places. The CH-370-LO is 6" long and has 1/4" female threads.

#### SURE-LOCK VALVE CORE TOOLS

A special design allows the valve core to stay attached to the tool after it is removed from the valve. A great tool to keep the valve core from getting dropped or lost.

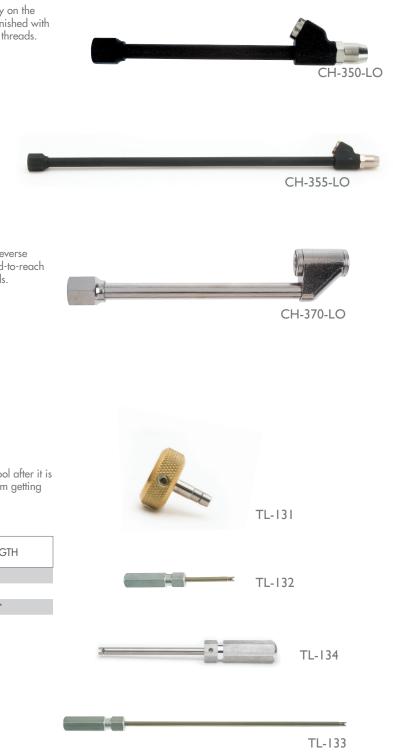
#### SHUR-LOCK VALVE CORE TOOLS

| HALTEC NO. | DESCRIPTION                             | LENG   |
|------------|---|--------|
| TL-131     | Valve Core Tool for Standard Bore Cores | 7/8"   |
| TL-132     | Valve Core Tool for Cars                | 2"     |
| TL-133     | Valve Core Tool for Trucks              | 5 1/4" |
| TL-134     | Valve Core Tool for Large Bore Cores    | 4"     |

-

CH-345





## STANDARD BORE VALVE TOOLS





TL-635

#### TL-635 STANDARD BORE VALVE CORE TOOL

Haltec equivalent to Schrader 2688 and Eaton 5406. Tool is made from hex steel, making it very sturdy, yet economical.

#### TL-645 VALVE FISHING TOOL Combines valve core wrench and deflating pin with flexible cable for fishing valve through rim hole. Available in 24" - TL-645-24

TL-650 FISHING TOOL Guides, aligns and holds valve through valve hole while mounting tire. 10" Length

#### TL-665 VALVE STEM INSTALLATION TOOL Rugged tool handles any length valve in any size rim. Screws over valve threads and quickly installs valve into valve hole by appyling pulling pressure.

TL-610 STANDARD BORE 4-WAY VALVE TOOL Repairs and reconditions inside and outside valve threads. Inserts and removes cores. Corrosion-resistant, cadmium-plated.

TL-615 STANDARD BORE 2-IN-1 VALVE TOOL Combination valve core remover and deflator. Corrosion-resistant, cadmiumplated.

#### ASP-1 TUBE STANDARD BORE DEFLATING ASPIRATOR Creates vacuum by screwing aspirator onto valve mouth and applying air chuck to threaded inlet. Fits Standard Bore valves.

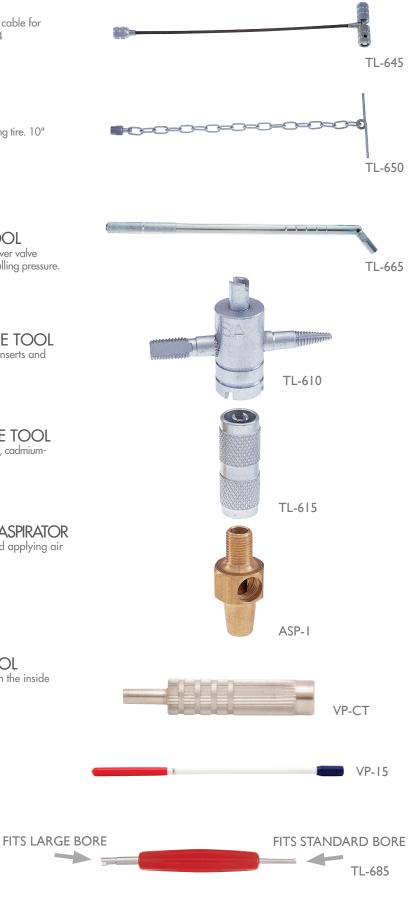
#### VP-CT VALVE PAL CORE REMOVER TOOL Designed to fit in the tip of "The Original Valve Pal" to reach the inside

Designed to tit in the tip of "The Original Valve Pal" to reach the dual tire stem.

VP-15 VALVE PAL VP-8 VALVE PAL JR. Tool removes and reinstalls standard valve caps

TL-685 CORE INSTALLATION TOOL

## STANDARD BORE VALVE TOOLS





## HALTED TIRE MANAGEMENT SOLUTIONS

## **TIRE MANAGEMENT SOLUTIONS**



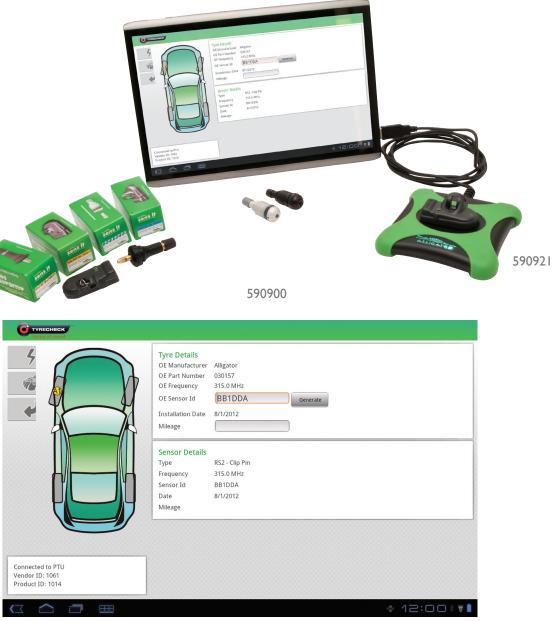
- Increase Fleet Check Speed and Accuracy
- Create Professional Audit Reports
- Generate Instant Real-Time Tire Data
- Optimize Fleet and Tire Performance • Improve Safety & Legal Compliance
- Insure Quality Inspections
- Analyze Brand Performance
- Track Tire Costs
- Evaluate Fleet Tire Performance
- Track Tire Wear and Defects















#### **ALLIGATOR**

Reliable, accurate and complete

Haltec has incorporated the Alligator sens.it. TPMS valves into its tire technology management system to provide reliable and accurate tire pressure data

- Best vehicle coverage in the industry, with both the 315 mhz and 434 mhz sensor.
- Alligator sensors offer a significant reduction in inventory complexity and cost as well as reduced service cycle time and cost
- Features web-based programming and connection capability (via USB port) and a self-updating system for new protocols

### INFLATOR SYSTEMS

**AUTOMATIC TIRE INFLATORS** 

#### **INFLATOR SYSTEMS**

| HALTEC NO. | PRODUCT DESCRIPTION  |  |
|------------|--|--|
| 89MXA      | Single Tire Automatic Inflator w/Heavy-duty Plastic Housing                                    |  |
| 89PIU      | Portable Single Tire Automatic Inflator  |  |
| 89XDA      | Single Tire Automatic Inflator w/Heavy-duty Die Cast Aluminum Enclosure                        |  |
| 89XDD      | Dual Display Single Tire Automatic Tire Inflator w/Optional External LCD Display               |  |
| 89XDB      | High Volume Automatic Tire Inflator w/ ½" Valve Block  |  |
| 89XHB      | High Pressure Automatic Tire Inflator w/ ½" Valve Block  |  |
| 89XDH      | High Pressure Aircraft Tire Automatic Inflator   |  |
| 89XDZ      | Heavy-duty Automatic Over Inflator   |  |
| 89XTC      | Temperature Compensating Automatic Tire Inflator   |  |
| 89TWIN     | Multiple Tire Inflation System, 2 Independent Heads  |  |
| 89-F16*    | Low Profile, Mobile Automatic Inflator   |  |
| 890EB      | Fully Customizable Automatic Tire Inflation System, Compatible With All 17 Models Listed Above |  |

1/4" 1/4" inlet/outlet housing, single tire inflation

1/2" 1/2" inlet/outlet housing, large or multiple tire inflation





#### AUTOMATIC TIRE INFLATOR SYSTEMS

Automatic Tire Inflator systems – the state-of-the-art Haltec automatic inflators provide a precision tool to maintain properly inflated tires with high speed and accuracy. All 22 Haltec Tire Inflators are designed to provide safe, efficient and accurate tire inflation. Accurate PSI needs to be the primary objective of every tire inflation/service program. The PSI in the tire needs to be accurate and the method of inflation must be simple and fast.

• Haltec custom manufactures each automatic tire inflator for the specific tire inflation needs of our customers.

#### WEB BASED - BLUETOOTH ENABLED





89XDA INFLATOR



89XDH INFLATOR



89XDZ INFLATOR







89MXA INFLATOR 1/4







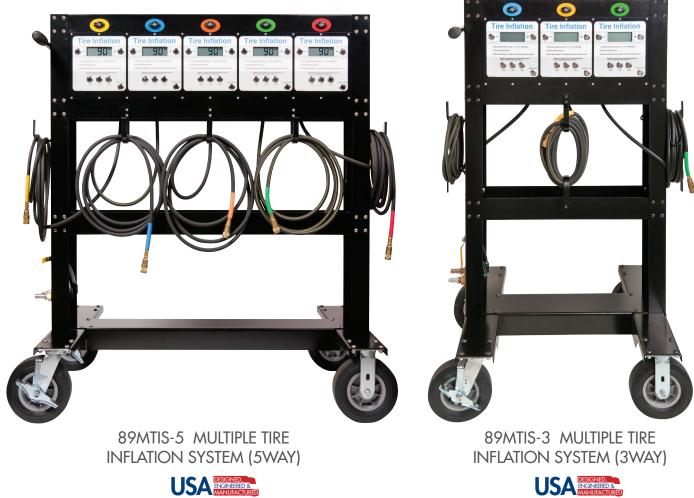
**AUTOMATIC TIRE INFLATORS** 



#### **INFLATOR SYSTEMS**

|  | HALTEC NO.  | PRODUCT DESCRIPTION                          |
|--|-------------|--|
|  | 89MTIS-3    | Mobile Tire Inflation System, 3 Independen   |
|  | 89MTIS-5    | Mobile Tire Inflation System, 5 Independen   |
|  | 89TRL-6B    | Mobile Automatic Tire Inflation Trolley      |
|  | 89TRL-6B-IC | Mobile Automatic Tire Inflation Trolley w/He |
|  | 89TRL-CYL   | Mobile Automatic Tire Inflation Cart w/Supp  |







### **INFLATOR SYSTEMS** AUTOMATIC TIRE INFLATORS

nt Heads ent Heads

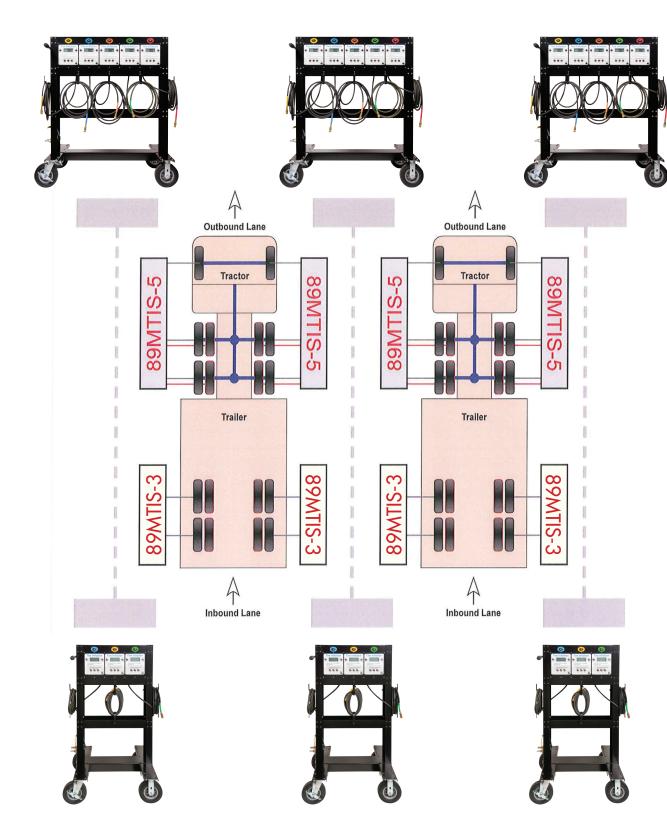
Heavy-duty Internal SLA Battery and Charger oports For Up To 2 Supply Cylinders

VISIT HALTEC.COM FOR MORE INFORMATION I 69

## INFLATOR SYSTEMS

**AUTOMATIC TIRE INFLATORS** 

#### **DOUBLE BAY CONFIGURATION**



# **OVER INFLATION SETTINGS** $\bigcirc$ 0 3 PROGRAMMABLE **PSI PRE-SETS** 0 ۲

### **INFLATOR SYSTEMS** AUTOMATIC TIRE INFLATORS



89XDZ

#### 89XHB

**AUTOMATIC TIRE INFLATORS** 

#### **INFLATOR SYSTEMS**

| HALTEC NO.  | PRODUCT DESCRIPTION  |
|-------------|--|
| 89MXA       | Single Tire Automatic Inflator w/Heavy-duty Plastic Housing                                    |
| 89PIU       | Portable Single Tire Automatic Inflator  |
| 89XDA       | Single Tire Automatic Inflator w/Heavy-duty Die Cast Aluminum Enclosure                        |
| 89XDD       | Dual Display Single Tire Automatic Tire Inflator w/Optional External LCD Display               |
| 89XDB       | High Volume Automatic Tire Inflator w/ ½" Valve Block  |
| 89XHB       | High Pressure Automatic Tire Inflator w/ 1/2" Valve Block                                      |
| 89XDH       | High Pressure Aircraft Tire Automatic Inflator   |
| 89XDZ       | Heavy-duty Automatic Over Inflator   |
| 89XTC       | Temperature Compensating Automatic Tire Inflator   |
| 89TWIN      | Multiple Tire Inflation System, 2 Independent Heads  |
| 89MTIS-3    | Mobile Tire Inflation System, 3 Independent Heads  |
| 89MTIS-5    | Mobile Tire Inflation System, 5 Independent Heads  |
| 89-F16*     | Low Profile, Mobile Automatic Inflator   |
| 89TRL-6B    | Mobile Automatic Tire Inflation Trolley  |
| 89TRL-6B-IC | Mobile Automatic Tire Inflation Trolley w/Heavy-duty Internal SLA Battery and Charger          |
| 89TRL-CYL   | Mobile Automatic Tire Inflation Cart w/Supports For Up To 2 Supply Cylinders                   |
| 890EB       | Fully Customizable Automatic Tire Inflation System, Compatible With All 17 Models Listed Above |

#### PRIMARY FEATURES & BENEFITS ON ALL **INFLATORS:**

- 5 to 145 PSI operating range, adjustable in 1 PSI increments
- Accurate to .3 PSI
- Nitrogen compatible
- 110-volt with 12-volt option
- All weatherproof enclosures; Note The MDA model has a polycarbonate enclosure, all other models have a die-cast aluminum enclosure
- Large, easy to read, backlit, LCD screens
- Capable of setting the bead on a tire when proper operating conditions are met
- All can be private labeled at no additional cost. Minimum order quantity is 50
- Self-calibrate during power up or every 6 minutes

#### DISTINCTIONS TO CONSIDER:

- The 89MXA and 89XDA use a 1/4" inlet and are designed for "Single Tire Inflation."
- Single tire inflation requires an "Open Style" air chuck
- All hose and accessories on the 89MXA and 89XDA can
- be interchanged.
- When inflating a single tire, the hose length should not exceed 50' • The 89XDB and 89XDZ use a 1/2" inlet and outlet to allow for
- greater air flow and the ability to inflate 1-4 tires SIMULTANEOUSLY
- Multiple tire inflation requires a "Closed Style" air chuck (CH-360S). A 4-way manifold (89-HMVN) is required for multiple tire inflation
- When inflating multiple tires, the maximum hose length from the manifold is 25' from each of the 4 outlets.
- All hose and accessories on the 89XDB and 89XDZ can be interchanged. When ordering hose for use with manifold, the part number ends with an M.
- Currently Haltec offers hose in red, blue and green.



#### 89XDA AUTOMATIC TIRE INFLATION SYSTEM; IDEAL FOR: VEHICLE SERVICE CENTERS, AUTO-MOBILE DEALERSHIPS, AND RENTAL FACILITIES

- The heavy-duty, weatherproof and vandal-resistant enclosure of the 89XDA makes it ideal for almost any indoor or outdoor location.
- Inflates or deflates automatically
- Accurate to within .3 PSI
- Self calibrates every 6 minutes
- 1/4" inlet & outlet
- Can be customized to any corporate image & language text Maintenance free
- 89MXA AUTOMATIC TIRE INFLATION SYSTEM; **IDEAL FOR: TIRE CAGES & TIRE CHANGERS**
- Compact design for easy mounting
- Inflates & deflates automatically
- Accurate to within .3 PSI
- Self calibrates every 6 minutes
- 1/4" inlet & outlet
- Maintenance free
- Can be customized to any corporate image Indoor use only

#### 89XDB INFLATOR: IDEAL FOR: FLEET OPERATIONS, TIRE SERVICE CENTERS AND TIRE MOUNTERS

- Designed specifically for inflating large OTR tires or multiple truck tires
- Indoor or outdoor use
- Inflates 1 to 4 tires simultaneously
- 1/2" inlet maximizes air flow
- Accurate to within .3 PSI

#### 89XDZ INFLATOR; IDEAL FOR: RETREAD CENTERS, TIRE SERVICE CENTERS AND TIRE MOUNTERS

- Utilizes 1/2" inlet maximizing air flow Leak detection test
- Equipped with emergency stop control Mutiple purge cycle setting
  Accurate to within .3 PSI Indoor or outdoor use
- Dual LCD screens
- Preset feature stores the 3 most common pressure settings

# **INFLATOR SYSTEMS AUTOMATIC TIRE INFLATORS**

**Tire Inflation** i i Flat Tir . . !











**AUTOMATIC TIRE INFLATORS** 

# INTRODUCING TH HASY I OCK A SEALS EASY & LOCKSTIGHTTHE FIRST



#### "EASY LOCK" AIR CHUCK

- Easy on/off application, custom coupler lock with slide release
- Automatic locking-design chuck
- Hardened steel pins for increased service life
- Improves seal on DS-1 flow-through caps
- Extended reach for dual wheels
- Available open or closed



#### SAFETY!

WHEN OPERATING DUAL WHEELS, AN INFLATION MISMATCH GREATER THAN 5PSI CREATES SIGNIFICANT DIFFERENCE IN THE CIRCUMFERENCE OF THE TIRES. THE TIRES WILL TRAVEL IN THE SAME DISTANCE IN A SINGLE REVOLUTION: HOWEVER THE LARGER TIRE WILL DRAG THE SMALLER TIRE, THIS PROCESS RESULTS IN CONSIDERABLY GREATER TREAD WEAR ON THE SMALLER TIRE.

DURING TESTING, THE 5PSI DIFFERENTIAL BETWEEN THE DUAL WHEELS, CREATED A 5/16" CIRCUMFERENCE DIFFERENCE BETWEEN THE TIRES. THIS CIRCUMFERENCE DIFFERENCE RESULTS IN THE LARGER TIRE DRAGGING THE SMALLER TIRE 13 FEET IN A SINGLE MILE. OVER THE COURSE OF A TYPICAL 100,000 MILE YEAR THE TIRE IS BEING DRAGGED 246 MILES

PLEASE KEEP IN MIND, THE ABOVE EXAMPLE IS BASED ON A 5PSI DIFFERENTIAL BETWEEN ONE SET OF DUAL TIRES. IMAGINE THE TIRE WEAR RESULTS WHEN, IN MOST CASES, THE PSI DIFFERENCE IS GREATER AND THE FLEET OWNS MULTIPLE SETS OF DUAL WHEELS.

### 89-SWT-1 NITROGEN SWITCH

Designed to provide standard Haltec Auto Inflators with the ability to top off tires with air or nitrogen.

- Quickly choose between air & nitrogen based on customer needs
- Also available with regulator, tubing and push connect fittings
- Accommodates N2 bottle or on-site N2 generator



# CUSTOM AIR INDUCTION SYSTEMS

The 89OEB Nitrogen inflations kits are specifically designed to inflate, deflate and purge the air out of tires, while automatically re-inflating them to a specific PSI with Nitrogen. The unit can be programmed to automatically complete from 1 to 6 purges. The purpose of the purge cycles is to increase the level of Nitrogen in the tires. The required number of purges depends on the size of the tires, the age of the tires, and the desired Nitrogen purity. The 890EB has a 1/2" inlet and outlet that is capable of servicing up to 4 tires simultaneously. The 89OEB can be incorporated into any nitrogen generation system. Custom-ers recognize that all the benefits of Nitrogen are negated if the tires are not inflated accurately. Current inline inflators and stick gauges cannot provide the .3PSI accuracy of the Haltec Automatic Tire Inflation Systems. The 89OEB kit uses the same hose and product accessories that apply to all single and multiple tire inflation systems.

## **INFLATOR SYSTEMS AUTOMATIC TIRE INFLATORS**



89-SWT-1

890EB

## 890EB (110V OR BATTERY); DESIGNED FOR USE WITH NITROGEN GENERATORS &



OUR NITROGEN INFLATORS CAN CONVERT ALL 4 TIRES ON YOUR AVERAGE MINI-VAN OR LIGHT TRUCK IN APPROXIMATELY 8-9 MINUTES. PLEASE KEEP IN MIND, THE TECHNICIAN CAN BE COMPLETING OTHER TASKS DURING THIS TIME.

**AUTOMATIC TIRE INFLATORS** 



89-3WTK



#### AUTOMATIC TIRE INFLATION SYSTEM ACCESSORIES FOR 89MXA (RED), 89MDA (GREY) & 89XDA (BLUE) (SINGLE TIRE)

| HALTEC NO.     | PRODUCT DESCRIPTION                                      |
|----------------|--|
| 89HKC-12       | 12' Straight hose w/coupler & CH-360OP air chuck         |
| 89HKC-24       | 24' Straight hose w/coupler & CH-360OP air chuck         |
| 89HKC-50       | 50' Straight hose w/coupler & CH-360OP air chuck         |
| 89HKC-25C      | 25' Blue coil hose w/coupler & CH-360OP air chuck        |
| 89HKC-50C      | 50' Blue coil hose w/coupler & CH-360OP air chuck        |
| 89HKT-12       | 12' Straight hose w/coupler & CH-330 LO-OP air chuck     |
| 89HKT-24       | 24' Straight hose w/coupler & CH-330-LO-OP air chuck     |
| 89HKT-50       | 50' Straight hose w/coupler & CH-330-LO-OP air chuck     |
| 89HKI-25       | 25' Straight hose w/coupler & IN-20 air chuck            |
| 89-2 WASV      | 2-way automatic switching valve (2 hoses)                |
| 89-3 WASV      | 3-way automatic switching valve (3 hoses)                |
| 89-3 WTK       | 3-way automatic switching valve kit (tubing system)      |
| CH-360OP-1     | Clip-on style air chuck (open)                           |
| CH-330-LO-OP-1 | Lock-on style air chuck (Dual Wheels)                    |
| IN-20          | Core removing & inflation tool (Car)                     |
| SVL-STND       | Black stand with swivel head for automatic tire inflator |
| *Custom hose   | lengths available upon request.                          |

#### NITROGEN INFLATION ACCESSORIES FOR THE 89XDB-G (GREEN)

| HALTEC<br>NO.   | PRODUCT DESCRIPTION  |
|-----------------|--|
| 89-3W           | Air flow control valve   |
| 89-HMVN         | 4-way manifold   |
| 89HVI-25        | 25' Green hose w/coupler & IN-20 tire chuck (Single Tire Ap                          |
| 89HVC-12G       | 12' Green hose w/coupler & CH-360OP-1 clip-on tire chuck tire application)           |
| 89HVC-24G       | $24^\prime$ Green hose w/coupler & CH-360OP-1 clip-on tire chuck tire application)   |
| 89HVC-50G       | $50^{\prime}$ Green hose w/coupler & CH-360OP-1 clip-on tire chuck tire application) |
| 89HKC-12MG      | 12' Green hose w/CH-360S-1 clip-on tire chuck (Multiple tire a                       |
| 89HKC-24MG      | 24' Green hose w/CH-360S-1 clip-on tire chuck (Multiple tire a                       |
| IN-20           | Core removal & inflation tire chuck  |
| STAND-4         | 4' Yellow mounting stand w/square base   |
| A-100-VC-8G     | Green valve caps   |
| 89TPMS-<br>CAPG | Chrome-plated plastic caps for TPMS valves   |
| NITRO-1         | Nitrogen Purity Gauge  |

- Accurate and easy to use
  Compact and ergonomic in design
- Simple to operate, one button designBattery charge indicator

- Auto-power off function
  Replaceable battery and sensor
  Auto diagnostic with error code to simplify troubleshooting



AUTOMATIC TIRE INFLATION SYSTEM ACCESSORIES FOR 89XDB (YELLOW) & 89XDZ (RED)

| HALTEC NO. | PRODUCT DESCRIPTION   |
|------------|---|
| 89HKC-12M  | 12' Straight hose w/CH-360S air chuck                                     |
| 89HKC-24M  | 24' Straight hose w/CH-360S air chuck                                     |
| 89HKT-12M  | 12' Straight hose w/CH-330-LO air chuck                                   |
| 89HKT-24M  | 24' Straight hose w/CH-330-LO air chuck                                   |
| 89HVI-25   | 25' Straight hose w/coupler & IN-20 air chuck<br>(Single Tire Applicaton) |
| 89-HMVN    | 4-way manifold  |
| 89-3W      | Air flow control valve  |
| CH-360S    | Clip-on style air chuck (closed) with spring.                             |
| CH-330-LO  | Lock-on style air chuck (Dual Wheels)                                     |
|            |   |

#### NITROGEN INFLATION ACCESSORIES FOR THE **89TRL**

| HALTEC NO.     | PRODUCT DESCRIPTION                        |
|----------------|--|
| TRL-BAT        | Plug & rechargeable Battery                |
| TRL-H-25       | 25' black hose                             |
| TRL-H-IN-20    | 6" black hose w/IN-20                      |
| TRL-H-CH-360OP | 6" black hose w/CH-360OP-1                 |
| TRL-H-N1200    | 6" black hose w/small clip on air chuck    |
| TRL-COUP       | Silver coupler                             |
| IN-20          | Core removal & inflation tire chuck        |
| A-100-VC-8G    | Green valve caps                           |
| NITRO-1        | Nitrogen Purity Gauge                      |
| 89TPMS-CAPG    | Chrome-plated plastic caps for TPMS valves |

#### **SAFETY!**

NITROGEN MOLECULES LEAK THROUGH YOUR TIRE 3-4 TIMES SLOWER THAN THE SMALLER OXYGEN MOLECULES. ULTIMATELY, MAINTAINING YOUR VEHICLE'S REQUIRED INFLATION PRESSURE REDUCES TIRE WEAR, INCREASES YOUR FUEL MILEAGE, AND PROVIDES BETTER VEHICLE PERFORMANCE.

## **INFLATOR SYSTEMS** AUTOMATIC TIRE INFLATORS

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(Single

k (Single

application) application)



NITRO-1



89TPMS-CAPG

**INFLATORS** 



#### I-405 INFLATING GAUGE

Meets OSHA Requirements. Inflation unit with in-line gauge. Lightweight aluminum body with brass calibration bar and O-rings seals. Calibrated 10-120 PSI in 2-lb. increments - precise inflation control - 1/4" female NPT inlet with CH-360-OP clip-on air chuck. Also available with hose lengths of 3' or 9'. Specify length when ordering.

#### I-405-LO INFLATING GAUGE

Same as I-405 above except with CH-330-LO lock-on chuck for use on aluminum wheels.

I-405-3LOM

| HALTEC NO.  | DESCRIPTION                     | HOSE LENGTH | AIR CHUCK      |
|-------------|---------------------------------|-------------|----------------|
| I-405-3M    | Inflator with Clip-on Air Chuck | 3'          | CH-360-OP      |
| I-405-6M    | Inflator with Clip-on Air Chuck | 6′          | CH-360-OP      |
| I-405-9M    | Inflator with Clip-on Air Chuck | 9'          | CH-360-OP      |
| I-405-12M   | Inflator with Clip-on Air Chuck | 12'         | CH-360-OP      |
| I-405-3LOM  | Inflator with Lock-on Air Chuck | 3'          | CH-330-LO-OP-1 |
| I-405-6LOM  | Inflator with Lock-on Air Chuck | 6′          | CH-330-LO-OP-1 |
| I-405-9LOM  | Inflator with Lock-on Air Chuck | 9'          | CH-330-LO-OP-1 |
| I-405-12LOM | Inflator with Lock-on Air Chuck | 12'         | CH-330-LO-OP-1 |

## I-450 DIGITAL INFLATION GAUGE

AIR MASTER DIAL GAUGE

DESCRIPTION

Dial Gauge Inflator

HALTEC NO.

I-420

I-415-3

I-415-6

I-415-9

I-415-12

I-430-3

I-430-6

I-430-9

I-430-12

Easy to read digital inflation unit calibrated from 0 to 150 PSI in 0.5 PSI increments. Available in a variety of hose lengths and chuck types to meet your needs. Entire body is protected with a rubber cover. The LCD readout is backlit for ease of reading in dark areas and the battery is replaceable.

HOSE

LENGTH

16"

3′

6′

9'

12′

3'

6′

9′

12'



#### I-406M INFLATING GAUGE

Has 12" of hose and CH-335 dual foot air chuck to service small diameter wheels. Gauge is calibrated 10-120 PSI in 2-lb. increments.

#### I-6017 INFLATION GAUGE

12" flexible hose with 1/4" NPT inlet and standard bore inflation tip. Precise inflation control, 10-90 lbs. in 2-lb. increments.

- Chrome-plated Body
- Plated Steel Handle
- All brass internal parts
- Solid brass triangular gauge for easier reading

# **INFLATOR SYSTEMS INFLATORS**



**INFLATORS** 



#### I-401 EXTRA HEAVY-DUTY LARGE BORE INFLATOR WITH STRAIGHT CLIP-ON CHUCK

Five-foot Large Bore inflator has 1/2" ball valve with provision for checking air pressure and H-4660A straight lock-on chuck. Rubber hose is 5' long. Inflator has a 3/8" I.D. for maximum air flow. Threaded for 1/2" male NPT hose fittings.

#### I-400 LARGE BORE INFLATOR

Same as I-401 below except with 10013 Large Bore screw-on chuck.

## I-350-20

Has 1/2" ball valve with dial gauge for checking pressure. Equipped with safety coupler for releasing the pressure in case of an emergency. 1/2" NPT connection, 3/8" ID for maximum air flow.



### I-402 SERIES SAFETY INFLATOR

Available in 3' and 6' lengths. Has pressure check valve for exact pressure check with your pencil gauge. Has manual bleed valve for adjusting tire pressure and CH-360-OP flow-through clip-on chuck.



#### I-404 HEAVY-DUTY HOSE INFLATOR

Heavy-duty inflator has two separate clip-on chucks with five-foot hoses. One chuck, CH-360, fits Standard Bore valves and the other, H-4660A, Large Bore valves. Has spring-loaded, hand-operated valve and has provisions for checking air pressure during inflation. Threaded for 1/4" male NPT hose fittings.



#### I-408 DUAL TIRE INFLATOR GAUGE

Has five-foot hose to a tee connection, 2' of hose on each side with 12" sliding sleeve, lock-on chuck for easy access to inner dual and dual foot lock-on chuck for outer dual tire. Allows user to engage and disengage chuck quickly. As the same air source serves the unit, both tires are automatically inflated equally. Lock-on chuck fits any standard truck valve stem or the DS-1 double seal cap.

#### I-340-20

Has 1/2" ball valve with dial gauge for checking pressure. Equipped with safety coupler for releasing the pressure in case of an emergency. 1/2" NPT connection, 3/8" ID for maximum air flow.

#### I-495-15 IN-95 INFLATOR W/15' HOSE

Safely removes operator away from blast zone by using the 15' hose. Shut-off valve (ball valve) enables operator to stop inflation for proper tire inspection. Includes IN-95 and three additional unions to adapt different sizes, such as SLB, MB & ZB.

I-408

I-409



I-409 LARGE BORE INFLATION GAUGE Large Bore inflation unit with in-line gauge. Equipped with H-4660A chuck and a 6' hose. Gauge is calibrated 10-120 PSI in 2-lb. increments. 10013 LARGE BORE SCREW-ON CHUCK Fits 3/8" I.D. air hose.

# INFLATOR SYSTEMS



# COUPLERS & NIPPLES

TRU-FLATE, ARO, LINCOLN, INDUSTRIAL

Haltec couplers and nipples are long-lasting, high performance products. They are rated for pressure up to 300 PSI with an operating temperature range of -40° F to +250° F. The 1/4" couplers have a 4-ball locking device while the 3/8" and 1/2" series offer an 8-ball locking device. The nipples have hardened wear points and are made from solid barstock construction to provide long service life. Made in the USA.













NI-102

NI-104

#### 1/4" TRU-FLATE TYPE

| HALTEC NO. | DESCRIPTION | NPT              | THREAD TYPE | SCHRADER | DILL | AMFLO | CAMEL  | MILTON | TRU-FLATE |
|------------|-------------|------------------|-------------|----------|------|-------|--------|--------|-----------|
| CO-101     | Coupler     | 1/4"             | Male        | 3503     | D-12 | C1    | 61-524 | 786    | 13-124    |
| CO-103     | Coupler     | 1/4"             | Female      | 3504     | D-13 | C2    | 61-523 | 785    | 13-134    |
| CO-105     | Coupler     | 1/4"             | Female      | 3505     | -    | C2R   | 61-487 | -      | -         |
| NI-102     | Nipple      | 1/4"             | Male        | 3506     | D-2C | CP1   | 61-538 | 783    | 12-124    |
| NI-104     | Nipple      | 1/4"             | Female      | 3507     | D-3C | CP2   | 61-539 | 784    | 12-134    |
| NI-106     | Nipple      | fits 302"-<br>32 | Female      | 3508     | D-6C | CP12  | -      | 779    | 12-104    |







#### 1/4" ARO TYPE

| .,         |             |      |             |          |      |       |        |        |           |
|------------|-------------|------|-------------|----------|------|-------|--------|--------|-----------|
| HALTEC NO. | DESCRIPTION | NPT  | THREAD TYPE | SCHRADER | DILL | AMFLO | CAMEL  | MILTON | TRU-FLATE |
| CO-501     | Coupler     | 1/4" | Female      | 3526     | 8888 | C38   | 61-526 | 775    | 13-324    |
| NI-502     | Nipple      | 1/4" | Male        | 3529     | 8891 | CP37  | 61-528 | 777    | 12-325    |
| NI-504     | Nipple      | 1/4" | Female      | 3530     | 8889 | CP38  | 61-529 | 778    | 12-335    |







#### 1/4" LINCOLN TYPE

| HALTEC NO. | DESCRIPTION | NPT  | THREAD TYPE | SCHRADER | DILL | AMFLO | CAMEL  | MILTON | TRU-FLATE |
|------------|-------------|------|-------------|----------|------|-------|--------|--------|-----------|
| CO-701     | Coupler     | 1/4" | Female      | 3528     | 123  | C28   | 61-548 | 790    | 13-434    |
| NI-702     | Nipple      | 1/4" | Male        | 3531     | 126  | CP27  | 61-550 | 791    | 12-424    |
| NI-704     | Nipple      | 1/4" | Female      | 3532     | 125  | CP28  | 61-551 | 792    | 12-434    |













NI-202 1/4" INDUSTRIAL TYPE

| HALTEC NO. | DESCRIPTION | NPT  | THREAD TYPE | SCHRADER | DILL | AMFLO | CAMEL  | MILTON | TRU-FLATE |
|------------|-------------|------|-------------|----------|------|-------|--------|--------|-----------|
| NI-202     | Nipple      | 1/4" | Male        | 5138-11  | 110  | CP21  | 61-578 | 727    | 12-225    |
| CO-301     | Coupler*    | 1/4" | Female      | 5138-12  | -    | -     | -      | -      | -         |
| NI-204     | Nipple      | 1/4" | Female      | 5139-11  | 109  | CP20  | 61-579 | 728    | 12-235    |
| CO-303     | Coupler*    | 1/4" | Male        | 5139-12  | -    | -     | -      | -      | -         |
| CO-201     | Coupler     | 1/4" | Female      | 5142-12  | 102  | C20   | 61-573 | 715    | 13-235    |





# 3/8" INDUSTRIAL TYPE

| HALTEC NO. | DESCRIPTION | NPT  | THREAD TYPE | SCHRADER | DILL | AMFLO | CAMEL  | MILTON | TRU-FLATE |
|------------|-------------|------|-------------|----------|------|-------|--------|--------|-----------|
| CO-204     | Coupler     | 3/8" | Female      | 3541     | 117  | C26   | 61-482 | 1835   | 13-537    |
| NI-206     | Nipple      | 3/8" | Male        | 3542     | 121  | CP25  | 61-484 | 1837   | 12-527    |
| NI-208     | Nipple      | 3/8" | Female      | 3543     | 122  | CP26  | 61-485 | 1838   | -         |





#### 3/8" TRU-FLATE TYPE

| HALTEC NO. | DESCRIPTION | NPT  | THREAD TYPE | SCHRADER | DILL | AMFLO | CAMEL  | MILTON | TRU-FLATE |
|------------|-------------|------|-------------|----------|------|-------|--------|--------|-----------|
| CO-107     | Coupler     | 3/8" | Male        | 3515     | -    | C5    | 61-554 | 1806   | 13-107    |
| CO-109     | Coupler     | 3/8" | Female      | 3516     | D-15 | C6    | 61-553 | 1805   | 13-613    |
| NI-108     | Nipple      | 3/8" | Male        | 3517     | D-2E | CP5   | 61-558 | 1807   | 12-605    |
| NI-110     | Nipple      | 3/8" | Female      | 3518     | D-3E | CP6   | 61-559 | 1808   | 12-612    |





#### 1/2" TRU-FLATE TYPE

| HALTEC NO. | DESCRIPTION | NPT  | THREAD TYPE | SCHRADER | DILL | AMFLO | CAMEL  | MILTON | TRU-FLATE  |
|------------|-------------|------|-------------|----------|------|-------|--------|--------|------------|
| CO-111     | Coupler     | 1/2" | Female      | 3512     | D-17 | C10   | 61-563 | 1815   | 13-713     |
| CO-111R    | Coupler     | 1/2" | Female      | D-17R    | C10R | -     | -      | -      | 13-712/713 |
| NI-112     | Nipple      | 1/2" | Male        | 3513     | D-2F | CP9   | 61-568 | 1817   | 12-705     |
| NI-113     | Nipple      | 1/2" | Female      | -        | -    | CP18  | -      | 1858   | 12-762     |
| CO-112     | Coupler     | 1/2" | Male        | -        | -    | -     | -      | -      | -          |

#### **UNIVERSAL COUPLERS**

| HALTEC NO. | DESCRIPTION | NPT            | THREAD TYPE | SCHRADER | DILL | AMFLO | CAMEL  | MILTON | TRU-FLATE |
|------------|-------------|----------------|-------------|----------|------|-------|--------|--------|-----------|
| CO-800     | Coupler     | 1/4" - 18 NPTF | Female      | -        | -    | C60   | 61-240 | -      | -         |
| CO-801     | Coupler     | 1/4" - 18 NPTF | Male        | -        | -    | C61   | 61-241 | -      | -         |

#### FEATURES:

- The 1/4" universal coupler will accept the industrial interchange [(MIL-C4109) and (ANSI/(NFPA) T3.20.14-1990)] Tru-Flate and the ARO style nipples.
- The coupler features automatic push-to-connect operation, high flow machined "window valve," corrosionresistant, solid-brass construction and

a sleeve guard which helps prevent accidental disconnects and protects the sleeve from damage. • While the best quick-coupling performance is obtained by matching like series couplers and nipples, the universal coupler permits multiple series nipples to mate with one coupler.

82 **TO PLACE AN ORDER, CALL 800.321.6471** 



# COUPLERS & NIPPLES

INDUSTRIAL, TRU-FLATE, UNIVERSAL











| Ν | - | 1 | 1 | 3 |
|---|---|---|---|---|
|   |   |   |   |   |











5996R / 5996L

5995R / 5995L



5988R / 5988L







## 430732

ALCOA MOUNTING HARDWARE 60° CONE SEAT CAP NUT

Each lug nut has specific inner threads for each application with universal outside threads to accept the Alcoa chrome-plated nut cover (See H-78 & H-79)

#### 16" X 7" 1 PC. LUG NUT FOR ALCOA SINGLE **STUD PILOT WHEELS**

| HALTEC NO. | DESCRIPTION | HEX  | TORQUE           |
|------------|-------------|------|------------------|
| 5012       | M12 x 1.5   | 7/8" | 80-90 ft. lbs.   |
| 5014       | M14 x 1.5   | 7/8" | 100-110 ft. lbs. |
| 5120       | 1/2 × 20    | 7/8" | 90-100 ft. lbs   |
| 5716       | 7/16 × 20   | 7/8" | 90-100 ft. lbs.  |
| 5916       | 9/16 x 18   | 7/8" | 120-140 ft. lbs. |

#### 5996R/5996L

1-1/8" x 16 Cap Nut Mounts standard single wheels and wide base wheels to 1-1/8" studs and provides additional 1/8" hex height. Also mounts outer dualed wheel to 1-1/8" inner cap nut.

#### 5995R/5995L

 $3/4" \times 16$  Cap Nut Mounts standard single wheels and wide base wheels to 3/4" studs.

#### 5988R/5988L INNER CAP NUT

For use with standard length studs (1.31" to 1.44" stud standout) or longer studs not to exceed 1.88" stud standout. Full external threads, counter bore 5/16" deep at open end. For use with aluminum inner and outer wheels. Prevents stud from bottoming out in cap nut.

#### 7896R/7896L INNER CAP NUT

Inner thread 3/4" x 16, outer thread 1-1/8" x 16. For use with steel inner dual wheel and aluminum outer dual wheel with 1.31" to 1.44" stud standout.

#### 407426 WHEEL INSTALLATION KIT, 4 TOOLS IN A KIT

Alcoa's wheel installation sleeves: Align wheel bolt holes. Seat brake drums that have .980" diameter bolt holes. Prevent thread damage to M22x1.5 studs. Assist in lining up all components for ease of install. For Alcoa wheel with 26mm bolt hole..

#### 39874 - FLANGE NUT

Two-piece, 33mm hex, M22 x1.5mm, RH thread flange nut. Mounts single and dualed wheels to wheel centering hubs. Right hand threads used both sides of vehicle. Single wheels require 2" (50.8mm) stud standout. Dualed wheels require 2-13/16" stud standout.

#### 430632 - CAP NUT

Two-piece, 33mm hex, M22 x1.5mm, RH thread, sleeved cap nut. Mounts single aluminum wheels, with 32mm bolt holes, to wheel centering hubs with stud standouts less than 1.92" (48.75mm). Right-hand threads used on both sides of vehicle.

#### 430732 - CAP NUT

Two-piece, 33mm hex, M22 x1.5mm, RH thread, sleeved cap nut. Mounts dual aluminum wheels, with 32mm bolt holes, to wheel centering hubs with stud standouts less than 2.85" (72mm). Right hand threads used on both sides of vehicle.

#### 2-PIECE FLANGE LUG NUTS OR ALCOA SINGLE & **DUAL HUB-PILOT WHEELS**

| HALTEC NO.           | DESCRIPTION                   | TORQUE                     |
|----------------------|-------------------------------|----------------------------|
| 2 piece flange lug r | nuts (for hub pilot 16 x 6 wh | neels and some 19.5" RV wh |
| 139698               | M14 x 1.5, 1 1/16" hex        | 130-150 ft. lbs.           |
| 139987               | 9/16" x 18, 1 1/16" hex       | 130-150 ft. lbs.           |
| 39946                | 5/8" x 18, 1 1/16" hex        | 140-160 ft. lbs.           |
| 39913                | M14x2.0, 1 1/16" hex          | 130-150 ft. lbs.           |
|                      |                               |                            |

#### H-1503

10 H-150 Hug-A-Lugs in a cardboard display container. Versatile 10-pack design.

#### H-1813

10 H-181 Hug-A-Lugs in a cardboard display container. Versatile 10-pack design.

Patented spring-clip insert holds cover tight to the nut, yet permits easy installation and removal. Available for ball seal cap nuts for stud located wheels and the new Alcoa Hug-A-Lug® nut cover for the two-piece flange nut for hub-piloted wheels. Now Alcoa Hug-A-Lug nut covers come in handy cardboard display container for easy retail display. The versatile design of the 10-pack nut covers allows it to stand alone or hang on a display rack.

NOTE: Orders are accepted for less than case quantities.

#### FOR 1 1/2" HEX STUD-PILOT WHEELS

| HALTEC NO. | DESCRIPTION                      | CASE QTY. | FINISH |
|------------|----------------------------------|-----------|--------|
| H-150      | For 1 1/2" Hex<br>Stud-pilot Nut | 200       | Chrome |

#### FOR 33MM HEX FLANGE NUTS (HUB-PILOT WHEELS)

| 4          |                                      |                |           |
|------------|--------------------------------------|----------------|-----------|
| HALTEC NO. | DESCRIPTION                          | FOR<br>HEIGHTS | CASE QTY. |
| H-180      | For 33mm Hex Flange<br>Nut for buses | .886"-1.0"     | 200       |
| H-181      | For 33mm Hex Flange<br>Nut for buses | 27-31mm        | 200       |

#### FOR 1 1/2 HEX NUTS (HUB-PILOT WHEELS)

| HALTEC NO. | DESCRIPTION                            | for<br>Heights | CASE QTY. |
|------------|--|----------------|-----------|
| H-182      | For 1 1/2 Hex Flange<br>Nut for trucks | 1 7/16"        | 200       |
| H-183      | For 1 1/2 Hex Flange<br>Nut for buses  | 7/8"           | 200       |

#### FOR ALOCA LUG NUTS FOR 16" & 19" WHEELS

| HALTC NO. | DESCRIPTION          | FOR<br>HEIGHTS       | CASE QTY. |   |
|-----------|----------------------|----------------------|-----------|---|
| H-78      | 2.125"               | .96"                 | 100       | ( |
| H-79      | 1.525" Tall          | .96"                 | 100       | ( |
| H-190     | Hug-A-Lug<br>Push-On | Fits 1 1/16"<br>nuts | 200       | ( |



139987













Chrome

FINISH Chrome Chrome Chrome







H-182

VISIT HALTEC.COM FOR MORE INFORMATION I 85

AICOA WHEEL COVERS

## COVER KITS FOR 10-HOLE 22.5" & 24.5" WHEELS









#### COVER KITS FOR 10-HOLE 22.5" & 24.5" WHEELS

| HALTEC NO. | WHEEL<br>TYPE | NUT COVER      | APPLICATION/PACKAGE   |
|------------|---------------|----------------|---|
| 076185*    | Hub Piloted   | H-185 (33mm)   | Cover is secured by screwing the H-185 directly onto stud threads; Box  |
| 076155     | Ball-Seat     | H-155 (1 1/2") | Cover is secured by screwing the H-155 onto inner clamp. Inner clamp is placed on stud threads; Box   |
| 076188     | Hub Piloted   | H-188 (33mm)   | Cover is secured by screwing the H-188 onto inner clamp, Inner clamp is placed on stud threads; Box   |
| 076085*    | Hub Piloted   | H-185 (33mm)   | Cover is secured by screwing the H-185 directly onto stud threads; Reusable Bin includes 20 nut covers, 2 hub covers & tool   |
| 076015     | Ball-Seat     | H-155 (1 1/2") | Cover is secured by screwing the H-155 onto inner clamp. Inner clamp is placed on stud threads; Reusable Bin includes 20 nut covers, 20 inner clamps, 2 hub covers & tool |
| 076018     | Hub Piloted   | H-188 (33mm)   | Cover is secured by screwing the H-188 onto inner clamp. Inner clamp is placed on stud threads; Reusable Bin includes 20 nut covers, 20 inner clamps, 2 hub covers & tool |
| 077185*    | Hub Pilot     | H-185 (33mm)   | Cover is secured by screwing the H-185 directly onto stud threads; Box  |
| 077155     | Stud Pilot    | H-155 (1 1/2") | Cover is secured by screwing the H-155 onto inner clamp. Inner clamp is placed on stud threads; Box   |
| 077188     | Hub Pilot     | H-188 (33mm)   | Cover is secured by screwing the H-188 onto inner clamp, Inner clamp is placed on stud threads; Box   |
| 077085*    | Hub Pilot     | H-185 (33mm)   | Cover is secured by screwing the H-185 directly onto stud threads; Reusable Bin includes 40 nut covers, 4 hub cov-<br>ers & tool  |
| 077015     | Stud Pilot    | H-155 (1 1/2") | Cover is secured by screwing the H-155 onto inner clamp. Inner clamp is placed on stud threads; Reusable Bin includes 40 nut covers, 40 inner clamps, 4 hub covers & tool |
| 077018     | Hub Pilot     | H-188 (33mm)   | Cover is secured by screwing the H-188 onto inner clamp. Inner clamp is placed on stud threads; Reusable Bin includes 40 nut covers, 40 inner clamps, 4 hub covers & tool |

\*Requires a minimum of four threads per stud.

#### H-155

1 1/2" nut cover with an inner clamp and threaded outer cover. To order inner clamp only, ask for Part # H-155C.

H-155





#### H-188

33mm nut cover with an inner clamp threaded out cover. To order inner clamp only, ask for Part# H-188C.

#### 500

Installation tool for hub cover systems 076155 and 077155.

# H-185\* 33mm screw-on nut cover for hub covers 076185 and 077185.

H-188

H-185

600 Installation tool for hub cover systems 076185, 077185, 076188 and 077188.

- \* Requires a minimum of 4 threads per stud.• To order Hub Cover Systems in standard cardboard box packaging
- add a "B" to the end of the part number. Example 077185B

#### ALCOA'S NEW HUB COVER SYSTEMS: THEY'RE ONE-PIECE WONDERS!

Fits wheels 19.5", 22.5" and 24.5", Hub pilot, 33 mm hex flange nut with 10 x 285 mm. Alcoa's new hub cover system provides an easy way to upgrade the appearance of new and older trucks. This quality-tested, road-proven hub cover system is built to the precise specifications you would expect from Alcoa, the world leader in heavy-duty wheels. This unique, one-piece design provides: • Reduced installation time with 1 part vs. 11 • Highly reflective superior finish

- Patented on-off attachment design
  On-off removal for DOT inspection
  2-year warranty

#### LIGHT DUTY TRUCKS

| HALTEC NO. | WHEEL SIZE           | BOLT CIRCLE | PACKAGE IN                      |
|------------|----------------------|-------------|---------------------------------|
| 001102     | 19.5" x 6" Hub Pilot | 8 x 225 mm  | 1 Front                         |
| 001103     | 19.5" x 6" Hub Pilot | 8 x 225 mm  | 1 Rear                          |
| 110203     | 19.5" x 6" Hub Pilot | 8 x 225 mm  | 2 Fronts - 2 Re                 |
| 100450     | 19.5 x 6" Hub Pilot  | 10 x 225 mm | 2 Front covers<br>2 Rear covers |
| 001004     | 19.5 x 6" Hub Pilot  | 10 x 225 mm | 1 Front cover                   |
| 001005     | 19.5 x 6" Hub Pilot  | 10 x 225 mm | 1 Rear cover                    |
| A 11 11 C  |                      |             |                                 |

Application: Snaps on over lug nuts and center hub.

#### **TRUCKS, BUSES AND TRAILERS**

| HALTEC NO. | DESCRIPTION  | BOLT CIRCLE | KIT INCLUDES                                |
|------------|--|-------------|---|
| 082012     | Kit for 30mm hex flange nuts (includes fronts and rears) | 8 x 275 mm  | 2-008221, 2-008222, 32-H-20                 |
| 082122     | Front hub cover kit for 33mm hex flange nuts; steers     | 8 x 275 mm  | 2-008221, 16 H-22                           |
| 082133     | Rear hub cover kit for 33mm hex flange nuts; drivers     | 8 x 275 mm  | 2-008222, 16 H-22                           |
| 008201     | Front Hub Cover for 30mm hex flange nuts                 | 8 x 275 mm  | 1 Front Hub Cover & 8 lug nut covers (H-20) |
| 008202     | Rear Hub Cover for 30mm hex flange nuts                  | 8 x 275 mm  | 1 Rear Hub Cover & 8 lug nut covers (H-20)  |
| 008221     | Front Hub Cover for 33mm hex flange nuts                 | 8 x 275 mm  | 1 Front Hub Cover & 8 lug nut covers (H-22) |
| 008222     | Rear Hub Cover for 33mm hex flange nuts                  | 8 x 275 mm  | 1 Rear Hub Cover & 8 lug nut covers (H-22)  |
| 140230B    | Front hub cover kit for 30mm hex flange nuts             | 8 x 275 mm  | 2-001402, 16-000230                         |
| 109176B    | Rear hub cover kit for 30mm hex flange nuts              | 8 x 275 mm  | 2-001109, 16-000230                         |
| 140233A    | Front hub cover kit for 33mm hex flange nuts             | 8 x 275 mm  | 2-001402, 16-000233                         |
| 109176A    | Rear hub cover kit for 33mm hex flange nuts              | 8 x 275 mm  | 2-001109, 16-000233                         |
| 001402     | Front hub cover for 30mm and 33mm                        | 8 x 275 mm  | 1-Front cover                               |
| 001109     | Rear hub cover for 30mm and 33mm                         | 8 x 275 mm  | 1-Rear cover, 1-knob, 1-bracket             |
| 000230     | Lug nut cover for 30mm hex flange nuts                   | 8 x 275 mm  | 1-Lug nut cover                             |
| 000233     | Lug nut cover for 33mm hex flange nuts                   | 8 x 275 mm  | 1-Lug nut cover                             |
| 001763     | Knob for rear hub cover                                  | 8 x 275 mm  | 1-Knob                                      |
| 001834     | Bracket for rear hub cover                               | 8 x 275 mm  | 1-Bracket                                   |

#### H-20

For 30mm hex flange nuts. \*Requires a minimum of 3 threads protruding through lug nut; Black spacer not applicable with short lug nut.

#### H-22

For 33mm hex flange nuts. \*Requires a minimum of 3 threads protruding through lug nut; Black spacer not applicable with short lug nut.





008221

008222

# HYDRAULIC EQUIPMENT

**BEAD BREAKERS, HYDRAULIC PUMPS** 







OTR-1825





#### BBH-10 "COMBI" BEAD BREAKER

The BBH-10 is ideal for use with all truck, farm tractor, grader, combine, and skidder tires. The air hydraulic movement works on all types of rims except 5-piece earthmover rims. Can be used without removing the wheel and will not damage the bead or rim. No screws, bolts, or attachments. Can be used with Haltec model AHP-20 pump, AHP-15 pump, or equivalent 10,000 PSI pump.

#### TALON-1 OTR BEAD BREAKER

• Works on both front and back

- wheel without dismounting wheel from vehicle
- Works on all new 3 piece 25" wheels or larger
- Works on all wheels with CAT
- "Shur-Lok" safety feature A must tool for all trucks

#### **OTR-1825 BEAD BREAKER**

Off-the-road bead breaker tool. Used on 25" to 51" 5-piece rims with pry bar pockets. Has  $4 \ 1/4$ " stroke and is designed to break earthmover tire beads on rusted rims. Can be used with Haltec model AHP-15 pump or equivalent 10,000 PSI pump, 17" length. Caterpillar conversion kit available. Order part OTR-1825CK.

#### OTR-2000 GIANT TIRE/WHEEL BEAD **BREAKING TOOL**

Designed for largest construction and off-road tires and wheels. Works on all 39", 45", 51" and 57" wheel sizes.

Can be used with Haltec model AHP-20 pump, AHP-15 pump, or equivalent 10,000 PSI pump.

Note: Due to design changes, the OTR-2000 frame and ram will not interchange with Goodyear TO-2000 tools. All other parts are interchangeable.

#### **OTR-3000 GIANT TIRE BEAD BREAKER**

- Designed specifically to work on Topy and Rimex OE wheels found
- on Terex, Komatsu, Liebherr, and Le Tourneau
- Designed to prevent the tool from kicking out while under load

#### AHP-15 HYDRAUIC PUMP

• Fast-acting air hydraulic pump that can be used with all Haltec

- Bead Breakers
- 10.000 PSI rated
- Capacity 3.5 qts.
- Oil Hose not included
- Polyglass reservoir

#### AHP-20 HYDRAUIC PUMP

- Fast-acting air hydraulic pump that can be used with all
- Haltec Bead Breakers
- 10.000 PSI rated
- Capacity 5 gts. oil
- Hose not included
- Polyglass reservoir

### AHP-20H HYDRAULIC HOSE

• 8' hose with coupler for use on all hydraulic pumps.



#### **HYDRAULIC RAMS & JACKS**

These rams are recommended for use in pushing off-rear beads on earthmover wheels. Can be used for all earthmover truck tires. Can also be used as a general purpose cylinder. Maximum operating pressure of 10,000 PSI. Designed for use in all positions. Made in the USA.. A coupler and dust cap are included with all models.

#### **HYDRAULIC RAMS & JACKS**

| HALTEC NO. | Cylinder capacity (tons) | STROKE<br>(INCHES) | Cylinder effective<br>Area (IN2) | OIL CAPACITY (IN3) | Collapsed<br>Height (IN) | WEIGHT (LBS.) |
|------------|--------------------------|--------------------|----------------------------------|--------------------|--------------------------|---------------|
| AJ-102     | 10                       | 2.13               | 2.23                             | 4.75               | 4.78                     | 5.1           |
| AJ-106     | 10                       | 6.13               | 2.23                             | 13.67              | 9.75                     | 9.4           |
| AJ-110     | 10                       | 10.13              | 2.23                             | 22.59              | 13.75                    | 12.9          |
| AJ-30      | 30                       | 2.44               | 6.5                              | 15.85              | 4.5                      | 13.8          |
| AJ-506     | 50                       | 6                  | 11.05                            | 66.3               | 10.97                    | 31.5          |
| AJ-1006    | 100                      | 6                  | 20.65                            | 136.91             | 14.06                    | 45            |

#### AJ-30

The AJ-30 "shorty" is a lightweight, low-profile design for use in confined places. Cylinder capacity is 30 tons.

#### AJ-506-B

The AJ-506-B 50-ton aluminum jack is easy-to-handle and lightweight, it can be used with any 10,000 PSI pump. Perfect for off-highway work. Comes with a 7" x 7" aluminum base.

#### AJ-1006 100 TON ALUMINUM JACK

- Lightweight aluminum for easily handling and placing under the vehicle
- Includes "Shut-Off Valve" which allows the pump to be removed while ram is extended\*

#### 88 TO PLACE AN ORDER, CALL 800.321.6471

## HYDRAULIC JACKS, EQUIPMENT JACKS, RAMS

#### **TECH TIP**

THESE PRODUCTS, AS WELL AS ALL TIRE TOOLS, SHOULD NEVER BE USED BY PERSONS UNLESS THEY HAVE BEEN TRAINED PROPERLY ACCORDING TO OSHA REGULATION #29CFR 1910.177 ENTITLED "SERVICING SINGLE-PIECE & MULTI-PIECE RIM WHEELS."



AJ-30





#### **BEAD BREAKING TOOLS, WEDGES, BUDD NUT WRENCHES**















31710 BEAD HOLDING DEVICE

Holds the bead in place against the wheel when mounting the tire onto the wheel. Not a prying device.

#### HANDLED BEAD-BREAKING WEDGES

Use on passenger, truck, bus, farm, tractor, and aircraft tires. Use with soft-face hammers Breaks beads quickly and easily. Handle serves as lever to push bead away from rim.

### WEDGES

|   | Part<br>NO. | EDP<br>NO. | DESCRIPTION                 | REPLACEMENT<br>HANDLE | LENGTH          | HEAD<br>WEIGHT        |
|---|-------------|------------|-----------------------------|-----------------------|-----------------|-----------------------|
| Т | 11E®        | 35329      | Wood-Handled<br>Wedge       | T11EH                 | 30"<br>(76.2cm) | 8 1/2 lbs.<br>(3.9kg) |
| Т | G11E        | 35429      | Fiberglass<br>Handled Wedge | TG11EH                | 32"<br>(81.3cm) | 8 1/2 lbs.<br>(3.9kg) |
| Т | G11D        | 35427      | Fiberglass<br>Handled Wedge | TG11DH                | 18" (46cm)      | 4.8 lbs<br>(2.2kg)    |

#### T26A (32126) BEAD-BREAKING TOOL/ **DRIVING IRON**

Driving iron is used for loosening rusted truck and bus beads. Tool blade is forged extra wide and curved to fit the rim. Will speed truck repair work and save labor time.

#### **BEAD-BREAKING TOOL/DRIVING IRON**

| LENGTH           | STOCK         | WEIGHT             |
|------------------|---------------|--------------------|
| 11 3/4" (29.9cm) | 1 1/4" (32mm) | 3 3/4 lbs. (1.7kg) |

#### BEAD-BREAKING TOOLS TRUCK/FARM/OTR

These lightweight, portable tools are a great alternative to the handled bead breaking wedges or hydraulic bead breakers. One end is used to remove frozen or rusted beads from all types of rims. The other end can be used as a leverage bar when inserted into the 35695 or 35697 Truck Wrench.

#### **BEAD-BREAKING TOOLS TRUCK/FARM/OTR**

| PART<br>NO. | EDP<br>NO. | DESCRIPTION                  | LENGTH       | STOCK       | WEIGHT                 |
|-------------|------------|------------------------------|--------------|-------------|------------------------|
| T41         | 33341      | Swan Neck                    | 30" (76.2cm) | 7/8" (22mm) | 5 1/2 lbs.<br>(2.5kg)  |
| T52         | 34652      | Bead Breaker<br>Leverage Bar | 33" (83.8cm) | 7/8" (22mm) | 5 1/2" lbs.<br>(2.5kg) |

#### **BUDD NUT WRENCHES**

Wrenches hold outer cap nut on dual wheels while turning inner nut. Lip fits in hole to secure wrench in place. Sizes offered fit standard and metric Budd nuts.

#### **BUDD NUT WRENCHES**

| PART NO.         | EDP NO. | DESCRIPTION | SIZE          | WEIGHT         |
|------------------|---------|-------------|---------------|----------------|
| TX9 <sup>®</sup> | 30609   | SAE         | 1 1/2" (38mm) | .73 lbs (.3kg) |
|                  |         |             |               |                |

#### **TUBELESS TIRE IRONS & SETS**

Sets provide all irons necessary for a variety of tire changing **NEIGHT** 1/2 lbs. T46A .0kg) VEIGHT T45A-2000K 6 lbs. .1kg) lbs. (3.2kg) bs. (2.2kg) T45A WEIGHT 11 lbs. T47A 5.0kg) T23 T23A T27A T25 T27 T23B LOCK RING TOOLS T48A LENGTH STOCK WEIGHT pecially for Firestone RH and 24" (61cm) 11/16" (17.5cm) 2 1/4 lbs. (1.0kg) pecially for Firestone RH And 30" (76.2cm) 11/16" (17.5cm) 2 1/2 lbs. (1.1kg) d end ideal for all round ring & 23 1/2" (59.7cm) 11/16" (17.5cm) 2 1/2 lbs. (1.1kg)

| PART<br>NO. | EDP<br>NO. | DESCRIPTION                     | LENGTH          | STOCK          | W     |
|-------------|------------|---------------------------------|-----------------|----------------|-------|
| T46A        | 34747      | Straight Mount/<br>Demount Tool | 36"<br>(91.4cm) | 3/4"<br>(19cm) | 4 (2. |

| PART NO.    | EDP NO. | LENGTH        | STOCK       | W           |
|-------------|---------|---------------|-------------|-------------|
| T45A®       | 34645   | 37" (94.0cm)  | 3/4" (19mm) | 4.6<br>(2.1 |
| T45HD       | 34647   | 41" (104.1cm) | 7/8" (22mm) | 7 lb        |
| T45A-2000K™ | 34644   | 37" (94 cm)   | 3/4" (19mm) | 5 lb        |

| PART<br>NO. | EDP<br>NO. | DESCRIPTION                     | LENGTH           | STOCK     | \       |
|-------------|------------|---------------------------------|------------------|-----------|---------|
| T47A        | 34847      | Straight Mount/<br>Demount Tool | 52"<br>(132.1cm) | 1" (25cm) | 1<br>(! |

applications. Use "C" bar with the "B" extension bar for easier use on large, widebase truck tires. Use on standard and large truck tires, including industrial, farm, buses, and tractors. **TUBELESS TIRE IRONS & SETS STANDARD TUBELESS TIRE IRONS & SETS TUBELESS TIRE IRONS & SETS HEAVY-DUTY** These tools are designed to remove lock rings on most trucks on the road today. A must have for anyone mounting or demounting multi-piece rims. LOCK RING TOOLS

| PART NO. | EDP NO. | DESCRIPTION   |
|----------|---------|---|
| T23      | 32123   | Truck Lock Ring Remover Designed especially f<br>TI rims                                      |
| T23A     | 33223   | Truck Lock Ring Remover Designed Especially f<br>RI rims                                      |
| T23B     | 33224   | Combination Rim/Ring Tool Flat, tapered end ide rim work                                      |
| T25      | 32125   | 5" Rim Lock Tool For Servicing 5" wide base rim   |
| T27      | 32127   | Special Lock Ring Tool Long, tapered curved en side rings; short curved end for Goodyear rims |
| T27A     | 32128   | Lock Ring Tool Remove continuous side rings o   |
| T48A     | 34648   | Heavy-duty lock ring tool used for multi-piece w types  |
|          |         |   |

**TUBELESS TIRE IRONS, LOCK RING TOOLS** 

#### FULL LINE KEN-TOOL CATALOG AVAILABLE UPON REQUEST.

KEN-TOOI

18" (45.7cm) 5/8" (16cm) base rims 1 3/4 lbs. (.8kg) urved end for R-1continuous 18" (45.7cm) 5/8" (16cm) 1 3/4 lbs. (.8kg) 18" (45 7cm) 5/8" (16cm) 1.3/4 lbs (.8kg) le rings on two-piece truck rims piece wheels, especially hub 37" (94cm) 3/4" (19mm) 4 1/2 lbs. (2.0 kg)

# **KEN-TOOL**

INFLATION CAGES, MOUNT/DEMOUNT SPOONS, WHEEL PROTECTOR



#### TIRE INFLATION CAGES

Mandatory for any shop working with tubeless and multi-piece rims. Made from heavy-gauge steel tubing welded to a steel base. Guards against blown lock rings and rims. Follow safety instructions on cage and OSHA regulation 29-CFR Part 1910.177. Meets OSHA regulation requirements for Medium, Heavy-Duty Truck, OTR, Tractor, and Super Singles. Ken-Tool offers a size and design for all your needs. For additional safety instructions, call Haltec customer service.

#### **TIRE INFLATION CAGES**

| PART<br>NO. | EDP NO. | DESCRIPTION         | A HEIGHT          | B WIDTH          | BASE                       | WEIGHT            |
|-------------|---------|---------------------|-------------------|------------------|----------------------------|-------------------|
| T101        | 36001   | Portable 2-Bar Cage | 41" (104cm)       | 16" (41cm)       | 7" closed x 21 1/2"        | 60 lbs. (27.2kg)  |
| T102        | 36002   | 4-Bar Cage*         | 43 1/2" (110.5cm) | 20 1/2" (52.1cm) | 31 1/2 x 26" (80 x 66.0cm) | 152 lbs. (69.0kg) |
| T104        | 36004   | 3-Bar Cage – OTR    | 65" (165cm)       | 24" (61cm)       | 30" x 27" (76cm x 69cm)    | 158 lbs. (72.6kg) |
| T105        | 36005   | 5-Bar Cage*         | 43 1/2" (110.5cm) | 20 1/2" (52.1cm) | 41 x 26" (104.1 x 66.0cm)  | 192 lbs. (87.2kg) |





31810





#### **SAFETY!**

WARNING: SAFETY CAGES - TIRE CHANGING CAN BE DANGER-OUS AND SHOULD BE DONE BY TRAINED PERSONNEL USING PROPER TOOLS AND EQUIPMENT AS DIRECTED BY FEDERAL OSHA STANDARD NO. 29CFR PART 1910.177. TIRES MAY EXPLODE DURING INFLATION CAUSING INJURY TO OPERATOR OR BYSTANDER. WEAR SAFETY GOGGLES. KEEP ALL PARTS OF BODY OUTSIDE CAGE. USE EXTENSION HOSE, CLIP-ON CHUCK, AND REMOTE VALVE. SEE SUPERVISOR FOR SAFETY PROCEDURES.

#### 30606 - PROFESSIONAL LUG NUT COVER REMOVER

Special coating will not scratch or damage chrome, painted, or coated lug nut covers.

#### 31810 ALUMINUM WHEEL PROTECTOR

Save expensive rims from damage during manual changing. Prevents tire tools from marring or scratching aluminum or steel rims when using Ken-Tool's manual tire changing tools. Durable leather protector fits on rim and protects inside of the rim well.

#### TIRE MOUNT/DEMOUNT SPOONS

These irons are designed for fast and efficient tire changing. The 30" spoons provide enough strength and leverage to work on large truck, bus, off-road vehicle, tractor, and aircraft tires.

#### TIRE MOUNT/DEMOUNT SPOONS

| PART NO. | EDP NO. | LENGTH       | STOCK           | WEIGHT             |
|----------|---------|--------------|-----------------|--------------------|
| T20A     | 33220   | 30" (76.2cm) | 11/16" (17.5mm) | 3 lbs. (1.4kg)     |
| T39      | 33239   | 30" (76.2cm) | 7/8" (22mm)     | 4 1/2 lbs. (2.0kg) |
| T19A     | 33219   | 30"          | 11/16"          | 3 lbs.             |



### 36014-T114 EZ TIRE ROTATOR FOR INFLATION CAGES

- Reduces Back Strain While Handling Large Tire & Wheel Assemblies • EZ Tire Rotator fits any Ken-Tool 3-Bar, 4-Bar, and 5-Bar Inflation Cage,
- plus many competitive cages • No need to lift or remove rim/wheel assembly from cage when
- repositioning valve stem for access through the cage tubes.
- Allows tire tech to easily and quickly rotate rim/wheel assembly inside the safety cage in order to adjust position of valve stems.
- Reduces handling, back strain and user fatigue; increases safety.
- Easily installed or moved to another cage-no fastening required.
- No assembly required; simply place in center of the cage.
  Feature heavy -duty 2" ball-bearing rollers and 1/4" thick steel stock for long service.
- Boxed and UPS shippable.
- Made in the USA.. Patent pending.

| MODEL NO. | ITEM NO. | DESCRIPTION          | LENGTH  | WT.           |
|-----------|----------|----------------------|---|---------------|
| T114      | 36014    | T114 EZ Tire Rotator | 17 1/2" (44.5cm) x 25 1/2"(64.8cm) x 2 1/2" (6.4cm) | 19lbs (8.6kg) |

#### VALVE BREAKER

Quickly & easily remove valve stem from wheels! Made in the USA from quality, high-grade steel. Heat treated punch for top performance and long life. Pinch-preventing Safety Grip with vibration dampering tube grip. Long-lasting baked powder coat finish. T34B designed to fit into most 30" tool boxes. Simple to re-build - only 3 components.Made in the USA from high quality, high grade steel.

- Heat-treated punch for top performance and long life.
- Pinch-preventing Safety Grip with vibration dampening tube grip.
- Long-lasting baked powder coat finish.
- T34B designed to fit onto most 30" toolboxes.
- Simple to rebuild only 3 components.
- Available in two sizes.

#### **VALVE BREAKER**

| PART NO. | ITEM NO. | DESCRIPTION   | LENGTH | , |
|----------|----------|---------------|--------|---|
| 35934    | T34B     | Valve Breaker | 27"    | ç |
| 35936    | T36B     | Valve Breaker | 45"    | 1 |



#### FULL LINE KEN-TOOL CATALOG AVAILABLE UPON REQUEST.





## GOODYEAR WINDSHIELD WIPERS

# GOODFYEAR

#### THE BRAND NAME YOU TRUST

- Trust, Racing, Performance, Innovation, Technology, Safety & Rubber
- The most admired company in the motor vehicle parts industry (Fortune Magazine)
- The only tire used by NASCAR and #1 in racing



PREMIUM CONVENTIONAL







# 20/20 II 8 20/20

670 SERIES

- Wiper Blades Are Critical Your drivers WILL see the difference!
- Your driver's visibility is the single biggest factor in safety
- Vision provides 90% of information needed while driving
- Reduced visibility is the factor in 42% of crashes
- LONG LASTING for clean, clear, no streaks, no smears, no chatter, no noise

Why risk the dollar value of your driver, your tractor/trailer, or your cargo?

GOODYEAR Wiper Blades - The Brand Name You Trust - 100% Made in the USA. Wiper Blade Specifications:

- Clear, perfect, vision
- Designed to perform longer
- Stops smears, streaks, chatter, squeaks
- Heavy-duty steel frame
- Stainless steel flexors
- Natural rubber compound
- Technology leader in the wiper blade industry
- Coverage 11" 28" standard
- Coverage 11" 40" commercial heavy-duty
- Reinforced joints for strength

#### PREMIUM CONVENTIONAL

Heavy-duty steel frame with double paint coat.

- Stainless steel flexors.
- Coverage 11" 28".
- Plus heavy-duty frames.
- · Reinforced joints for strength Natural Rubber Compound.

#### ULTIMATE 765 SERIES

- ResponseEdge Technology™ for wipers.
  SilentArmor Technology™ for wipers.
- OE style and fit with special connectors in addition to hook and side pin coverage.
- Heavy-duty construction.
- Spoiler material designed to repel ice & snow.
- Maximum, all-season, wiping power.

### SEVERE WEATHER 758 SERIES

- For Snow / Sleet / Heavy Rain / Mud / High Wind Functional spoilers for maximum windshield contact.
- Aerodynamic anti-wind lift.
- Sizes 15" through 28".
- Heavy-duty, riveted steel frame.
  Stainless steel flexors.
- Natural Rubber Compound.

## HEAVY-DUTY 717-718 SERIES

- 20" 40" Wiper Blade for Buses, RV's & Older Trucks

- ResponseEdge Technology™ for wipers.
  SilentArmor Technology™ for wipers.
  OE style and fit with special connectors in addition to hook and side pin coverage.
- Heavy-duty construction.
- Spoiler material designed to repel ice & snow. • Heavy-duty steel frame with double paint coat.
- Stainless steel flexors
- Plus heavy-duty, riveted frames for fleet sizes 20" 40" offering
- coverage for trucks, buses, and RVs.
- Natural Rubber Compound.

### **STANDARD 670 SERIES**

- Riveted frame
- Stainless steel flexors
- Natural Rubber
- Available Sizes: 11" 28"

## AP-1 BUSCH SUPER SHINE ALUMINUM POLISH

Restores brilliance to dull uncoated aluminum wheels, fuel tanks, trailers, diamond plate, and trim. Can be applied by hand or power buffed. Black residue wipes off easily and washes off hand with soap and water. Provides a long lasting brilliant shine with superior resistance to dulling.

#### AWS-1 BUSCH ALUMINUM WAX & SEALANT

Enhances shine and removes swirl marks while greatly improving corrosion resistance on recently polished aluminum wheels, fuel tanks, and deck plates. Can be left on wheel (unbuffed) in severe weather and road conditions to further protect surface.

## AWB-1 BUSCH BLUE ALUMINUM WASH

Is the perfect product for cleaning lightly oxidized uncoated aluminum wheels before polishing to a high shine.

## AWHD-1 BUSCH PINK HEAVY-DUTY ALUMINUM

WASH To reduce buffing effort, use Busch Aluminum Wash before polishing with Super Shine Polish.





AWS-1

ALUMINUM WASH, POLISH, SEALANT

**BUSCH** 



AWB-1

AWHD-1

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#### POLICY & WARRANTY

PRODUCTS

Subject to change without notice. Haltec Corporation is not responsible for inadvertent typographical errors or omissions.

#### **RETURNED GOODS**

No return goods will be accepted unless authorized in writing by Haltec Corporation. All return goods must be shipped prepaid to the factory, and are subject to a restocking charge. Special items are not returnable.

#### SHIPMENTS

No minimum order is required.

#### WARRANTY

Haltec Corporation, Salem, Ohio, warrants its tire valves and tire valve hardware to be free from defects in workmanship and materials for a period of 60 days from date of shipment from plant. Haltec will replace any item found to be defective, or, at its option, will refund the purchase price of such item, provided that notice of the defect is given by the buyer within 60 days from date of shipment. The foregoing warranty is in lieu of all other warranties, expressed or implied.

#### SAFETY PRECAUTIONS

Tire and Rim Servicing can be dangerous, and should be done by trained personnel using proper tools and procedures. The Occupational Safety and Health Administration has a safety standard for the servicing of single-piece and multi-piece rim wheels (OSHA std 29 CFR 1910.177) to include requirements for the safe servicing of rims used on passenger, truck, trailers, buses and off-road vehicle equipment.

OR-321-T.

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| 13 | WHD-7103EC19    |
| 13 | WHD-7601EC19    |
| 13 | WHD-7602EC19    |
| 13 | WHD-7940EC19    |
| 13 | WHD-7948EC19    |
| 13 | WHD-7949EC19    |
| 14 | WHD-9903EC19    |
| 14 | WHG-0570VC19    |
| 14 | WHG-1450VC19    |
| 14 | WHG-4985VC19    |
| 14 | WHG-5112VC19    |
| 14 | WHG-5200VC19    |
| 14 | WHG-5410VC19    |
| 14 | WHG-5420VC19    |
| 14 | WHG-8018VC19    |
| 14 | WHG-8019VC19    |
| 14 | WHG-8852VC19    |
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to the use of our products.

All tire servicing should be performed by persons trained properly. Haltec has copies of this safety standard available upon request. Ask for the standard entitled "Servicing Single-Piece and Multi-Piece Rim Wheels." Failure to comply with these procedures as well as procedures recommended by Tire Manufacturers and Wheel and Rim Manufacturers may result in faulty positioning of the tire and rim and cause the assembly to burst with explosive force sufficient to cause serious physical injury or death. Haltec has developed a list of recommendations relating

- 1) Prior to any tire work, the valve core should be removed to exhaust all air from the tire/wheel assembly.
- 2) Check the valve system by running a piece of wire through the stem to make sure it is not plugged. Tire/wheel assemblies are known to have contaminants in the assembly (dirt, dust, rust particles, etc.).
- 3) Use only tools which are recommended in the Tire Manufacturers and/or Rim Manufacturers catalog for the type of rim being serviced.
- 4) Use air servicing equipment that allows the person to stand outside the trajectory of the wheel and tire assembly
- 5) Where a core housing (for tractor or Super Large Bore Valves) is involved, never loosen or attempt to remove the core housing until the air pressure is relieved.
- 6) When servicing an assembly with a core housing valve, use the proper inflation adapter for the intended service (310 Adapter for Tractor Service, CH-3 Core Housing, IN-80A for Super Large Bore, CH-8 or CH-16, Z12 for Z-Bore, MB-8 for Mega Bore, or IN-95 for SLB, Z-Bore and new Mega Bore with removable core housing.).



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